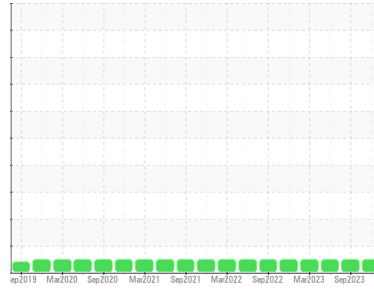




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**CARL\_U2120 CARL\_U2120\_M2120**

Component  
**Non-Drive End Bearing**

Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>RP0034064</b>   | RP0034078   | RP0026143   |
| Sample Date   | Client Info |             | <b>15 Nov 2023</b> | 25 Sep 2023 | 14 Jun 2023 |
| Machine Age   | hrs         | Client Info | <b>2358</b>        | 2358        | 2358        |
| Oil Age       | hrs         | Client Info | <b>2358</b>        | 2358        | 2358        |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |
| Chromium | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |
| Nickel   | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | <1       | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | <1       | <1       |
| Lead     | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >20 | <b>0</b>     | <1       | 0        |
| Tin      | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | <1       | 0        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current   | history1 | history2 |
|------------|--------|-------------|-----------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>  | 0        | 0        |
| Barium     | ppm    | ASTM D5185m | <b>0</b>  | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>  | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>  | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>84</b> | 73       | 83       |
| Calcium    | ppm    | ASTM D5185m | <b>3</b>  | 3        | 3        |
| Phosphorus | ppm    | ASTM D5185m | <b>4</b>  | 1        | 0        |
| Zinc       | ppm    | ASTM D5185m | <b>0</b>  | 11       | 5        |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15 | <b>1</b>     | <1       | <1       |
| Sodium    | ppm    | ASTM D5185m     | <b>2</b>     | 1        | 0        |
| Potassium | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | 0        | 0        |
| Water     | %      | ASTM D6304 >2   | <b>0.012</b> | 0.030    | 0.018    |
| ppm Water | ppm    | ASTM D6304      | <b>125</b>   | 304.6    | 180.5    |

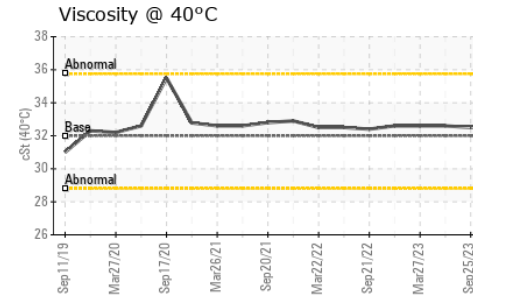
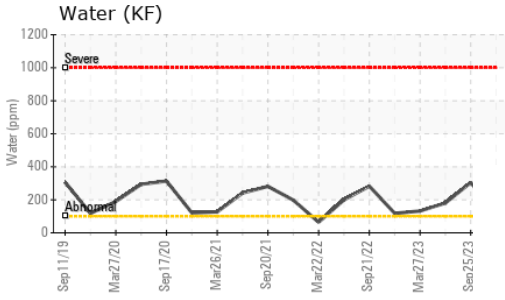
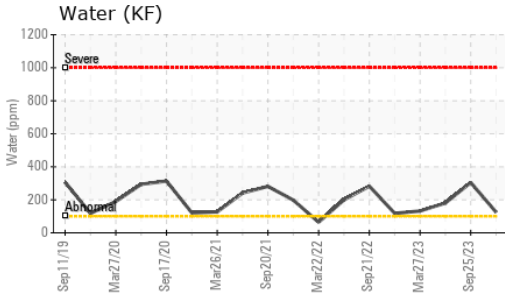
## FLUID DEGRADATION

|                  | method   | limit/base | current      | history1 | history2 |
|------------------|----------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>0.418</b> | 0.439    | 0.422    |

## VISUAL

|                  | method | limit/base    | current      | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal      | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | *Visual >2    | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | *Visual       | <b>NEG</b>   | NEG      | NEG      |

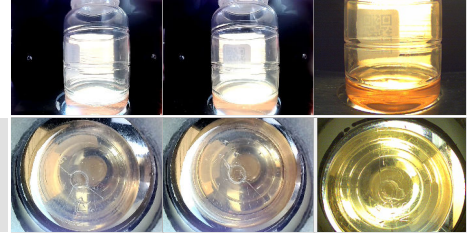
# OIL ANALYSIS REPORT



| FLUID PROPERTIES |     | method    | limit/base | current     | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D445 | 32         | <b>32.6</b> | 32.5     | 32.6     |

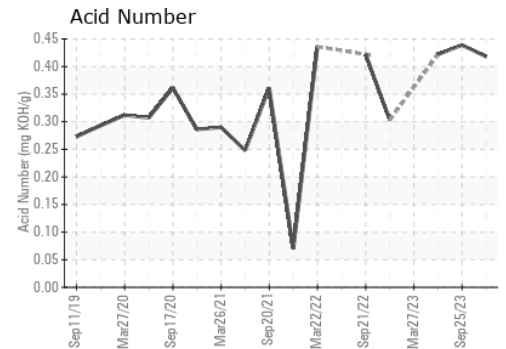
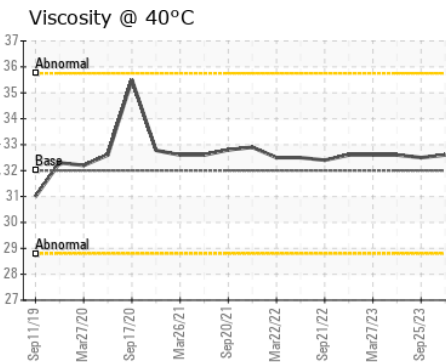
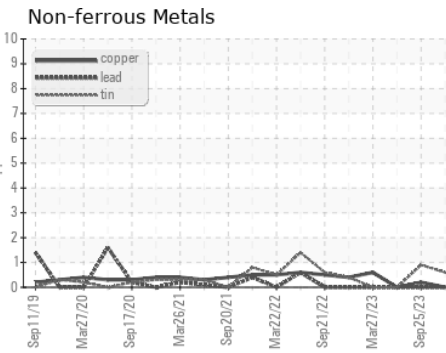
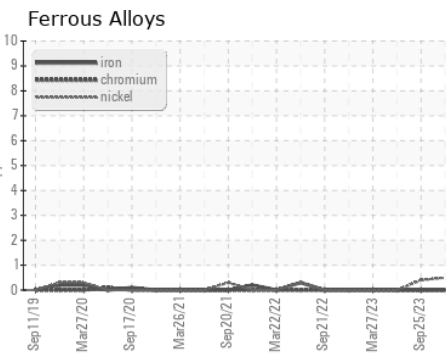
| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|

Color



Bottom

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034064 **Received** : 24 Nov 2023  
**Lab Number** : **06016514** **Diagnosed** : 28 Nov 2023  
**Unique Number** : 10755658 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**ENERGY TRANSFER - CARLTON**  
 11500 FRESSNER ROAD  
 CARLTON, MI  
 US 48117  
 Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (313)580-0267

F: