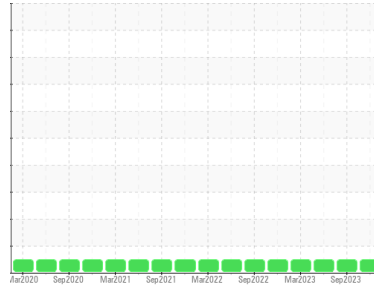




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**TOLE\_U2 TOLE\_U2\_P2**  
 Component  
**Drive End Pump**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 32 (2 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>RP0034037</b>   | RP0026196   | RP0025425   |
| Sample Date        | Client Info |             |            | <b>16 Nov 2023</b> | 25 Sep 2023 | 06 Jun 2023 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >90        | <b>0</b>     | 0        | 0        |
| Chromium    | ppm | ASTM D5185m | >5         | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185m | >5         | <b>&lt;1</b> | <1       | 0        |
| Titanium    | ppm | ASTM D5185m | >3         | <b>0</b>     | 0        | <1       |
| Silver      | ppm | ASTM D5185m | >3         | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >7         | <b>&lt;1</b> | <1       | <1       |
| Lead        | ppm | ASTM D5185m | >12        | <b>&lt;1</b> | <1       | 0        |
| Copper      | ppm | ASTM D5185m | >30        | <b>0</b>     | 0        | 0        |
| Tin         | ppm | ASTM D5185m | >9         | <b>0</b>     | <1       | 0        |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

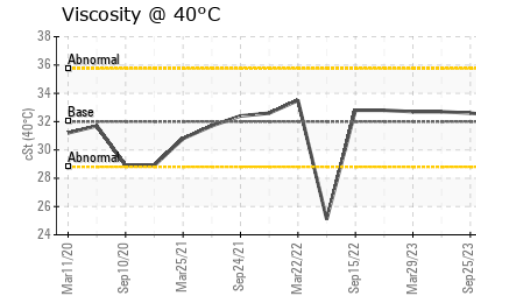
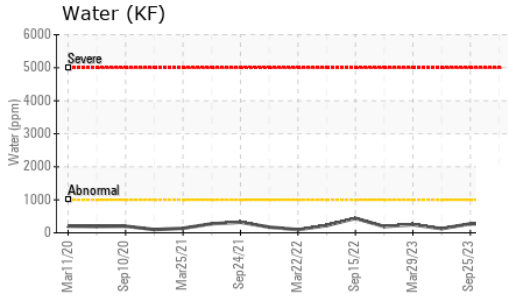
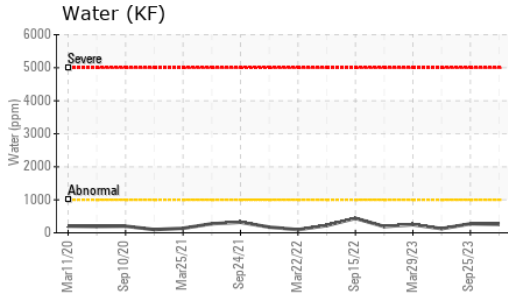
| ADDITIVES  |     | method      | limit/base | current   | history1 | history2 |
|------------|-----|-------------|------------|-----------|----------|----------|
| Boron      | ppm | ASTM D5185m |            | <b>0</b>  | 0        | 0        |
| Barium     | ppm | ASTM D5185m |            | <b>0</b>  | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m |            | <b>0</b>  | 0        | 0        |
| Manganese  | ppm | ASTM D5185m |            | <b>0</b>  | 0        | 0        |
| Magnesium  | ppm | ASTM D5185m |            | <b>87</b> | 75       | 81       |
| Calcium    | ppm | ASTM D5185m |            | <b>4</b>  | 4        | 1        |
| Phosphorus | ppm | ASTM D5185m |            | <b>4</b>  | 2        | 7        |
| Zinc       | ppm | ASTM D5185m |            | <b>0</b>  | 6        | 0        |

| CONTAMINANTS |     | method      | limit/base | current      | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >60        | <b>&lt;1</b> | <1       | <1       |
| Sodium       | ppm | ASTM D5185m |            | <b>&lt;1</b> | 1        | <1       |
| Potassium    | ppm | ASTM D5185m | >20        | <b>&lt;1</b> | 0        | 0        |
| Water        | %   | ASTM D6304  | >.1        | <b>0.025</b> | 0.027    | 0.012    |
| ppm Water    | ppm | ASTM D6304  | >1000      | <b>257</b>   | 273.8    | 125.1    |

| FLUID DEGRADATION |          | method     | limit/base | current      | history1 | history2 |
|-------------------|----------|------------|------------|--------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 |            | <b>0.428</b> | 0.466    | 0.557    |

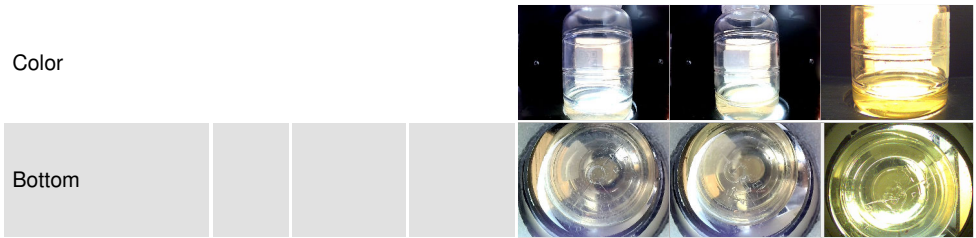
| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | *Visual | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | *Visual | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | *Visual | >.1        | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | *Visual |            | <b>NEG</b>   | NEG      | NEG      |

# OIL ANALYSIS REPORT

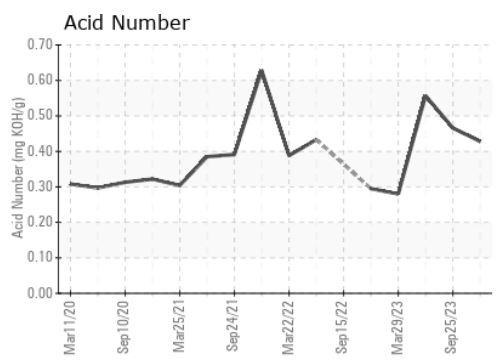
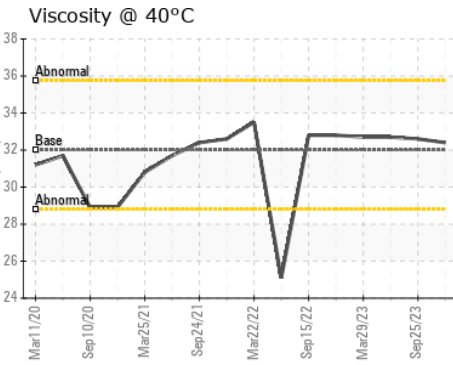
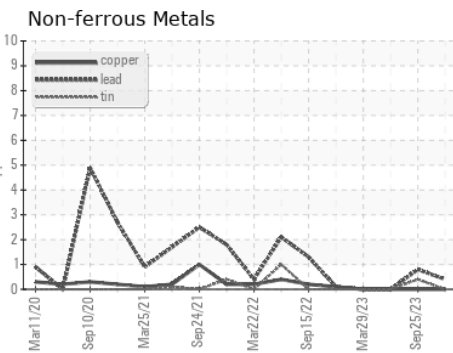
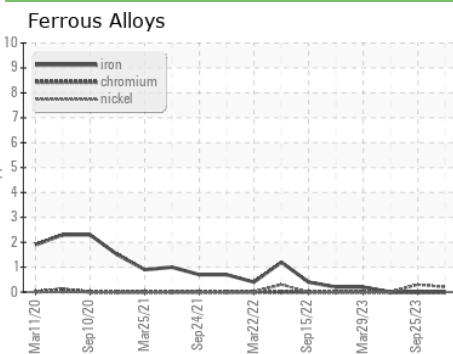


| FLUID PROPERTIES |     | method    | limit/base | current     | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D445 | 32         | <b>32.4</b> | 32.6     | 32.7     |

| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034037  
**Lab Number** : 06016489  
**Unique Number** : 10755633  
**Test Package** : IND 2

**ENERGY TRANSFER - TOLEDO**  
 2549 BROWN ROAD  
 OREGON, OH  
 US 43616  
 Contact: DARREN GRANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 F: