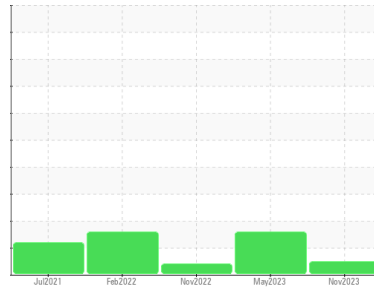




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER AS 30 7388794 (S/N 1567)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count on this sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC110965	KC107830	KC103140
Sample Date	Client Info			23 Nov 2023	04 May 2023	28 Nov 2022
Machine Age	hrs	Client Info		11167	8863	7288
Oil Age	hrs	Client Info		3879	1575	5508
Oil Changed	Client Info			Changed	Not Changd	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	11	7	13
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

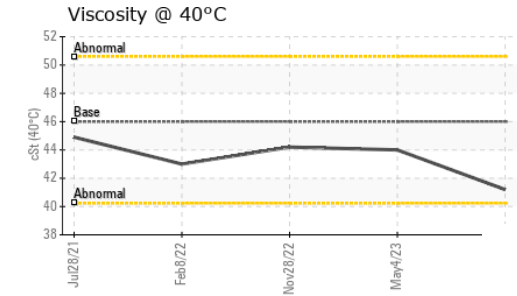
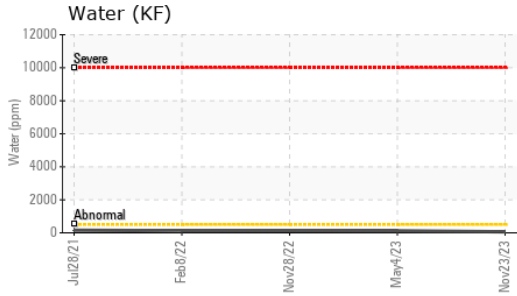
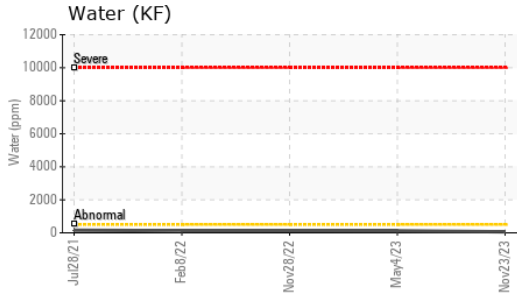
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	33	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	0	38	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	<1	4
Zinc	ppm	ASTM D5185m		0	3	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		<1	9	<1
Potassium	ppm	ASTM D5185m	>20	0	5	0
Water	%	ASTM D6304	>0.05	0.006	0.012	0.013
ppm Water	ppm	ASTM D6304	>500	61	123.0	135.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	16667	---
Particles >6µm		ASTM D7647	>1300	---	▲ 3876	---
Particles >14µm		ASTM D7647	>80	---	▲ 246	---
Particles >21µm		ASTM D7647	>20	---	▲ 41	---
Particles >38µm		ASTM D7647	>4	---	2	---
Particles >71µm		ASTM D7647	>3	---	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	▲ 21/19/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.30	0.30	0.30

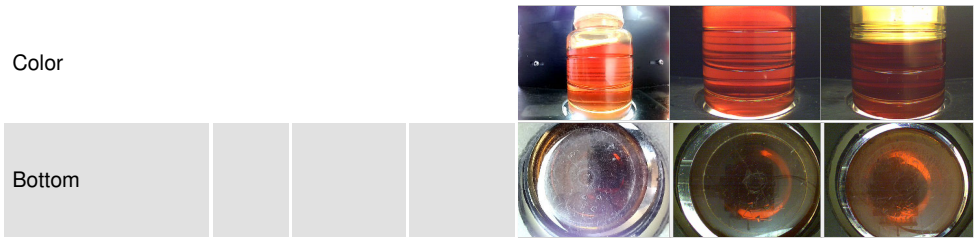
OIL ANALYSIS REPORT



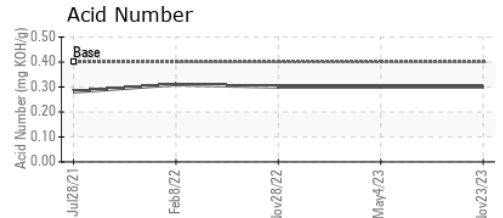
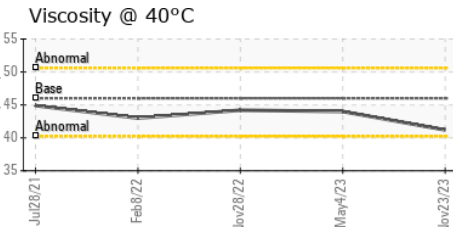
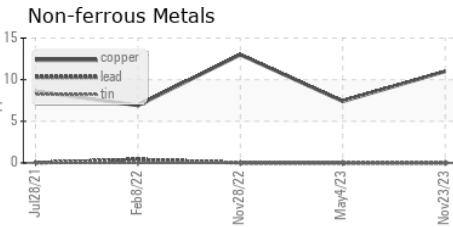
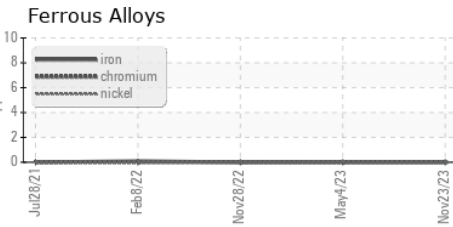
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT ▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

PARAMETER	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	41.2	44.0

PARAMETER	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC110965 **Received** : 24 Nov 2023
Lab Number : 06017402 **Diagnosed** : 28 Nov 2023
Unique Number : 10756546 **Diagnostician** : Doug Bogart
Test Package : IND 2

CONAGRA - ARDENT MILLS
 4888 S DELAWARE DR
 EASTON, PA
 US 18040
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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