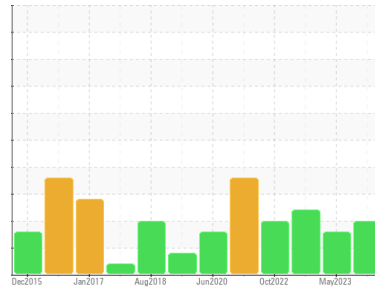




# PROBLEM SUMMARY

Sample Rating Trend



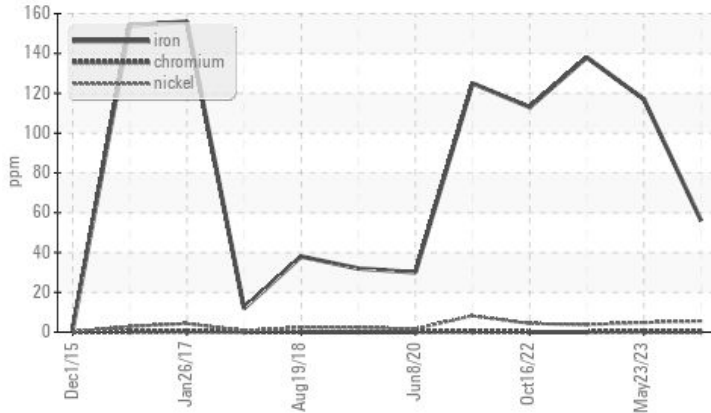
WEAR



Machine Id  
**COMP 6-PO (S/N 056-00985)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**FRICK COMPRESSOR OIL #3 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Ferrous Alloys



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>8	▲ 56	▲ 117	▲ 138
Debris	scalar	*Visual	NONE	▲ MODER	NONE	▲ MODER
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML	NORML

Customer Id: TYSTRA  
 Sample No.: USP0003504  
 Lab Number: 06016458  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 23 May 2023 Diag: Doug Bogart

#### WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. The iron level is abnormal. There is a high amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 01 Dec 2022 Diag: Doug Bogart

#### DEGRADATION



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. The iron level is abnormal. Moderate concentration of visible dirt/debris present in the oil. An increase in the AN level is noted. Confirmed. The AN level is acceptable for this fluid.

[view report](#)



### 16 Oct 2022 Diag: Doug Bogart

#### WEAR



Resample at the next service interval to monitor. The iron level is abnormal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

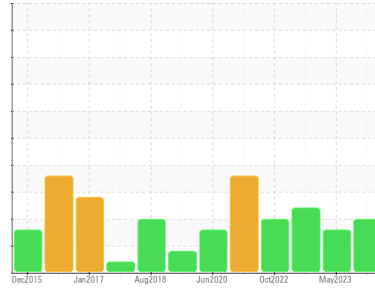
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**COMP 6-PO (S/N 056-00985)**

Component  
**Refrigeration Compressor**

Fluid  
**FRICK COMPRESSOR OIL #3 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

The iron level has decreased but is still abnormal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0003504</b>	USP249526	USP239418
Sample Date	Client Info		<b>15 Nov 2023</b>	23 May 2023	01 Dec 2022
Machine Age	hrs	Client Info	<b>12193</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>▲ 56</b>	▲ 117	▲ 138
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	<b>6</b>	5	4
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>2</b>	0	<1
Lead	ppm	ASTM D5185m >2	<b>&lt;1</b>	2	2
Copper	ppm	ASTM D5185m >8	<b>5</b>	4	4
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	3	3
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>1</b>	1	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	1	3
Zinc	ppm	ASTM D5185m	<b>0</b>	0	2
Sulfur	ppm	ASTM D5185m	<b>42</b>	0	55

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	0
Water	%	ASTM D6304 >0.01	<b>0.006</b>	0.004	0.003
ppm Water	ppm	ASTM D6304 >100	<b>69</b>	48.2	31.5

## FLUID CLEANLINESS

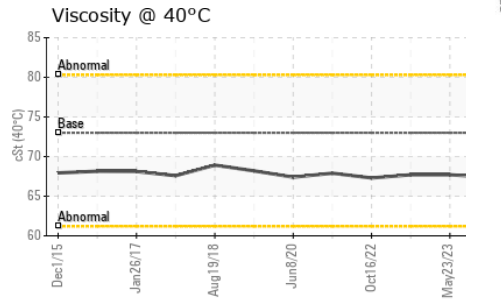
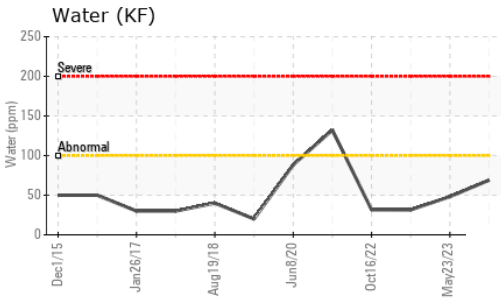
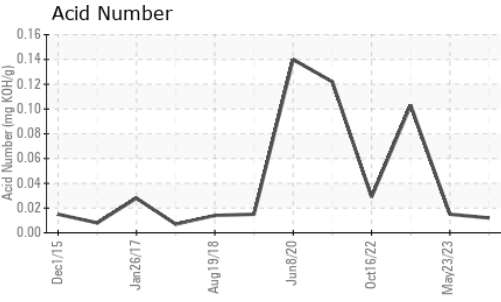
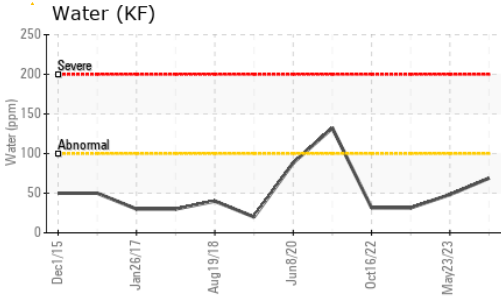
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>---</b>	---	---
Particles >6µm	ASTM D7647	>2500	<b>---</b>	---	---
Particles >14µm	ASTM D7647	>320	<b>---</b>	---	---
Particles >21µm	ASTM D7647	>80	<b>---</b>	---	---
Particles >38µm	ASTM D7647	>20	<b>---</b>	---	---
Particles >71µm	ASTM D7647	>4	<b>---</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>---</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.012</b>	0.015	▲ 0.103



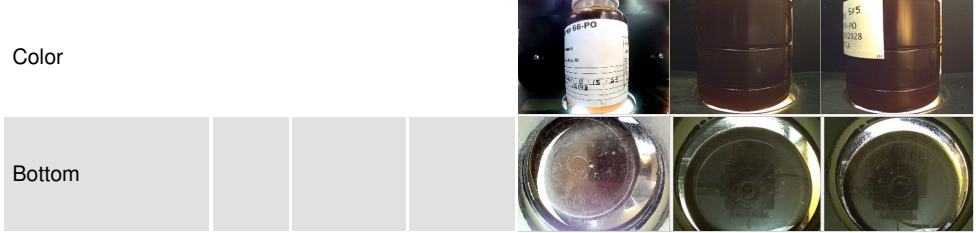
# OIL ANALYSIS REPORT



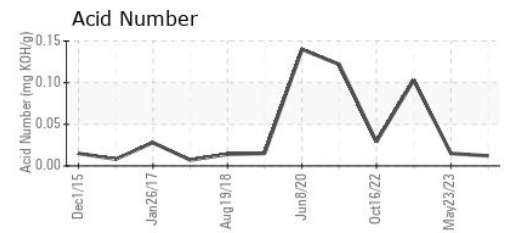
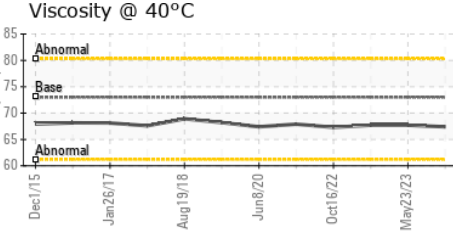
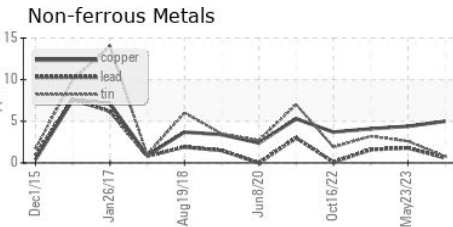
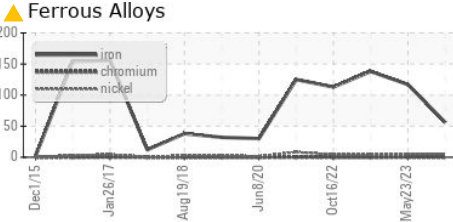
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE
Debris	scalar	*Visual	▲ MODER	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	▲ HAZY	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	67.4	67.7	67.7

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003504 **Received** : 24 Nov 2023  
**Lab Number** : 06016458 **Diagnosed** : 27 Nov 2023  
**Unique Number** : 10755602 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SARA LEE - TRAVERSE CITY**  
 2314 SYBRANT RD  
 TRAVERSE CITY, MI  
 US 49684  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: