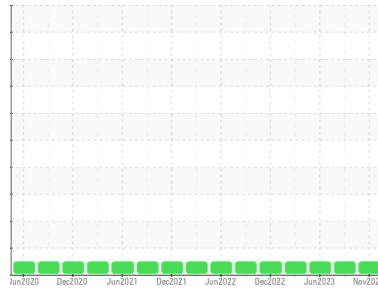




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**INKS\_P11 INKS\_P11\_M11**  
 Component  
**Non-Drive End Bearing**  
 Fluid  
**ROYAL PURPLE SYNFLIM GT 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0026153</b>	RP0034093	RP0024098
Sample Date	Client Info	<b>15 Nov 2023</b>	25 Sep 2023	14 Jun 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	<b>0</b>	0	0
Chromium	ppm ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	0
Titanium	ppm ASTM D5185m	<b>0</b>	0	<1
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D5185m >20	<b>0</b>	<1	<1
Copper	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	1
Tin	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	0
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm ASTM D5185m	<b>77</b>	72	57
Calcium	ppm ASTM D5185m	<b>3</b>	4	<1
Phosphorus	ppm ASTM D5185m	<b>4</b>	1	2
Zinc	ppm ASTM D5185m	<b>0</b>	5	0

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm ASTM D5185m	<b>3</b>	3	3
Potassium	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	% ASTM D6304 >2	<b>0.019</b>	0.034	0.018
ppm Water	ppm ASTM D6304	<b>196</b>	343.4	189.7

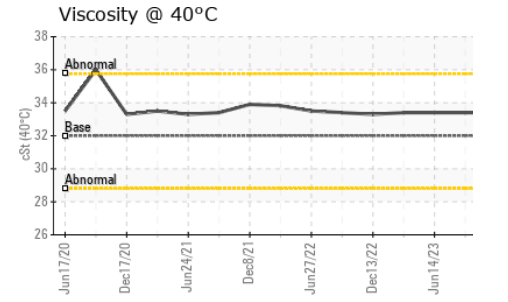
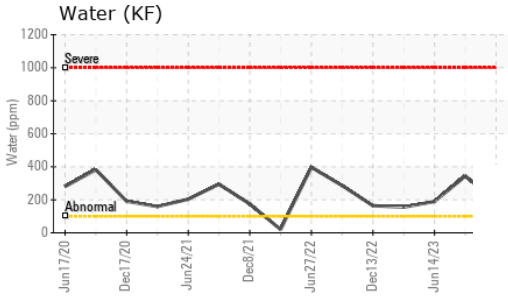
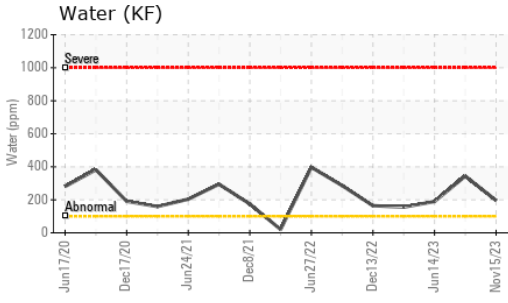
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.377</b>	0.367	0.375

## VISUAL

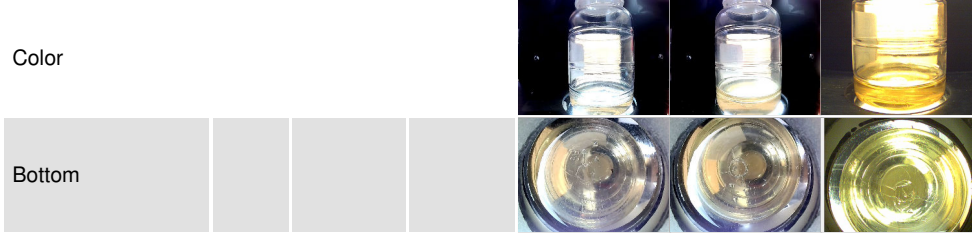
method	limit/base	current	history1	history2
White Metal	scalar *Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual NONE	<b>LIGHT</b>	NONE	LIGHT
Sand/Dirt	scalar *Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual >2	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

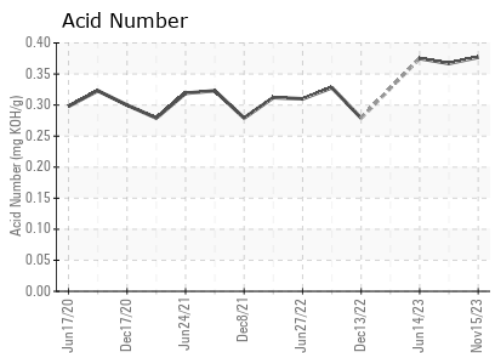
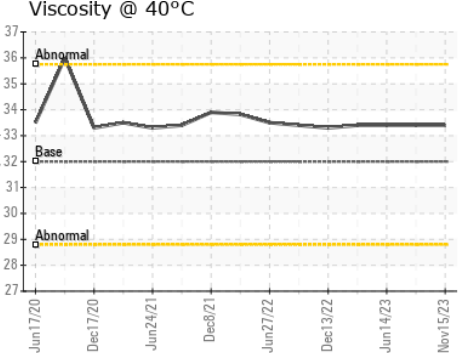
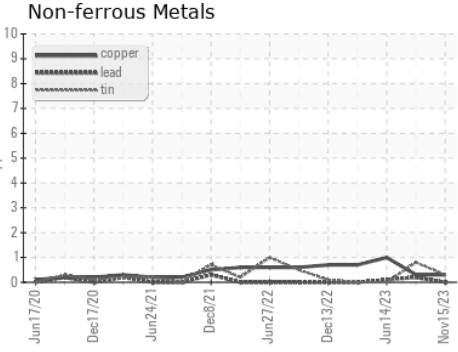
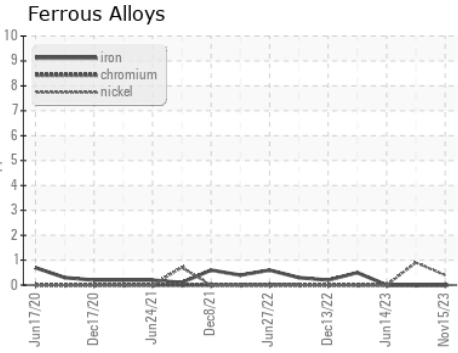


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>33.4</b>	33.4	33.4

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0026153 **Received** : 24 Nov 2023  
**Lab Number** : **06016505** **Diagnosed** : 28 Nov 2023  
**Unique Number** : 10755649 **Diagnostician** : Jonathan Hester  
**Test Package** : PLANT

**ENERGY TRANSFER - INKSTER**  
 7155 INKSTER ROAD  
 TAYOR, MI  
 US 48180  
 Contact: NATHAN HOLMES  
 nathan.holmes@energytransfer.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)