

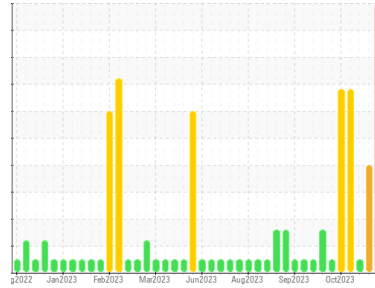


OIL ANALYSIS REPORT



Machine Id
Byron Center CAT 1 BYCM01BE
 Component
Biogas Engine
 Fluid
CHEVRON HDAX 6500 LFG GAS ENGINE OIL (--- GAL)

Sample Rating Trend



WEAR



DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The iron level is severe.

Contamination

Elemental level of silicon (Si) above normal.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0877097	WC0877094	WC0640309
Sample Date	Client Info		21 Nov 2023	09 Nov 2023	30 Oct 2023
Machine Age	hrs	Client Info	83958	83675	83346
Oil Age	hrs	Client Info	792	504	288
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>0.1	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	21	14	8
Chromium	ppm	ASTM D5185m >4	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	<1	<1	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m >5	0	<1	0
Aluminum	ppm	ASTM D5185m >6	2	2	2
Lead	ppm	ASTM D5185m >9	<1	<1	0
Copper	ppm	ASTM D5185m >6	<1	1	<1
Tin	ppm	ASTM D5185m >4	5	3	3
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	<1	2
Barium	ppm	ASTM D5185m	0	6	<1
Molybdenum	ppm	ASTM D5185m	2	4	5
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	17	21	27
Calcium	ppm	ASTM D5185m	1929	1837	1788
Phosphorus	ppm	ASTM D5185m	307	317	296
Zinc	ppm	ASTM D5185m	344	334	361
Sulfur	ppm	ASTM D5185m	3388	3879	3715

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >181	214	191	135
Sodium	ppm	ASTM D5185m	2	0	1
Potassium	ppm	ASTM D5185m >20	2	2	3

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0.1	0.1	0
Nitration	Abs/cm	*ASTM D7624 >20	5.9	5.6	5.4
Sulfation	Abs/.1mm	*ASTM D7415 >30	30.1	27.9	24.0

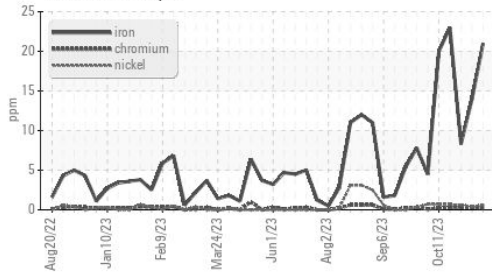
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	16.8	15.8	13.2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.2	2.16	2.24	1.44
Base Number (BN)	mg KOH/g	ASTM D2896 4.5	2.84	1.81	5.20

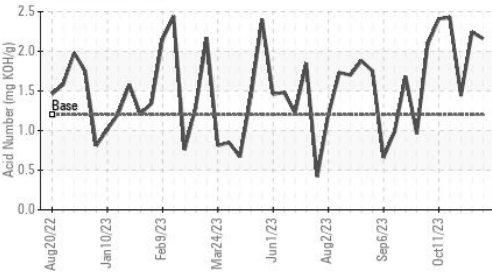


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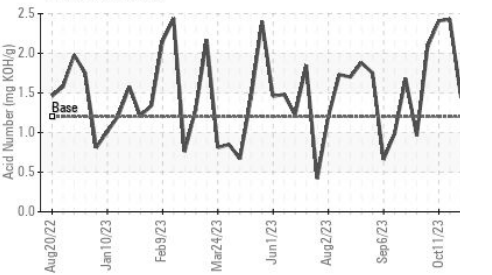
Ferrous Alloys



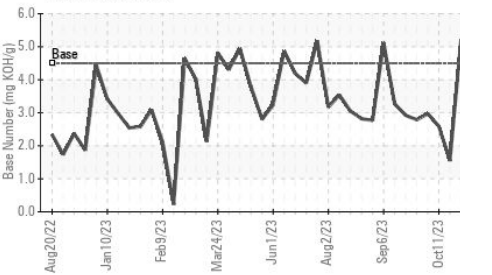
Acid Number



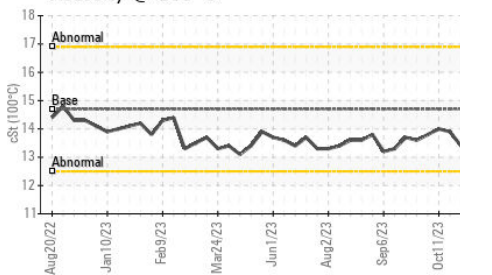
Acid Number



Base Number



Viscosity @ 100°C

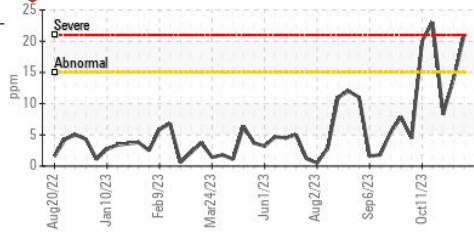


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

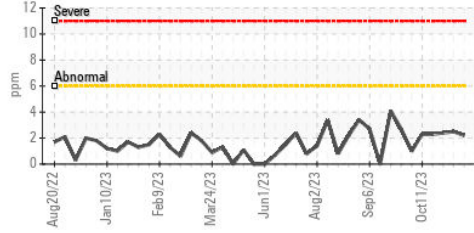
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.7	13.8	13.7

GRAPHS

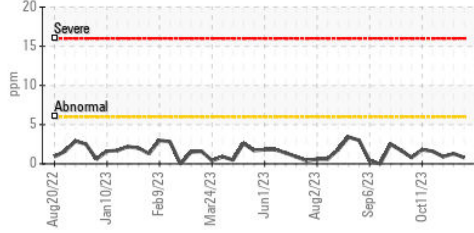
Iron (ppm)



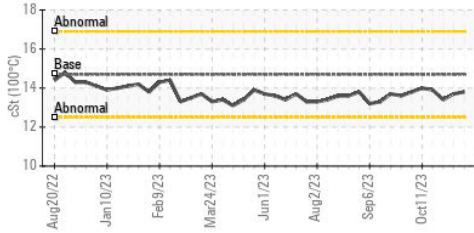
Aluminum (ppm)



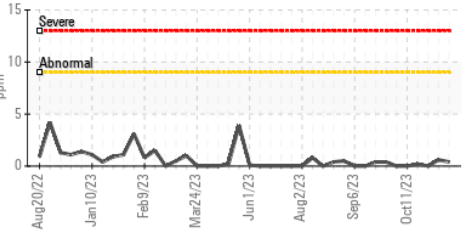
Copper (ppm)



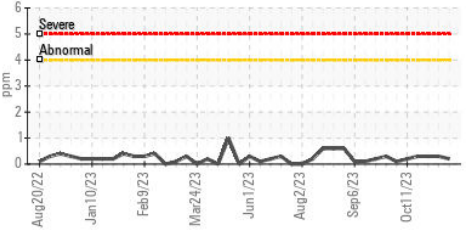
Viscosity @ 100°C



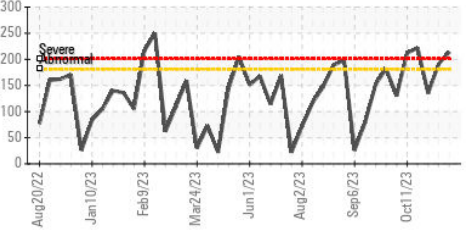
Lead (ppm)



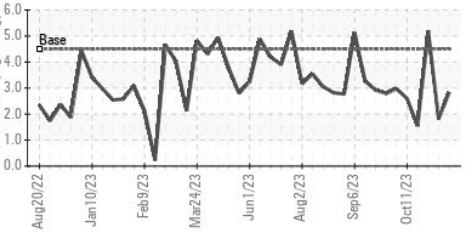
Chromium (ppm)



Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0877097 **Received** : 24 Nov 2023
Lab Number : 06016652 **Diagnosed** : 28 Nov 2023
Unique Number : 10755796 **Diagnostician** : Jonathan Hester
Test Package : MOB 2

EDL NA Recips-Byron Center
 Byron Center Powerstation, 10310 South Kent Road
 Byron Center, MI
 US 49315
 Contact: Jake Ripke
 Jake.Ripke@edlenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)