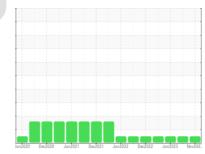


# **OIL ANALYSIS REPORT**

### Sample Rating Trend





NORMAL

Machine Id **TOLE\_U7 TOLE\_U7\_M7** Component Drive End Bearing

# Fluid ROYAL PURPLE SYNFILM GT 32 (4 QTS)

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

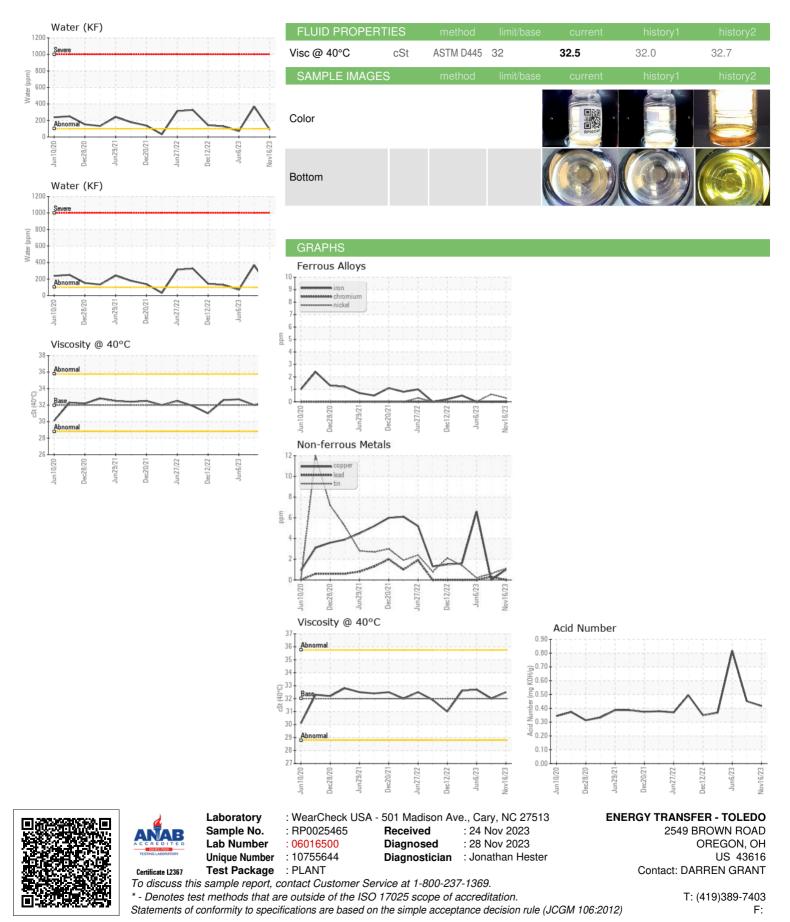
## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0025465	RP0026208	RP0025434
Sample Date		Client Info		16 Nov 2023	25 Sep 2023	06 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	<1	<1	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	<1	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	1	0	7
Tin	ppm	ASTM D5185m	>20	1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		66	66	55
Calcium	ppm	ASTM D5185m		2	2	0
Phosphorus	ppm	ASTM D5185m		4	1	5
Zinc	ppm	ASTM D5185m		0	1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3	<1	1
Sodium	ppm	ASTM D5185m		1	1	<1
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>2	0.008	0.036	0.007
ppm Water	ppm	ASTM D6304		89	368.9	71.0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.417	0.451	0.816
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	bmitterBy: NA	
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# **OIL ANALYSIS REPORT**



Submitted By: NATHAN HOLMES