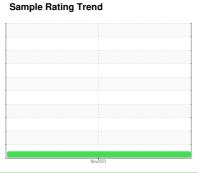


OIL ANALYSIS REPORT



NORMAL



8915962 (S/N 1403)

Component

Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- QTS)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		<u>-</u>		Nov2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC124267		
Sample Date		Client Info		04 Nov 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
			IIIIIII Dase		•	•
Boron	ppm	ASTM D5185m	00	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	8		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		6		
Zinc	ppm	ASTM D5185m		10		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		6		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.05	0.008		
ppm Water	ppm	ASTM D6304	>500	82		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		502		
Particles >6µm		ASTM D7647	>1300	152		
Particles >14µm		ASTM D7647	>80	22		
Particles >21µm		ASTM D7647	>20	8		
Particles >38µm		ASTM D7647	>4	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	16/14/12		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

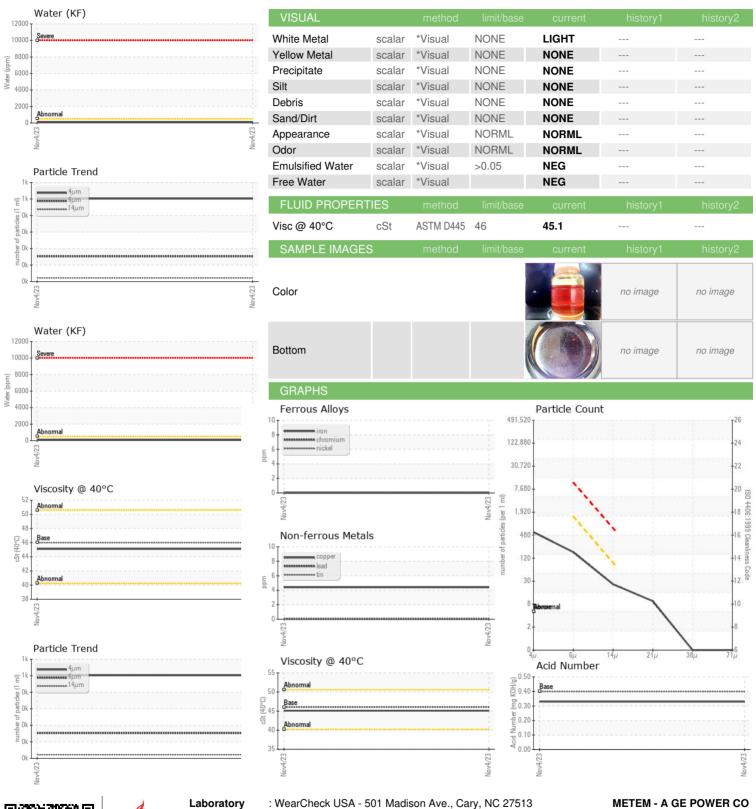
Acid Number (AN)

mg KOH/g ASTM D8045 0.4

0.33



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number Unique Number Test Package : IND 2

: KC124267 : 06017410

: 24 Nov 2023 Received Diagnosed : 10756554 Diagnostician

: 29 Nov 2023 : Jonathan Hester 404 UNION BLVD ALLENTOWN, PA US 18109

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: