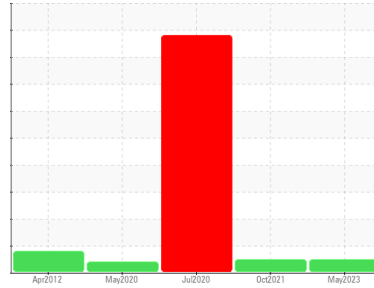


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
I-01
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	MHI021629	MHI017099	MHI0000001
Sample Date	Client Info	25 May 2023	07 Oct 2021	17 Jul 2020
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	Not Changd
Sample Status		NORMAL	NORMAL	SEVERE

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	>200	12	18
Iron	ppm	ASTM D5185m	>200	30
Chromium	ppm	ASTM D5185m	>3	<1
Nickel	ppm	ASTM D5185m	>3	0
Titanium	ppm	ASTM D5185m	>10	<1
Silver	ppm	ASTM D5185m		0
Aluminum	ppm	ASTM D5185m	>30	2
Lead	ppm	ASTM D5185m	>15	0
Copper	ppm	ASTM D5185m	>75	8
Tin	ppm	ASTM D5185m	>10	0
Antimony	ppm	ASTM D5185m	>5	---
Vanadium	ppm	ASTM D5185m		0
Cadmium	ppm	ASTM D5185m		0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0
Barium	ppm	ASTM D5185m		0
Molybdenum	ppm	ASTM D5185m		<1
Manganese	ppm	ASTM D5185m		<1
Magnesium	ppm	ASTM D5185m	90	42
Calcium	ppm	ASTM D5185m		<1
Phosphorus	ppm	ASTM D5185m		<1
Zinc	ppm	ASTM D5185m		0
Sulfur	ppm	ASTM D5185m		19663

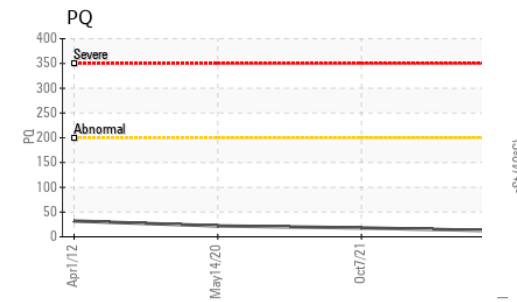
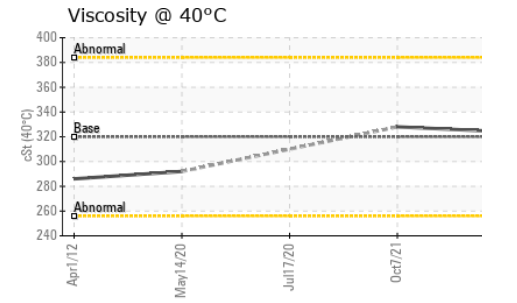
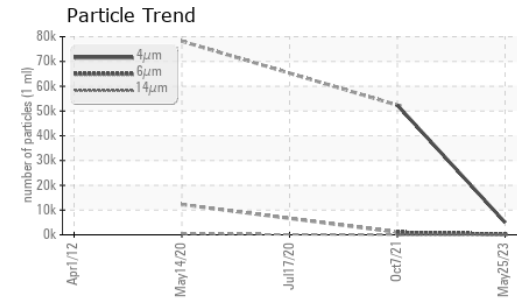
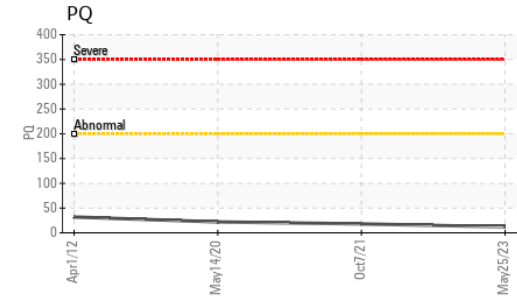
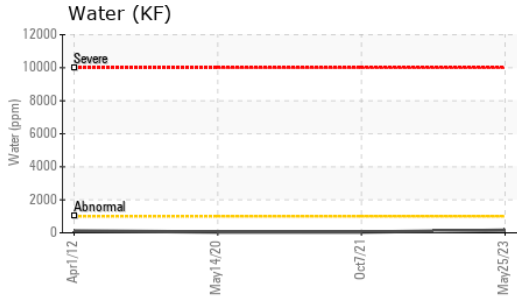
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	6
Sodium	ppm	ASTM D5185m		0
Potassium	ppm	ASTM D5185m	>20	1
Water	%	ASTM D6304	>0.1	0.015
ppm Water	ppm	ASTM D6304	>1000	157

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		5001	52365
Particles >6µm	ASTM D7647	>5000	239	1023
Particles >14µm	ASTM D7647	>640	11	40
Particles >21µm	ASTM D7647	>160	2	9
Particles >38µm	ASTM D7647	>40	0	0
Particles >71µm	ASTM D7647	>10	0	0
Oil Cleanliness	ISO 4406 (c)	>--/19/16	20/15/11	23/17/12

OIL ANALYSIS REPORT

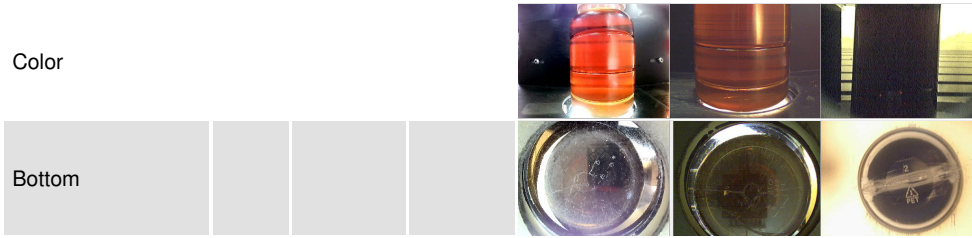


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.37	0.39	---

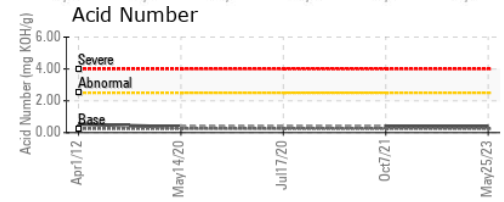
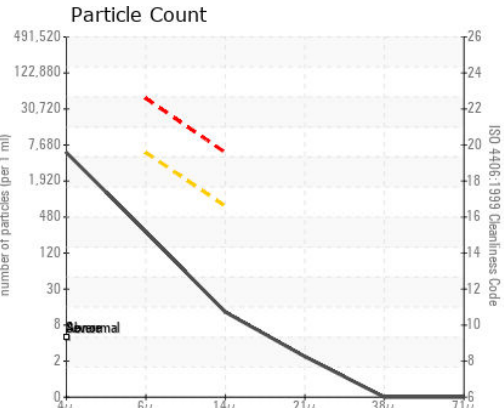
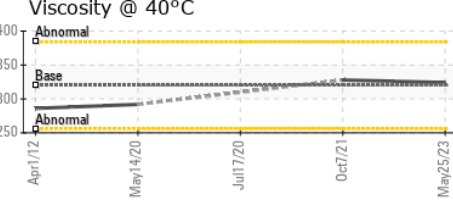
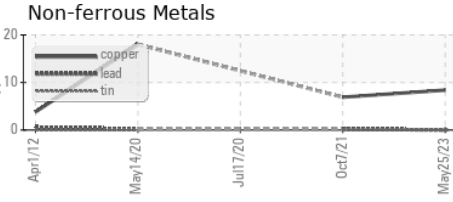
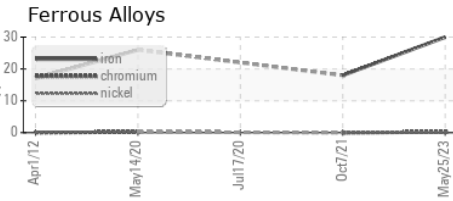
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	LIGHT
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	324	328	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MH1021629 **Received** : 24 Nov 2023
Lab Number : 06016370 **Diagnosed** : 28 Nov 2023
Unique Number : 10755514 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

DIAMOND WTG - WHITE DEER SITE - MPS WD
 PO BOX 872
 WHITE DEER, TX
 US 79097
 Contact: WESLEY CAMPBELL
 wesley.campbell@diamondwtg.com
 T: (806)883-1051
 F: (806)883-2004

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)