



# OIL ANALYSIS REPORT

Sample Rating Trend

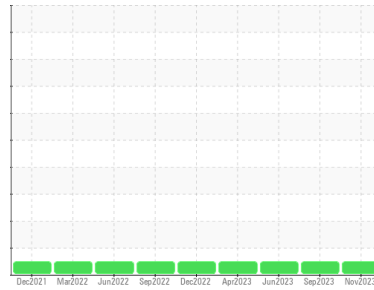
**NORMAL**



Machine Id  
**TOL5\_U2120 TOL5\_U2120\_M2120**

Component  
**Non-Drive End Bearing**

Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- QTS)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0034026</b>	RP0026207	RP0025458
Sample Date	Client Info		<b>16 Nov 2023</b>	25 Sep 2023	06 Jun 2023
Machine Age	mths	Client Info	<b>5</b>	5	5
Oil Age	mths	Client Info	<b>5</b>	5	5
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	5
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	4
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>83</b>	72	56
Calcium	ppm	ASTM D5185m	<b>4</b>	4	<1
Phosphorus	ppm	ASTM D5185m	<b>4</b>	1	0
Zinc	ppm	ASTM D5185m	<b>3</b>	16	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>2</b>	1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304 >2	<b>0.013</b>	0.026	0.013
ppm Water	ppm	ASTM D6304	<b>130</b>	260.5	135.1

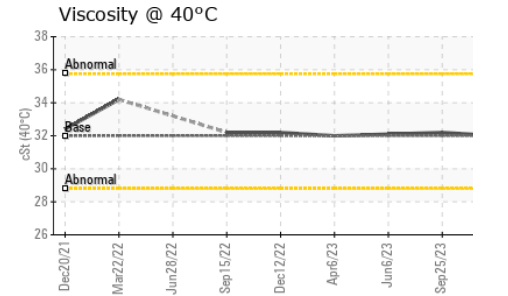
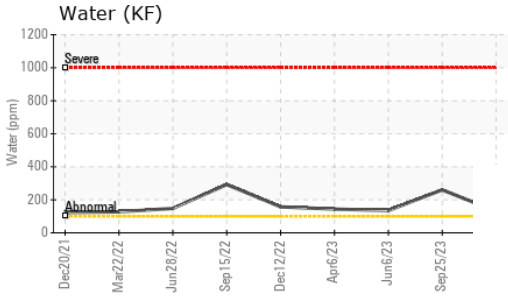
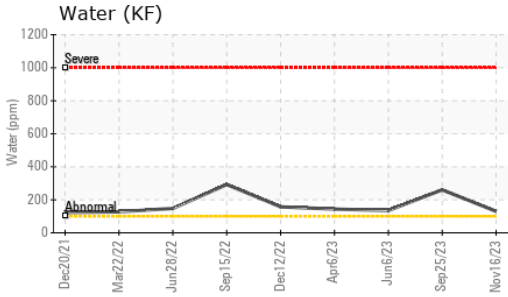
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.375</b>	0.41	0.467

## VISUAL

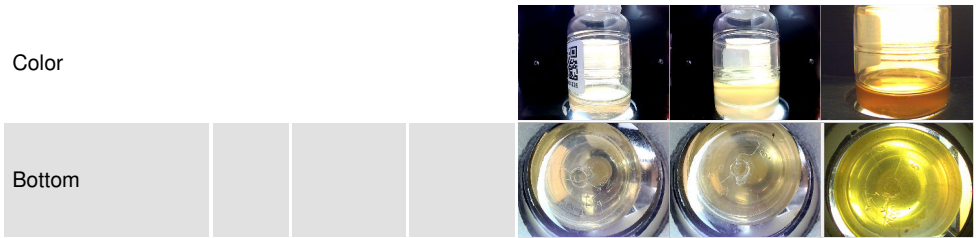
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

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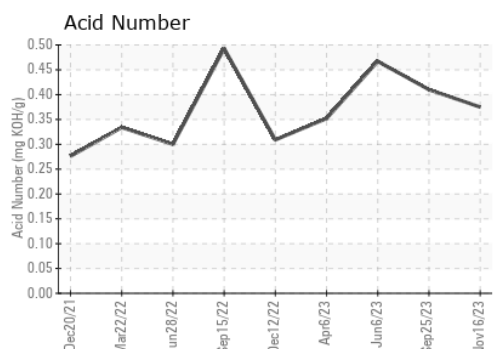
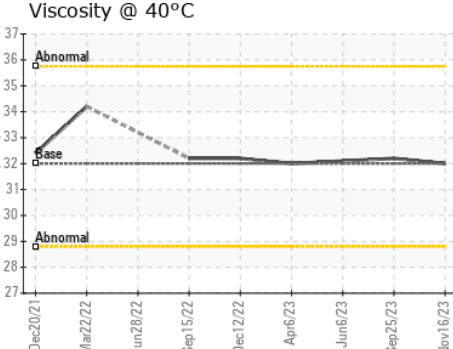
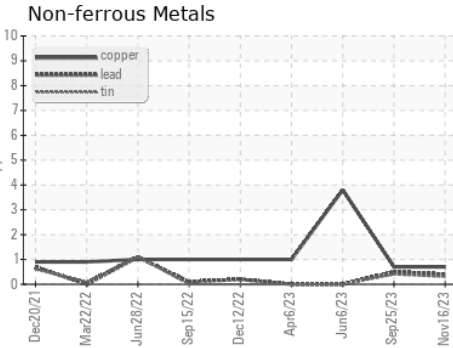
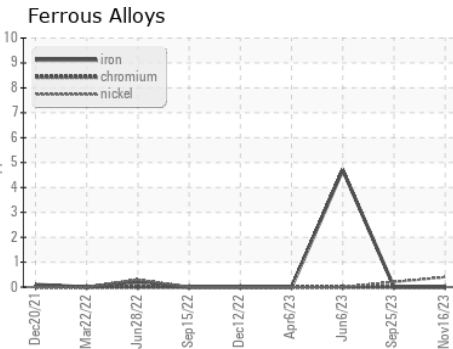


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>32.0</b>	32.2	32.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034026 **Received** : 24 Nov 2023  
**Lab Number** : **06016513** **Diagnosed** : 28 Nov 2023  
**Unique Number** : 10755657 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**ENERGY TRANSFER - TOLEDO**  
 2549 BROWN ROAD  
 OREGON, OH  
 US 43616  
 Contact: DARREN GRANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: