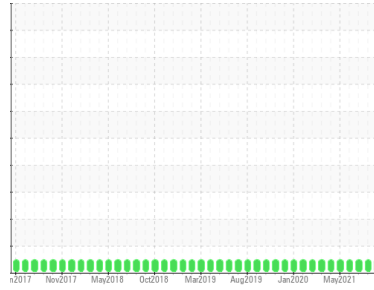




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**MAREN 01026**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PTK0000393</b>	PTK0000306	PTK0001316
Sample Date	Client Info			<b>09 Nov 2023</b>	13 Jun 2023	23 Nov 2022
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>75	<b>3</b>	4	3
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

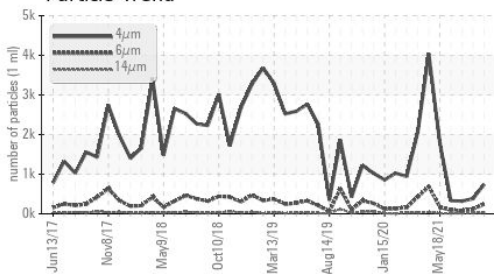
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	3	2
Calcium	ppm	ASTM D5185m	200	<b>57</b>	55	58
Phosphorus	ppm	ASTM D5185m	300	<b>300</b>	295	341
Zinc	ppm	ASTM D5185m	370	<b>416</b>	362	418
Sulfur	ppm	ASTM D5185m	2500	<b>893</b>	1012	1189

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1

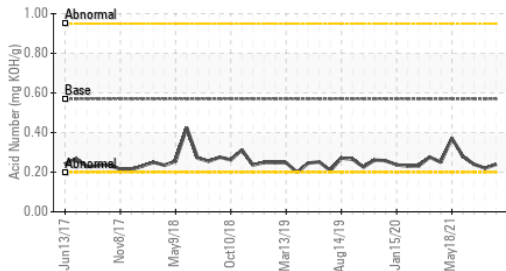
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>743</b>	383	320
Particles >6µm		ASTM D7647	>2500	<b>244</b>	123	86
Particles >14µm		ASTM D7647	>320	<b>29</b>	18	13
Particles >21µm		ASTM D7647	>80	<b>10</b>	7	5
Particles >38µm		ASTM D7647	>20	<b>1</b>	1	1
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	<b>15/12</b>	14/11	14/11

# OIL ANALYSIS REPORT

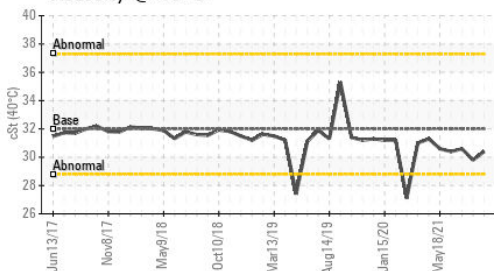
### Particle Trend



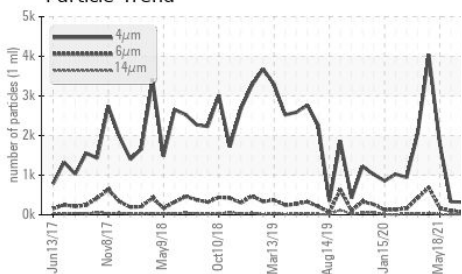
### Acid Number



### Viscosity @ 40°C



### Particle Trend

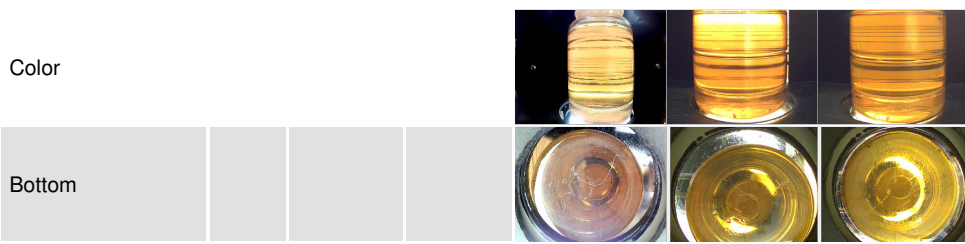


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.24</b>	0.22	0.24

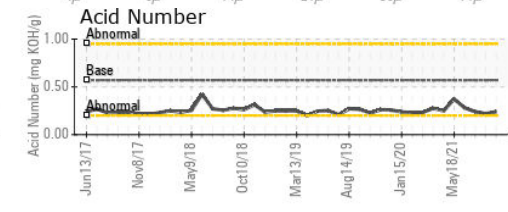
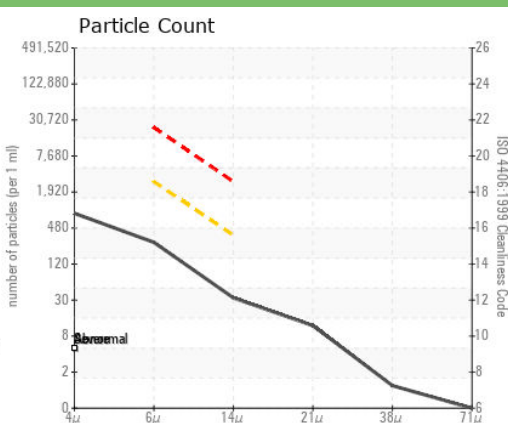
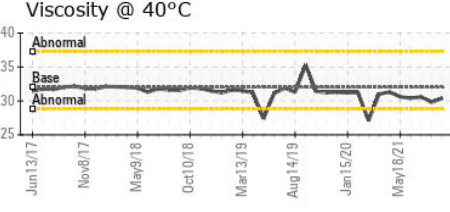
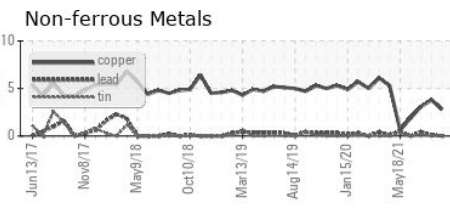
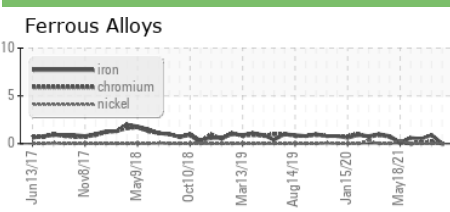
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>30.4</b>	29.8	30.59

SAMPLE IMAGES		method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0000393 **Received** : 24 Nov 2023  
**Lab Number** : **06017313** **Diagnosed** : 28 Nov 2023  
**Unique Number** : 10756457 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2

**GRAPHIC PACKAGING**  
 1500 NICHOLAS BLVD  
 ELK GROVE, IL  
 US 60017  
 Contact: TONY HILDY  
 anthonyhildy@graphicpkg.com  
 T: (847)437-1700  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)