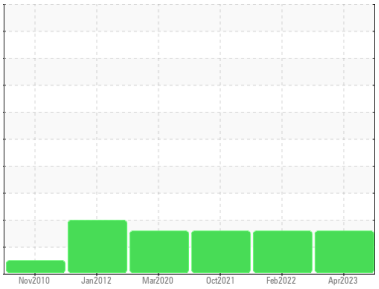
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

PROBLEM SUMMARY

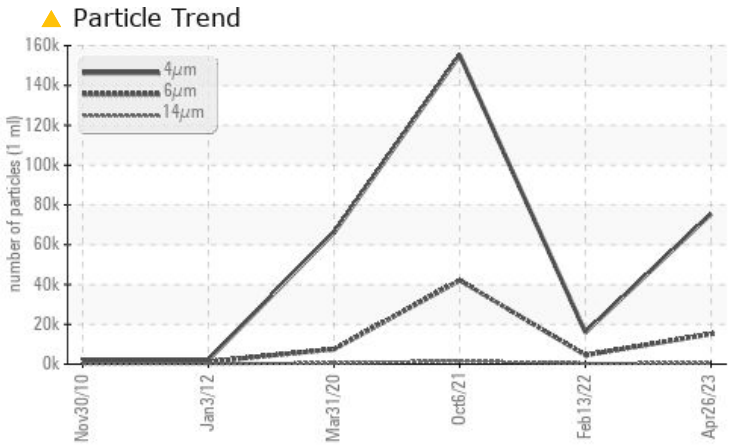
Sample Rating Trend



ISO

Machine Id
E-08
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>320	▲ **15169**	▲ 4536	▲ 42101
Particles >14µm		ASTM D7647	>40	▲ **428**	▲ 345	▲ 1556
Particles >21µm		ASTM D7647	>10	▲ **60**	▲ 65	▲ 188
Oil Cleanliness		ISO 4406 (c)	>--/15/12	▲ **23/21/16**	▲ 21/19/16	▲ 24/23/18

Customer Id: MITWHI
Sample No.: MHI021778
Lab Number: 06016357
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.
Resample	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

HISTORICAL DIAGNOSIS

13 Feb 2022 Diag: Jonathan Hester

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

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06 Oct 2021 Diag: Jonathan Hester

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

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31 Mar 2020 Diag: Doug Bogart

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

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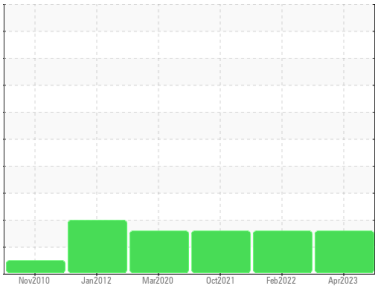
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
E-08
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

DIAGNOSIS

Recommendation
Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI021778**	MHI023701	MHI017107
Sample Date		Client Info		**26 Apr 2023**	13 Feb 2022	06 Oct 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	**19**	15	24
Iron	ppm	ASTM D5185m	>200	**15**	1	3
Chromium	ppm	ASTM D5185m	>3	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>10	**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>30	**2**	0	0
Lead	ppm	ASTM D5185m	>15	**0**	<1	0
Copper	ppm	ASTM D5185m	>75	**3**	3	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

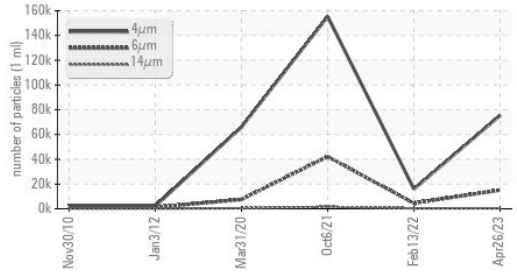
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	<1	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**47**	65	81
Calcium	ppm	ASTM D5185m		**<1**	0	<1
Phosphorus	ppm	ASTM D5185m		**0**	12	16
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**20990**	15708	15466

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**2**	4	6
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	<1	0
Water	%	ASTM D6304	>0.1	**0.013**	0.005	0.011
ppm Water	ppm	ASTM D6304	>1000	**131**	53.0	113.9

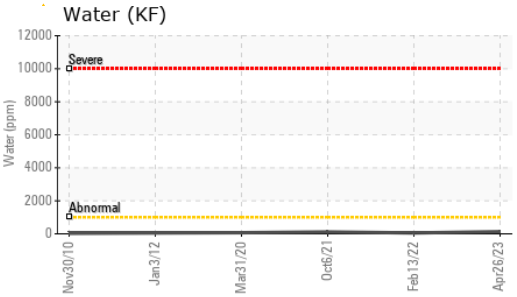
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**75495**	15994	155289
Particles >6µm		ASTM D7647	>320	▲ **15169**	▲ 4536	▲ 42101
Particles >14µm		ASTM D7647	>40	▲ **428**	▲ 345	▲ 1556
Particles >21µm		ASTM D7647	>10	▲ **60**	▲ 65	▲ 188
Particles >38µm		ASTM D7647	>3	**1**	▲ 7	▲ 10
Particles >71µm		ASTM D7647	>3	**0**	1	2
Oil Cleanliness		ISO 4406 (c)	>--/15/12	▲ **23/21/16**	▲ 21/19/16	▲ 24/23/18

OIL ANALYSIS REPORT

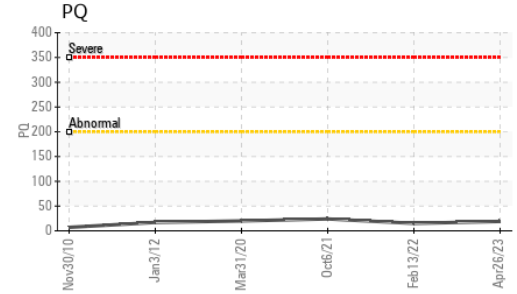
Particle Trend



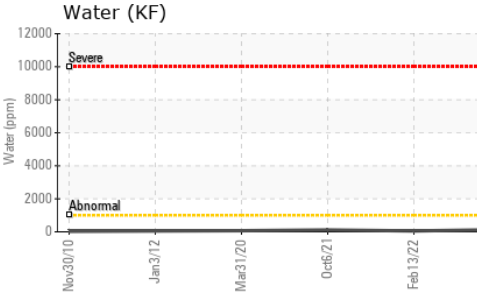
Water (KF)



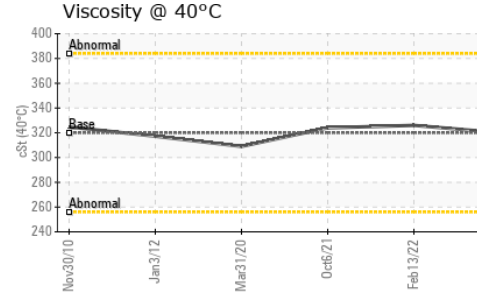
PQ



Water (KF)



Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	**0.38**	0.35	0.36

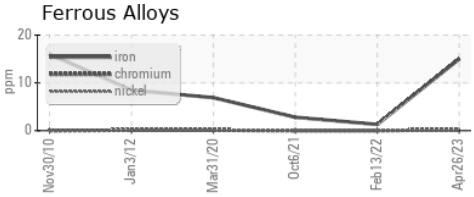
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**320**	326	324

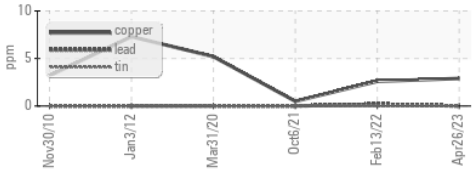
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

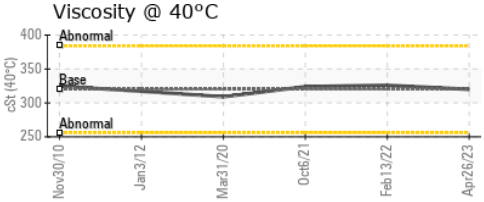
Ferrous Alloys



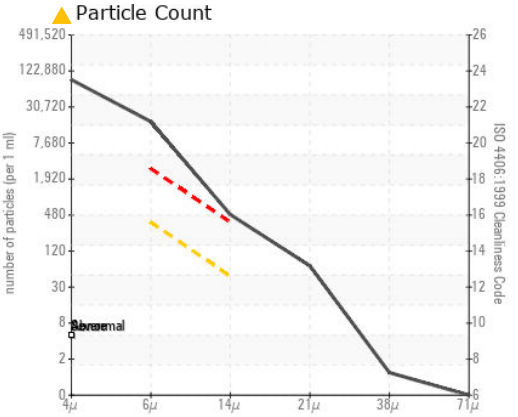
Non-ferrous Metals



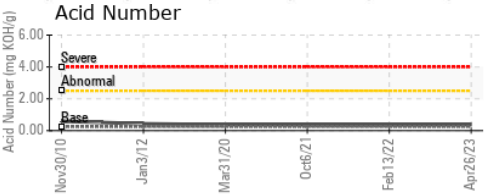
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI021778 **Received** : 24 Nov 2023
Lab Number : 06016357 **Diagnosed** : 28 Nov 2023
Unique Number : 10755501 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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