



# OIL ANALYSIS REPORT

Sample Rating Trend

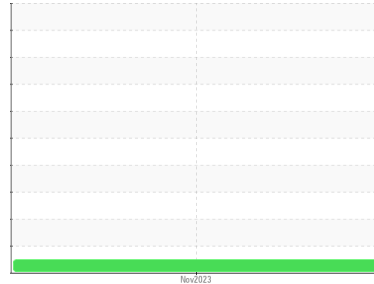
**NORMAL**



Machine Id  
**MOLDER 31 (S/N 202115036025935)**

Component  
**Hydraulic System**

Fluid  
**DYNAFLOW AW 46 (35 GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0848544</b>	---	---
Sample Date	Client Info		<b>10 Nov 2023</b>	---	---
Machine Age	hrs	Client Info	<b>1055</b>	---	---
Oil Age	hrs	Client Info	<b>1055</b>	---	---
Oil Changed	Client Info		<b>Not Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >20	<b>1</b>	---	---
Tin	ppm	ASTM D5185m >20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	<b>37</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>389</b>	---	---
Zinc	ppm	ASTM D5185m	<b>529</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>994</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	---	---
Sodium	ppm	ASTM D5185m	<b>1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---

## FLUID CLEANLINESS

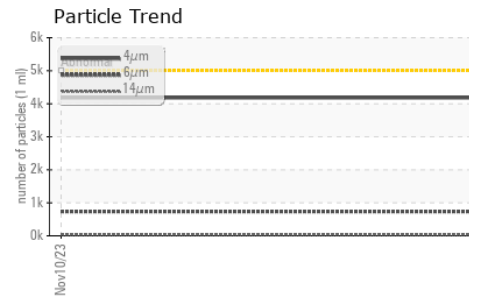
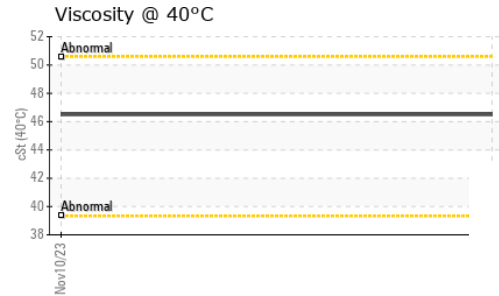
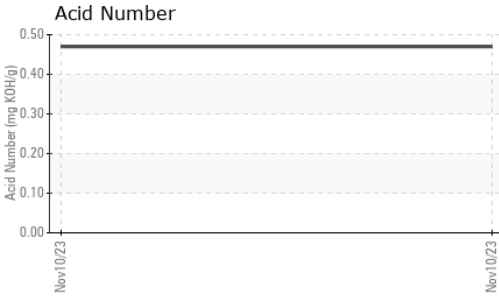
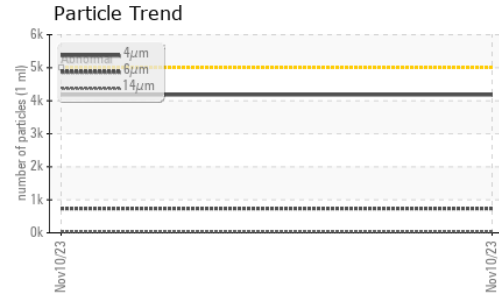
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>4181</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>736</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>37</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>9</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>19/17/12</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.47</b>	---	---



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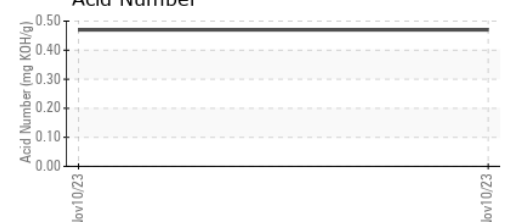
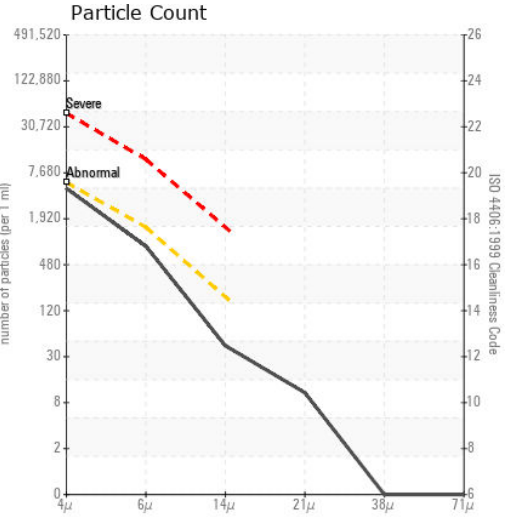
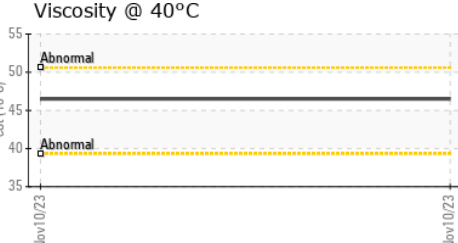
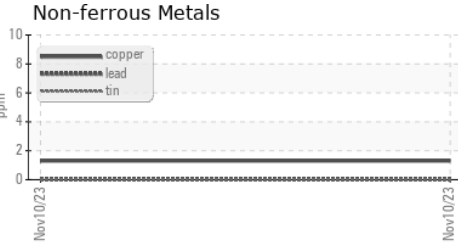
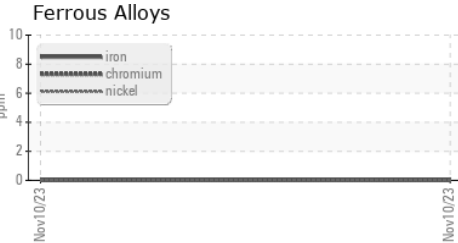
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0848544 **Received** : 24 Nov 2023  
**Lab Number** : 06017308 **Diagnosed** : 28 Nov 2023  
**Unique Number** : 10756452 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**ACTION INDUSTRIAL SUPPLY - HICKORY**  
 545 20TH STREET SE  
 HICKORY, NC  
 US 28602  
 Contact: JODIE LAFONE  
 jodie@actionindsupply.com  
 T: (704)878-9991  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)