

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

### NORMAL

# COMP 74 (S/N S0019FFEFTHAA3)

**Refrigeration Compressor** 

FRICK COMPRESSOR OIL #3 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





#### SAMPLE INFORMATION method USP0003501 USP249530 USP239422 Sample Number **Client Info** 01 Dec 2022 Sample Date Client Info 15 Nov 2023 23 May 2023 62697 0 Machine Age hrs **Client Info** 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A NORMAL Sample Status ATTENTION NORMAL WEAR METALS ASTM D5185m 6 10 10 Iron ppm >8 Chromium ASTM D5185m >2 <1 0 ppm <1 Nickel ppm ASTM D5185m <1 <1 0 Titanium ASTM D5185m <1 <1 0 ppm 0 Silver ppm ASTM D5185m >2 0 0 Aluminum ppm ASTM D5185m >3 2 0 <1 Lead ASTM D5185m >2 0 0 ppm <1 Copper ASTM D5185m >8 1 <1 ppm 1 Tin ppm ASTM D5185m >4 0 <1 0 Vanadium ASTM D5185m 0 0 0 ppm Cadmium ppm ASTM D5185m <1 <1 <1 0 0 0 Boron ppm ASTM D5185m Barium ppm ASTM D5185m 0 0 0 0 Molybdenum <1 0 ppm ASTM D5185m 0 Manganese ppm ASTM D5185m <1 <1 0 0 ASTM D5185m 0 Magnesium ppm 0 Calcium ppm ASTM D5185m 1 1 Phosphorus ppm ASTM D5185m 0 1 0 Zinc ASTM D5185m 0 0 5 ppm 522 Sulfur ASTM D5185m 698 ppm 562 CONTAMINANTS Silicon ppm ASTM D5185m >15 2 2 1 Sodium ppm ASTM D5185m 0 <1 <1 Potassium ASTM D5185m >20 2 0 ppm ء1 0.001 0.001 Water % ASTM D6304 >0.01 0.002 ASTM D6304 15 10.1 18.3 ppm Water ppm >100 FLUID CLEANLINESS >10000 5058 Particles >4µm ASTM D7647 12941 5057 >2500 655 351 Particles >6µm ASTM D7647 1108 Particles >14µm ASTM D7647 >320 14 28 10 Particles >21µm ASTM D7647 >80 3 6 2 Particles >38µm ASTM D7647 >20 0 0 1 Particles >71µm ASTM D7647 0 0 0 >4

FLUID DEGRADATION

**Oil Cleanliness** 

mg KOH/g ASTM D974

ISO 4406 (c)

>20/18/15

20/17/11

0.013

21/17/12

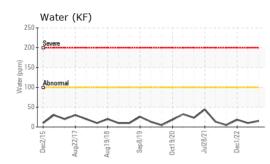
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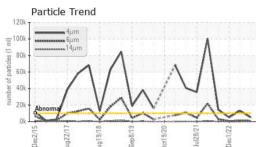
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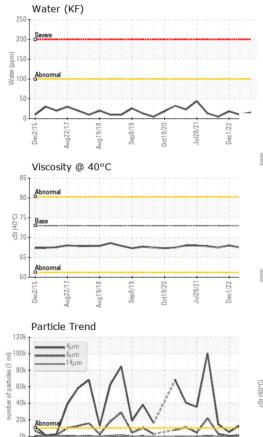
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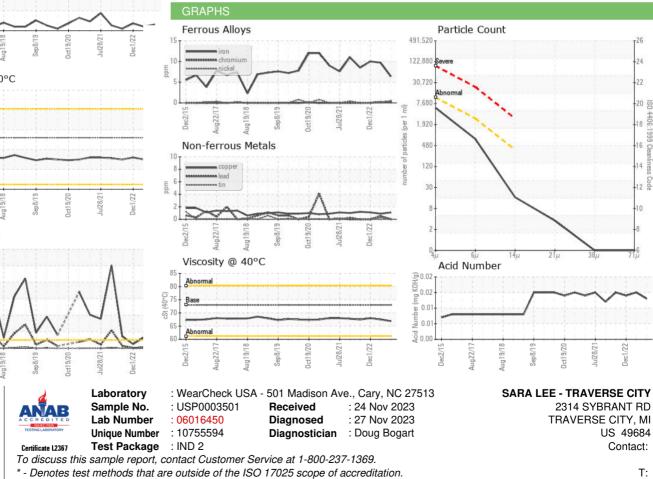
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VISUAL		method	limit/base	current	history1	history2
White Metal	acalar		NONE	NONE	NONE	NONE
	scalar	*Visual				
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	ïIES cSt	method ASTM D445	limit/base 73	current 66.9	history1 67.5	history2 68.0
	cSt				,	
Visc @ 40°C	cSt	ASTM D445	73	66.9	67.5	68.0



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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