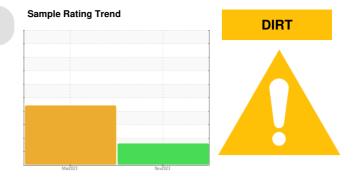
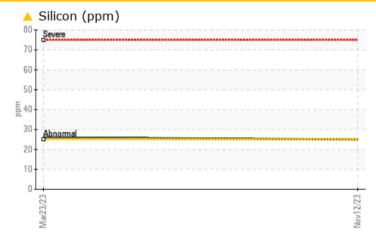
PROBLEM SUMMARY



Machine Id Component **Diesel Engine** Fluid DIESEL ENGINE OIL SAE 5W30 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL			
Silicon	ppm	ASTM D5185m	>25	🔺 25	<u> </u>			

Customer Id: MABEDE Sample No.: WC0876676 Lab Number: 06017228 Test Package: FLEET



To discuss the diagnosis or test data: Sean Felton +1 919-379-4092 sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDE	O ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS



23 Mar 2023 Diag: Jonathan Hester

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.Piston and cylinder wear is indicated. Sodium and/or potassium levels are high. Elemental level of silicon (Si) above normal indicating ingress of seal material. The BN result indicates that there is suitable alkalinity remaining in the oil.





OIL ANALYSIS REPORT



Component Diesel Engine Fluid DIESEL ENGINE OIL SAE 5W30 (--- GAL)

DIAGNOSIS

Machine Id 2322

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

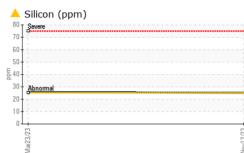
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

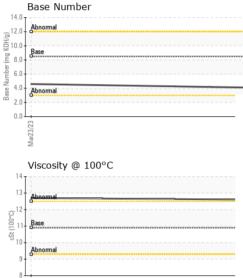
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0876676	WC0786077	
Sample Date		Client Info		12 Nov 2023	23 Mar 2023	
Machine Age	mls	Client Info		204161	102754	
Oil Age	mls	Client Info		50000	102754	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	ABNORMAL	
· ·						
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>100	86	145	
Chromium	ppm			1	2	
Nickel		ASTM D5185m	>20	، <1	0	
Titanium	ppm	ASTM D5185m	27	<1	<1	
Silver	ppm		>3		<1	
	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m		24	▲ 113	
Lead	ppm	ASTM D5185m	>40	<1	<1	
Copper	ppm	ASTM D5185m		10	23	
Tin	ppm	ASTM D5185m	>15	1	2	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	8	16	
Barium	ppm	ASTM D5185m	10	0	1	
Molybdenum	ppm	ASTM D5185m	100	65	39	
Manganese	ppm	ASTM D5185m		2	3	
•	ppin	ASTIVI DOTODITI				
Magnesium		ASTM D5185m	450	- 1138	1049	
-	ppm	ASTM D5185m	450 3000	_		
Calcium	ppm ppm	ASTM D5185m ASTM D5185m	3000	- 1138 941	1049 1345	
Calcium Phosphorus	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150	1138 941 977	1049 1345 1022	
Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	3000	- 1138 941	1049 1345	
Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250	1138 941 977 1346 3442	1049 1345 1022 1211 3768	
Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	3000 1150 1350 4250 limit/base	1138 941 977 1346 3442 current	1049 1345 1022 1211 3768 history1	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	3000 1150 1350 4250 limit/base	1138 941 977 1346 3442 <u>current</u> ▲ 25	1049 1345 1022 1211 3768 history1 ▲ 26	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >25	1138 941 977 1346 3442 <u>current</u> ▲ 25 6	1049 1345 1022 1211 3768 history1 ▲ 26 14	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	3000 1150 1350 4250 limit/base >25	1138 941 977 1346 3442 <u>current</u> ▲ 25	1049 1345 1022 1211 3768 history1 ▲ 26	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >25	1138 941 977 1346 3442 <u>current</u> ▲ 25 6	1049 1345 1022 1211 3768 history1 ▲ 26 14	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >25 >20	1138 941 977 1346 3442 <u>current</u> ▲ 25 6 59	1049 1345 1022 1211 3768 history1 ▲ 26 14 335	 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >25 >20 limit/base >3	1138 941 977 1346 3442 <u>current</u> ▲ 25 6 59 <u>current</u>	1049 1345 1022 1211 3768 history1 ▲ 26 14 335 history1	 history2 history2
Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >25 >20 limit/base >3 >20	1138 941 977 1346 3442 current ▲ 25 6 59 current 1	1049 1345 1022 1211 3768 history1 ▲ 26 14 335 history1 0.8	 history2 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844	3000 1150 1350 4250 limit/base >25 >20 limit/base >3 >20	1138 941 977 1346 3442 current ▲ 25 6 59 current 1 1 14.3	1049 1345 1022 1211 3768 history1 ▲ 26 14 335 history1 0.8 14.5	 history2 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624 Method	3000 1150 1350 4250 >25 >20 limit/base >3 >20 >30 limit/base	1138 941 977 1346 3442	1049 1345 1022 1211 3768	 history2 history2 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7415 method *ASTM D7414	3000 1150 1350 4250 >25 >20 limit/base >3 >20 >30 limit/base >25	1138 941 977 1346 3442	1049 1345 1022 1211 3768	 history2 history2 history2 history2
Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624 Method	3000 1150 1350 4250 >25 >20 limit/base >3 >20 >30 limit/base >25	1138 941 977 1346 3442	1049 1345 1022 1211 3768	 history2 history2 history2 history2

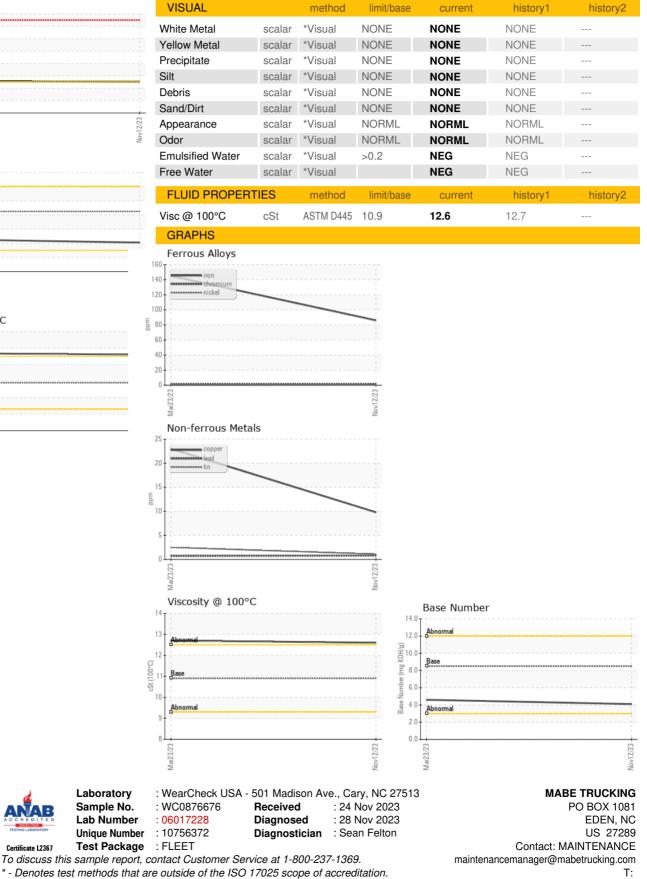


Mar23/23

OIL ANALYSIS REPORT







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Contact/Location: MAINTENANCE ? - MABEDE

F: (336)635-1791