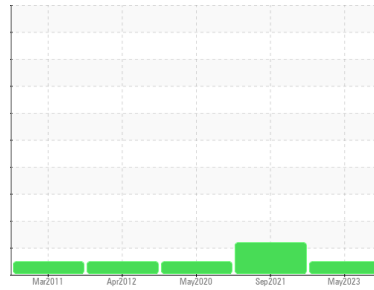


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
H-05
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	MHI021594	MHI017368	MHI022618
Sample Date	Client Info	02 May 2023	13 Sep 2021	11 May 2020
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	8018
Oil Changed	Client Info	N/A	N/A	Not Chngd
Sample Status		NORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2		
PQ	ASTM D8184	>200	15	23	26	
Iron	ppm	ASTM D5185m	>200	10	12	12
Chromium	ppm	ASTM D5185m	>3	<1	0	<1
Nickel	ppm	ASTM D5185m	>3	0	<1	<1
Titanium	ppm	ASTM D5185m	>10	<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>30	2	0	<1
Lead	ppm	ASTM D5185m	>15	0	0	0
Copper	ppm	ASTM D5185m	>75	5	5	4
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	<1	<1
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		4	5	5
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	90	5	0	<1
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		0	18	13
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		21109	15029	13499

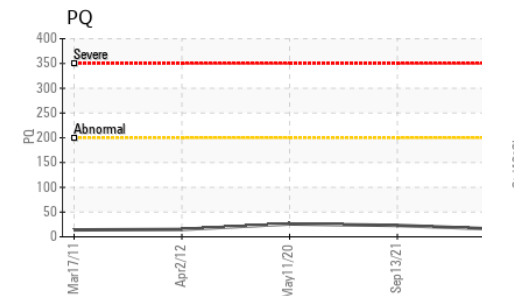
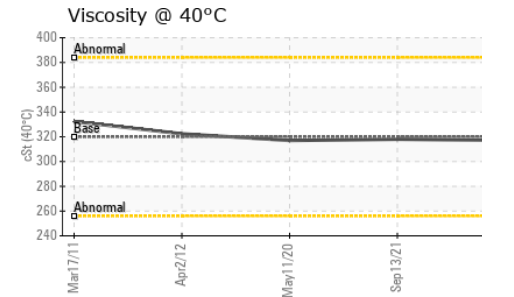
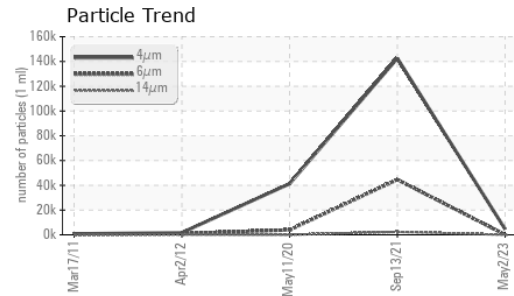
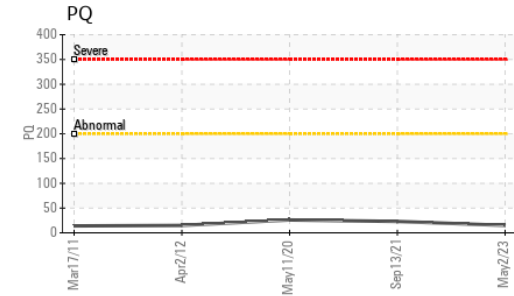
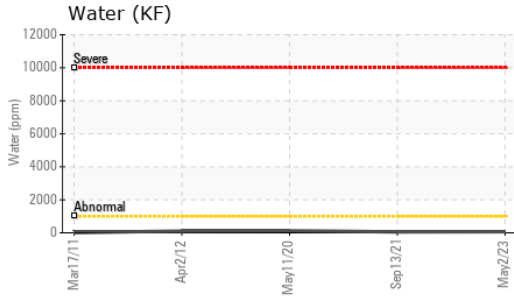
CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>+30	3	3	3
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.1	0.006	0.005	0.014
ppm Water	ppm	ASTM D6304	>1000	65	51.3	140

FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647		4632	142551	41263
Particles >6µm	ASTM D7647	>5000	176	▲ 44607	3963
Particles >14µm	ASTM D7647	>640	11	▲ 2390	58
Particles >21µm	ASTM D7647	>160	5	▲ 308	7
Particles >38µm	ASTM D7647	>40	1	12	0
Particles >71µm	ASTM D7647	>10	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/19/16	19/15/11	▲ 24/23/18	23/19/13

OIL ANALYSIS REPORT

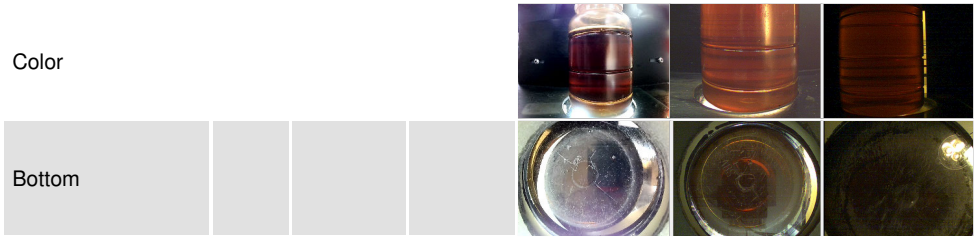


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.38	0.42	0.357

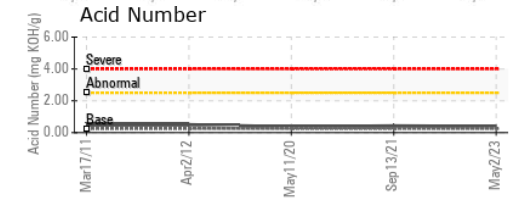
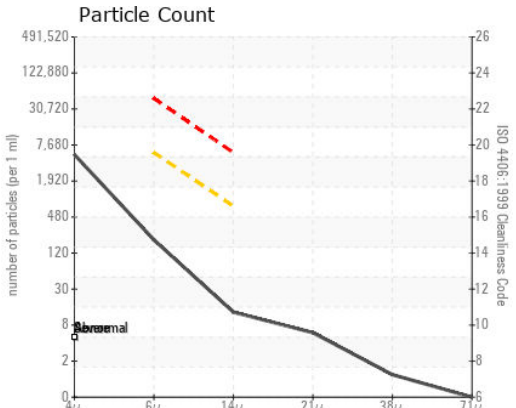
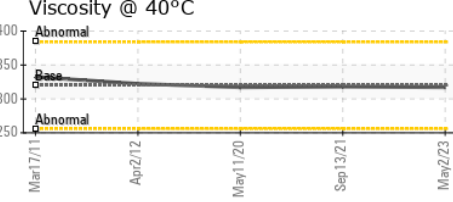
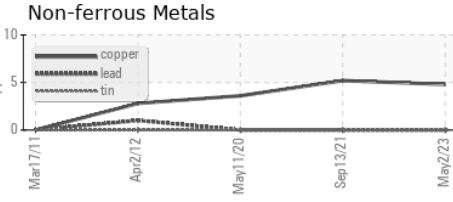
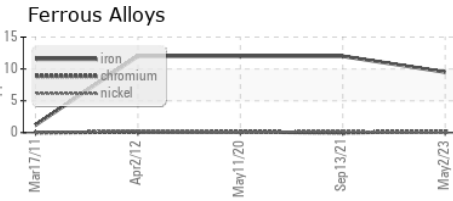
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	317	318	317

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MH1021594 **Received** : 24 Nov 2023
Lab Number : 06016369 **Diagnosed** : 28 Nov 2023
Unique Number : 10755513 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

DIAMOND WTG - WHITE DEER SITE - MPS WD
 PO BOX 872
 WHITE DEER, TX
 US 79097
 Contact: WESLEY CAMPBELL
 wesley.campbell@diamondwtg.com
 T: (806)883-1051
 F: (806)883-2004

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)