



PROBLEM SUMMARY

Sample Rating Trend



ISO



Machine Id
HAITIAN MOLDER 1 (S/N 202115036025933)
 Component
Hydraulic System
 Fluid
DYNAFLOW AW 46 (35 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >4µm	ASTM D7647	>5000	▲ 12185	---	---
Particles >6µm	ASTM D7647	>1300	▲ 1816	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/13	---	---

Customer Id: ACTHIC
 Sample No.: WC0848543
 Lab Number: 06017309
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
HAITIAN MOLDER 1 (S/N 202115036025933)

Component
Hydraulic System

Fluid
DYNAFLOW AW 46 (35 GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0848543	---	---
Sample Date	Client Info		10 Nov 2023	---	---
Machine Age	hrs	Client Info	2684	---	---
Oil Age	hrs	Client Info	2684	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	---	---
Chromium	ppm	ASTM D5185m >20	0	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	0	---	---
Lead	ppm	ASTM D5185m >20	0	---	---
Copper	ppm	ASTM D5185m >20	3	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

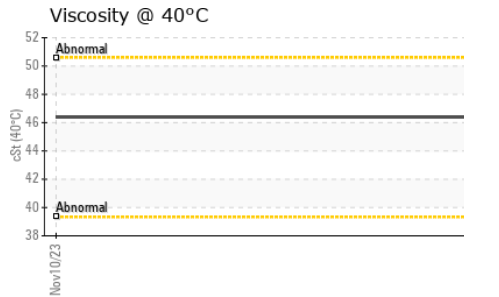
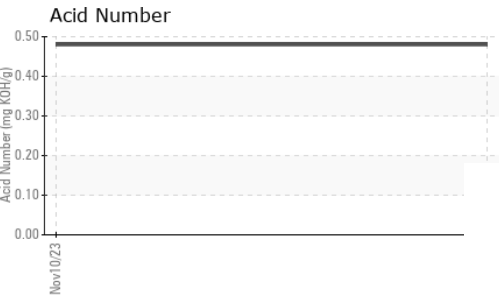
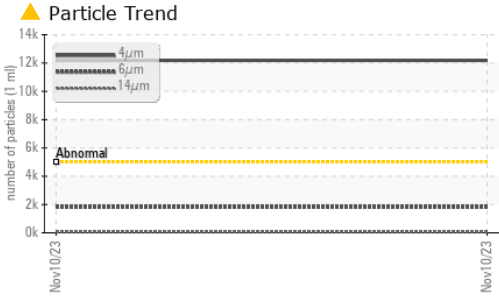
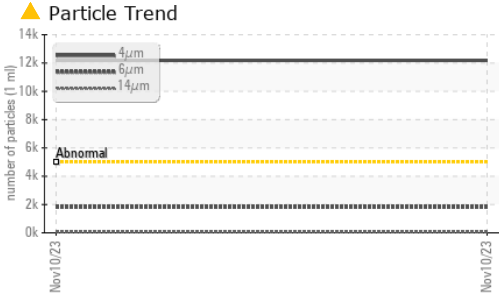
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	39	---	---
Phosphorus	ppm	ASTM D5185m	387	---	---
Zinc	ppm	ASTM D5185m	532	---	---
Sulfur	ppm	ASTM D5185m	1010	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	---	---
Sodium	ppm	ASTM D5185m	1	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 12185	---	---
Particles >6µm	ASTM D7647	>1300	▲ 1816	---	---
Particles >14µm	ASTM D7647	>160	62	---	---
Particles >21µm	ASTM D7647	>40	15	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/13	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.48	---	---

OIL ANALYSIS REPORT



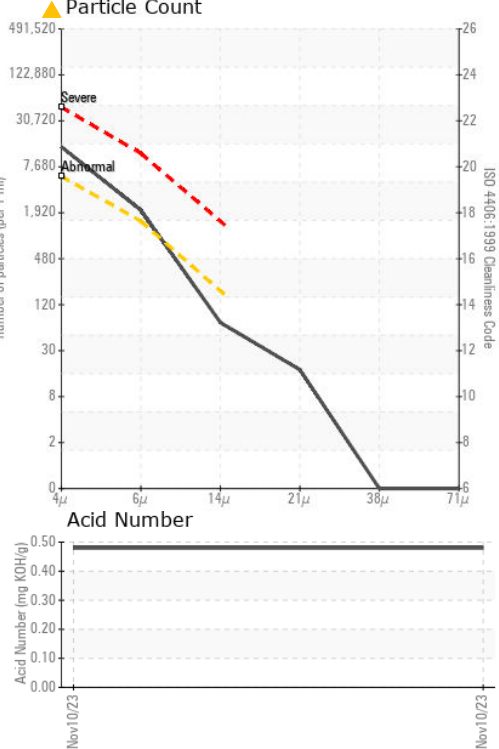
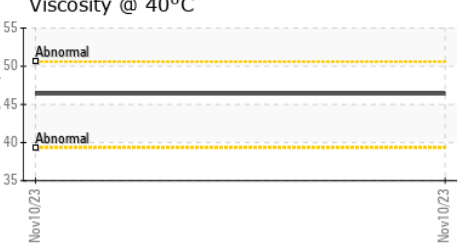
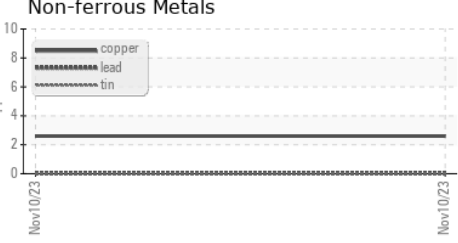
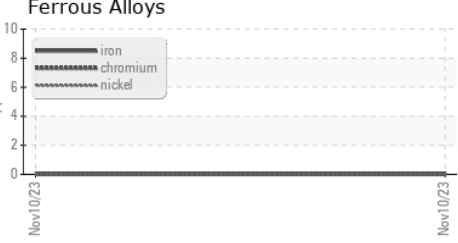
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0848543 **Received** : 24 Nov 2023
Lab Number : 06017309 **Diagnosed** : 28 Nov 2023
Unique Number : 10756453 **Diagnostician** : Wes Davis
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)