### <u>Sullivan</u> Palatek.

# **OIL ANALYSIS REPORT**

## PALLUBE 32 **SULLIVAN PALATEK 20GE001304 - WEST MEMPHIS STEEL** Component

Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

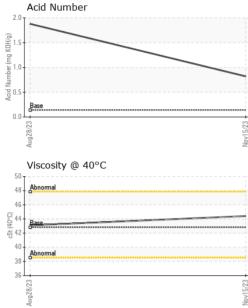


SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06016582	UCS05942337	
Sample Date		Client Info		15 Nov 2023	28 Aug 2023	
Machine Age	hrs	Client Info		17399	16329	
Oil Age	hrs	Client Info		1000	0	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5	16	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	0	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	4	3	
Tin	ppm	ASTM D5185m	>15	1	1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	
Barium	ppm	ASTM D5185m	730	179	128	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.0	<1	<1	
Magnesium	ppm	ASTM D5185m	0	2	0	
Calcium	ppm	ASTM D5185m	0	5	3	
Phosphorus	ppm	ASTM D5185m	0	4	7	
Zinc	ppm	ASTM D5185m	0	2	12	
Sulfur	ppm	ASTM D5185m	590	500	750	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	1	
Sodium	ppm	ASTM D5185m		83	82	
Potassium	ppm	ASTM D5185m	>20	5	3	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.82	1.88	



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VISUAL



	nite Metal	scalar	*Visual	NONE	LIGHT	NONE	
Yel	llow Metal	scalar	*Visual	NONE	NONE	NONE	
	ecipitate		*Visual	NONE	NONE	NONE	
Silt	•		*Visual	NONE	NONE	MODER	
	bris		*Visual	NONE	LIGHT	NONE	
	nd/Dirt	scalar	*Visual	NONE	NONE	NONE	
	pearance		*Visual	NORML	NORML	NORML	
Apr Nov15/23			*Visual	NORML	NORML	NORML	
Em	ulsified Water		*Visual	>0.1	NEG	NEG	
Fre	e Water	scalar	*Visual		NEG	NEG	
F	LUID PROPERT	IES	method	limit/base	current	history1	history2
	sc @ 40°C		ASTM D445	42.8	44.4	43.1	
S	AMPLE IMAGES	6	method	limit/base	current	history1	history2
Col	lor						no image
Bot	ttom				$\bigcirc$		no image
톱 10 - 두	nickel						
5 0 EC2020MP N 0 N 0 N 0 N 0 N 0 N 0 N 0 N 0 N 0 N 0	lon-ferrous Metals	5		ov15/23			
So C20820HY N U U U U U U U U U U U U U U U U U U	lon-ferrous Metals	S		Vevr12/223	Acid Number		

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