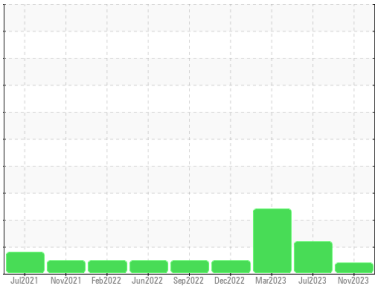
PROBLEM SUMMARY

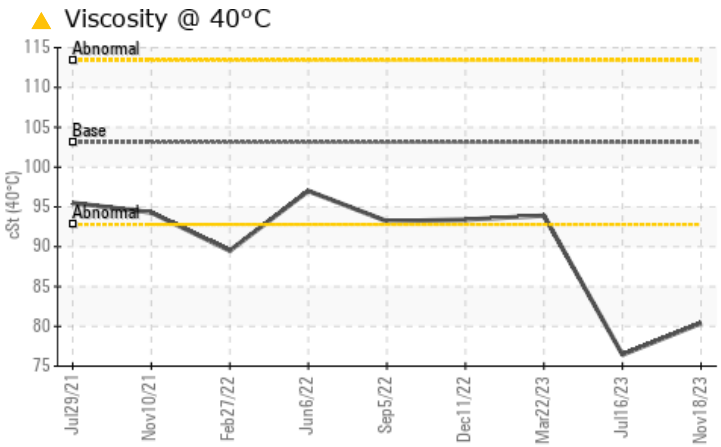
Sample Rating Trend



VISCOSITY

Machine Id
BUSCH CV3 P1
Component
Vacuum Pump
Fluid
PETRO CANADA SUPER VAC FLUID 20 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ATTENTION**	ABNORMAL	ABNORMAL
Visc @ 40°C	cSt	ASTM D445	103.1	▲ **80.4**	▲ 76.44	93.9

Customer Id: SIOSIOIOW
Sample No.: USP0003766
Lab Number: 06017420
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 Jul 2023 Diag: Doug Bogart

SEDIMENT

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The oil viscosity is lower than normal. Confirmed. The AN level is acceptable for this fluid.

view report

22 Mar 2023 Diag: Doug Bogart

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

11 Dec 2022 Diag: Doug Bogart

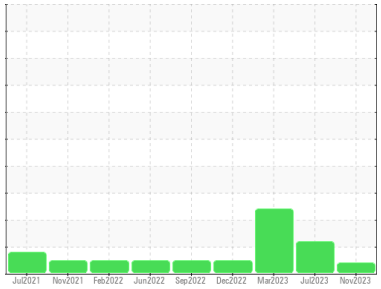
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Machine Id
BUSCH CV3 P1
Component
Vacuum Pump
Fluid
PETRO CANADA SUPER VAC FLUID 20 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is lower than normal. Confirmed. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0003766**	USP255070	USPM27657
Sample Date		Client Info		**18 Nov 2023**	16 Jul 2023	22 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	<1	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m		**<1**	0	0
Phosphorus	ppm	ASTM D5185m		**490**	704	1144
Zinc	ppm	ASTM D5185m		**<1**	0	1
Sulfur	ppm	ASTM D5185m		**296**	486	406

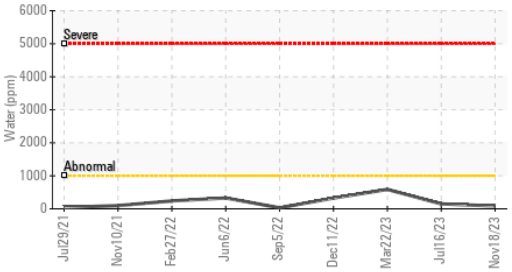
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**7**	11	5
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>.1	**0.008**	0.014	0.058
ppm Water	ppm	ASTM D6304	>1000	**85**	148.9	588.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**123**	---	▲ 23000
Particles >6µm		ASTM D7647	>1300	**46**	---	▲ 6673
Particles >14µm		ASTM D7647	>160	**7**	---	▲ 541
Particles >21µm		ASTM D7647	>40	**2**	---	▲ 158
Particles >38µm		ASTM D7647	>10	**0**	---	▲ 23
Particles >71µm		ASTM D7647	>3	**0**	---	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**14/13/10**	---	▲ 22/20/16

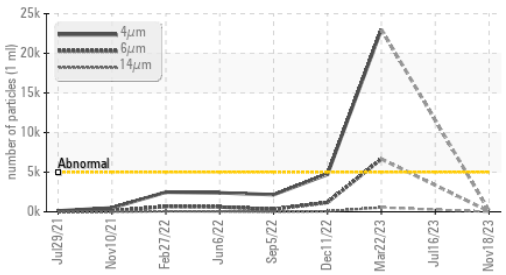
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	**0.066**	0.071	0.24

OIL ANALYSIS REPORT

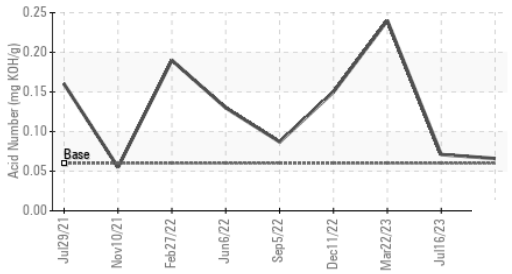
Water (KF)



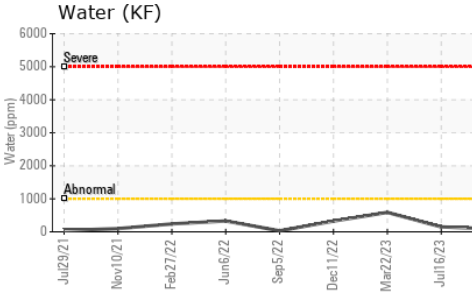
Particle Trend



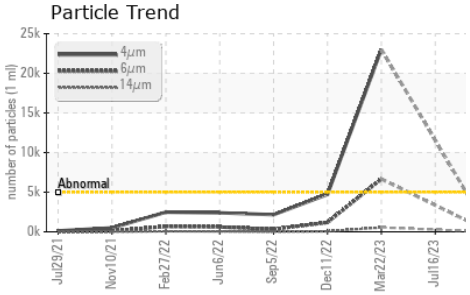
Acid Number



Water (KF)

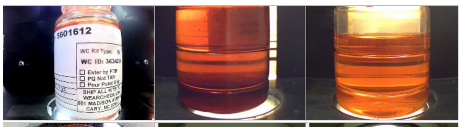
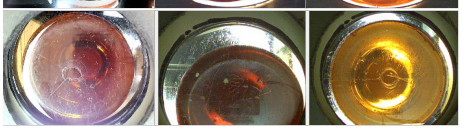


Particle Trend



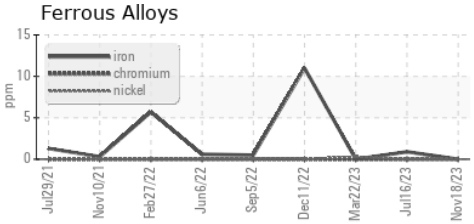
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	103.1	▲ **80.4**	▲ 76.44	93.9

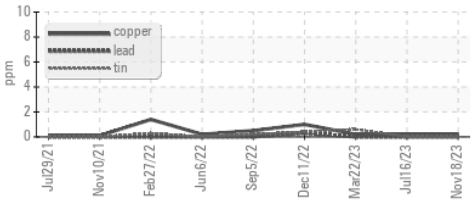
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

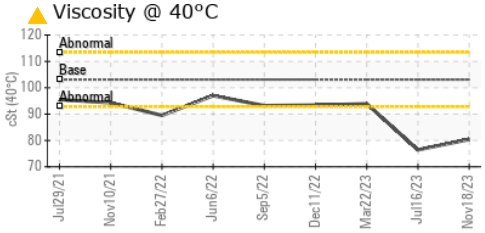
Ferrous Alloys



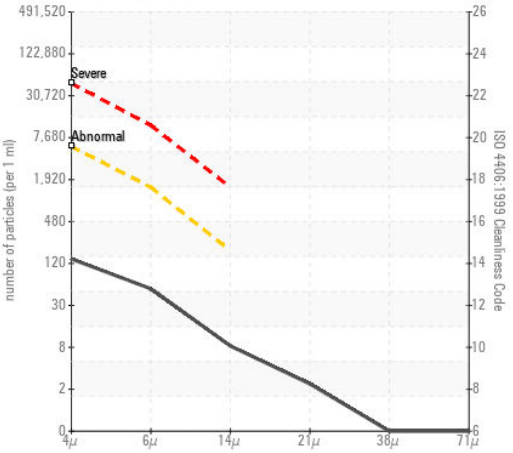
Non-ferrous Metals



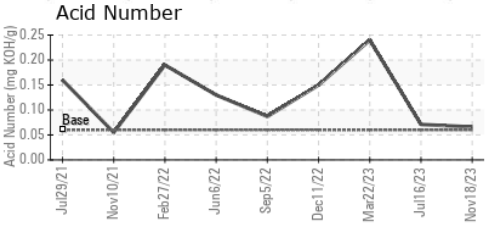
▲ Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0003766
Lab Number : 06017420
Unique Number : 10756564
Test Package : IND 2

Received : 24 Nov 2023
Diagnosed : 28 Nov 2023
Diagnostician : Doug Bogart

SIOUXPREME PACKAGING COMPANY
2800 MURRAY STREET
SIOUX CITY, IA
US 51111
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: