

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

TOL5_U2120 TOL5_U2120_M2120

Drive End Bearing

ROYAL PURPLE SYNFILM GT 32 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

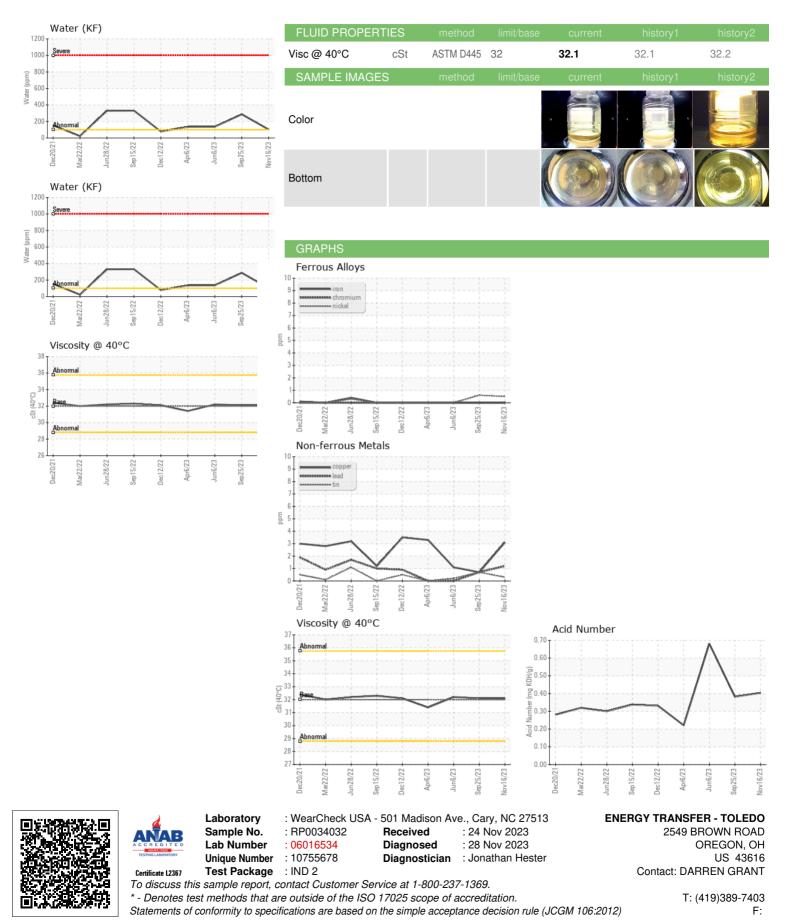
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Dec2021 Ma	r2022 Jun2022 Sep2022	DecŻ022 AprŻ023 JunŻ023 SepŻ	023 Nov2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0034032	RP0026215	RP0025449
Sample Date		Client Info		16 Nov 2023	25 Sep 2023	06 Jun 2023
Machine Age	mths	Client Info		5	5	5
Oil Age	mths	Client Info		5	5	5
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	<1	<1	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	<1	<1
Lead	ppm	ASTM D5185m	>20	1	<1	0
Copper	ppm	ASTM D5185m	>20	3	<1	1
Tin	ppm		>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese		ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		77	72	77
Calcium	ppm	ASTM D5185m		3	4	1
	ppm			4	1	<1
Phosphorus	ppm	ASTM D5185m		4		
Zinc	ppm	ASTM D5185m		U	16	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304	>2	0.010	0.028	0.013
ppm Water	ppm	ASTM D6304		102	287.0	135.5
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.404	0.382	0.681
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	bmitte: By: NA	



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