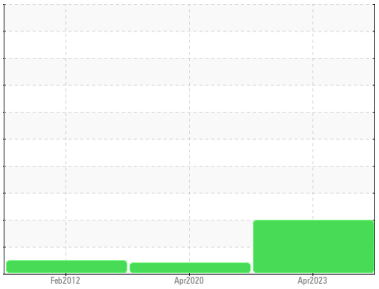
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

PROBLEM SUMMARY

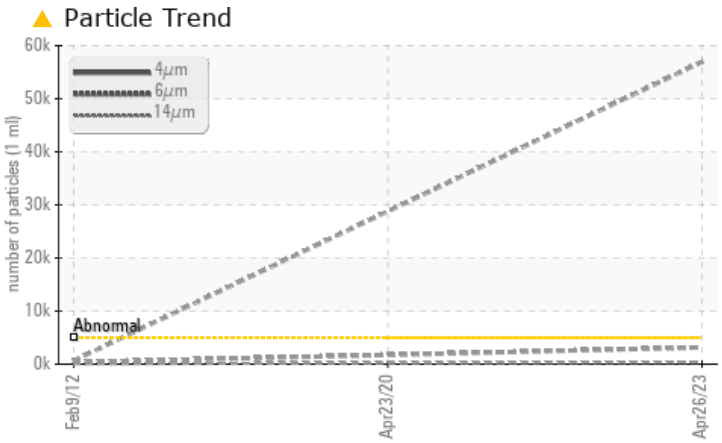
Sample Rating Trend



ISO

Machine Id
G-01
Component
Hydraulic System
Fluid
MOBIL DTE 10 EXCEL 32 (45 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Re-sample to verify the actual oil condition. Replace filter elements. Change oil if cleanliness level does not improve after replacing the filter(s).

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Particles >4µm		ASTM D7647	>5000	▲ **56947**	---	629
Particles >6µm		ASTM D7647	>1300	▲ **3143**	---	343
Particles >14µm		ASTM D7647	>160	▲ **360**	---	58
Particles >21µm		ASTM D7647	>40	▲ **86**	---	19
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/19/16**	---	16/16/13

Customer Id: MITWHI
Sample No.: MHI021540
Lab Number: 06016384
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	Re-sample to verify the actual oil condition. Replace filter elements. Change oil if cleanliness level does not improve after replacing the filter(s).
Resample	---	---	?	Re-sample to verify the actual oil condition. Replace filter elements. Change oil if cleanliness level does not improve after replacing the filter(s).

HISTORICAL DIAGNOSIS

23 Apr 2020 Diag: Doug Bogart

VIS DEBRIS

Re-sample to verify the actual oil condition. Replace filter elements. Change oil if cleanliness level does not improve after replacing the filter(s). We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

09 Feb 2012 Diag: Doug Bogart

NORMAL

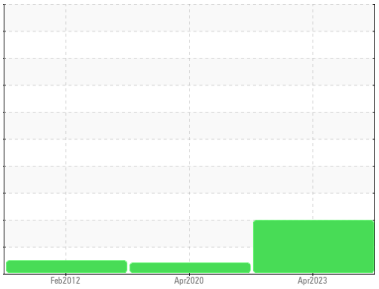
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The condition of oil is suitable for further service.

view report

DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
G-01
Component
Hydraulic System
Fluid
MOBIL DTE 10 EXCEL 32 (45 GAL)

DIAGNOSIS

Recommendation
Re-sample to verify the actual oil condition. Replace filter elements. Change oil if cleanliness level does not improve after replacing the filter(s).

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI021540**	MHI022681	RP107445
Sample Date		Client Info		**26 Apr 2023**	23 Apr 2020	09 Feb 2012
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	109268	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**11**	18	4
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**2**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	1	2
Copper	ppm	ASTM D5185m	>20	**<1**	2	4
Tin	ppm	ASTM D5185m	>20	**0**	<1	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	2	0
Calcium	ppm	ASTM D5185m	120	**108**	130	116
Phosphorus	ppm	ASTM D5185m	475	**410**	453	658
Zinc	ppm	ASTM D5185m		**0**	29	49
Sulfur	ppm	ASTM D5185m	1275	**1403**	1282	1528

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**1**	<1	0
Sodium	ppm	ASTM D5185m		**<1**	2	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0
Water	%	ASTM D6304	>0.1	**0.011**	0.003	0.006
ppm Water	ppm	ASTM D6304	>1000	**116**	39.3	60

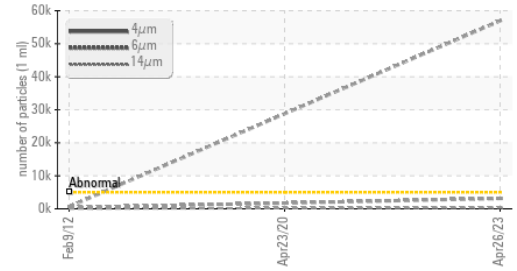
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **56947**	---	629
Particles >6µm		ASTM D7647	>1300	▲ **3143**	---	343
Particles >14µm		ASTM D7647	>160	▲ **360**	---	58
Particles >21µm		ASTM D7647	>40	▲ **86**	---	19
Particles >38µm		ASTM D7647	>10	**2**	---	3
Particles >71µm		ASTM D7647	>3	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/19/16**	---	16/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.089**	0.060	0.227

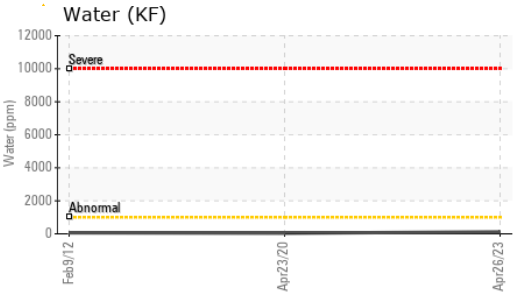
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

OIL ANALYSIS REPORT

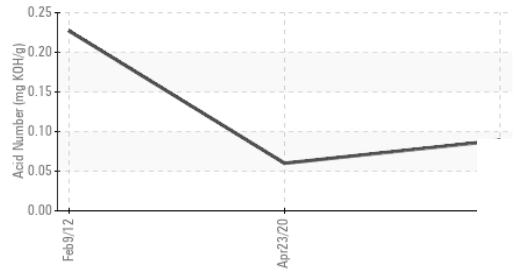
Particle Trend



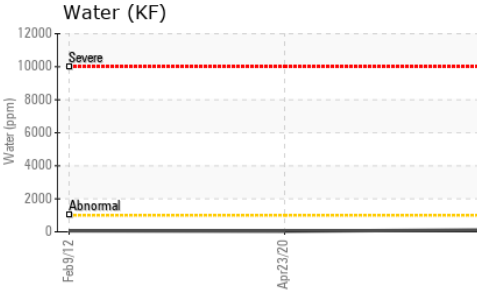
Water (KF)



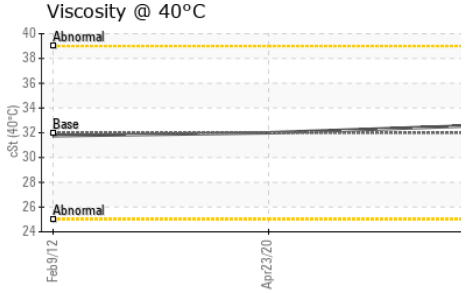
Acid Number



Water (KF)

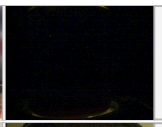
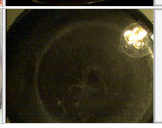


Viscosity @ 40°C



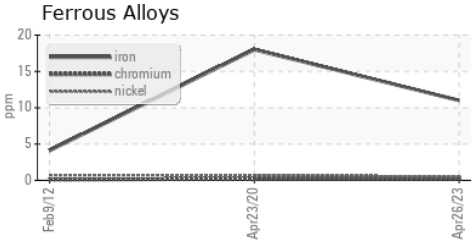
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**32.6**	32.0	31.76

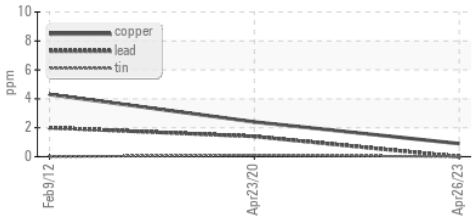
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

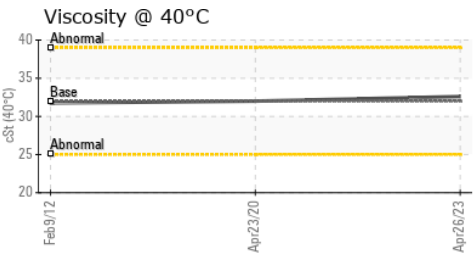
Ferrous Alloys



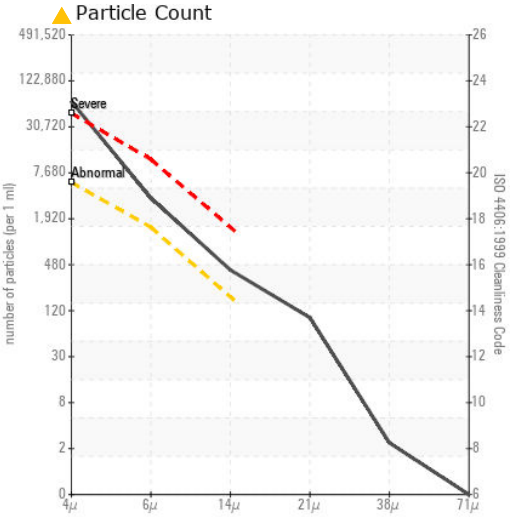
Non-ferrous Metals



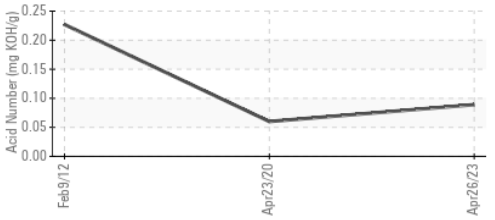
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI021540
Lab Number : 06016384
Unique Number : 10755528
Test Package : IND 2 (Additional Tests: KF)

Received : 24 Nov 2023
Diagnosed : 28 Nov 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DIAMOND WTG - WHITE DEER SITE - MPS WD
PO BOX 872
WHITE DEER, TX
US 79097
Contact: WESLEY CAMPBELL
wesley.campbell@diamondwtg.com
T: (806)883-1051
F: (806)883-2004