## **COOLANT REPORT**

COLORADO/443/EG - EXCAVATOR 20.407L [COLORADO^443^EG - EXCAVATOR] ا هند هند هند ا 

Sample Rating Trend



Coolant

## Fluid **EXTENDED LIFE COOLANT (--- GAL)**

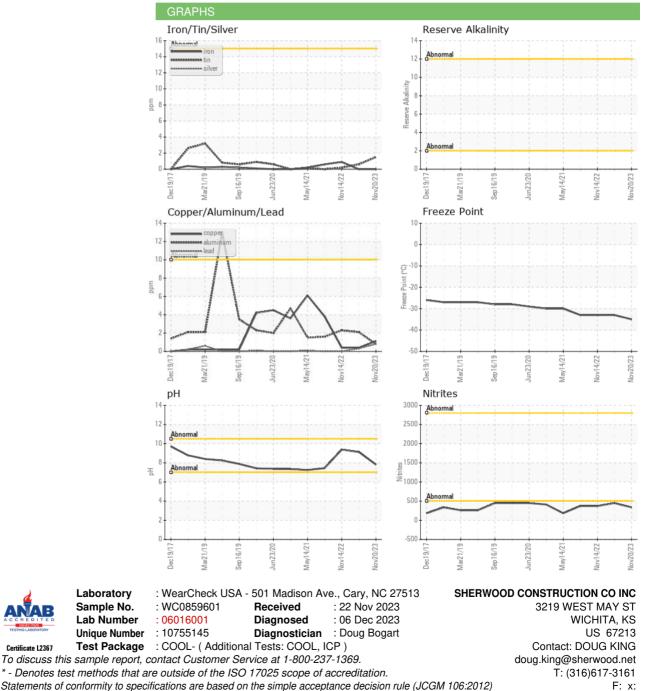
NAGNOSIS	SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
commendation	Sample Number		Client Info		WC0859601	WC0766180	WC0749981
corrective action is recommended at this time.	Sample Date		Client Info		20 Nov 2023	01 Mar 2023	14 Nov 2022
The fluid is suitable for further service.	Machine Age	hrs	Client Info		7850	7358	7055
<b>Corrosion</b> All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		7850	7358	7055
	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
	Sample Status				NORMAL	NORMAL	NORMAL
ntaminants ere is no indication of any contamination in the	PHYSICAL TEST I	RESULTS	method	limit/base	current	history1	history2
coolant.	Specific Gravity		*ASTM D1298		1.068	1.067	1.067
olant Condition	рН	Scale 0-14	ASTM D1287		7.81	9.13	9.37
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		336	448	372
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		50.1	49.8	49.8
	Freezing Point	°F	ASTM D3321		-35	-33	-33
	Total Dissolved Solids				343.5	334.5	302.0
	Carboxylate				fail	pass	pass
	CORROSION INF	IIBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		<1	12	10
	Phosphorus	ppm	ASTM D6130		5	0	0
	Boron	ppm	ASTM D6130		0	0	2
	Molybdenum	ppm	ASTM D6130		600	1044	837
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	0	<1
	Aluminum	ppm	ASTM D6130	>10	<1	2	2
	Copper	ppm	ASTM D6130	>10	1	<1	<1
	Lead	ppm	ASTM D6130	>10	<1	<1	0
	Tin	ppm	ASTM D6130	>10	2	<1	<1
	Zinc	ppm	ASTM D6130		1	<1	<1
	CONTAMINANTS	5	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		10	21	11
	CARRIER SALTS	6	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		3616	6317	4907
	Potassium	ppm	ASTM D6130		67	249	250
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		3	2	3



## **COOLANT REPORT**



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Orange	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



## Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)