



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FALK TG 4**

Component  
**Gearbox**

Fluid  
**ROYAL PURPLE SYNFILM GT 220 (48 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0033155</b>	---	---
Sample Date	Client Info		<b>20 Nov 2023</b>	---	---
Machine Age	yrs	Client Info	<b>21</b>	---	---
Oil Age	yrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>66</b>	---	---
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >15	<b>3</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >100	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >200	<b>9</b>	---	---
Tin	ppm	ASTM D5185m >25	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m	<b>0</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>0</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304 >0.2	<b>0.026</b>	---	---
ppm Water	ppm	ASTM D6304 >2000	<b>268</b>	---	---

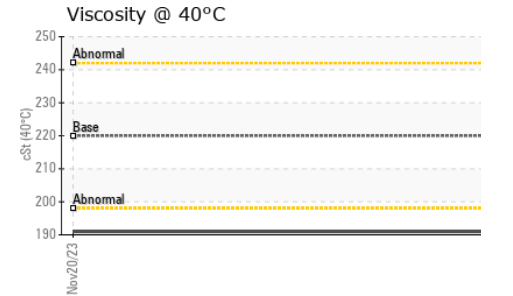
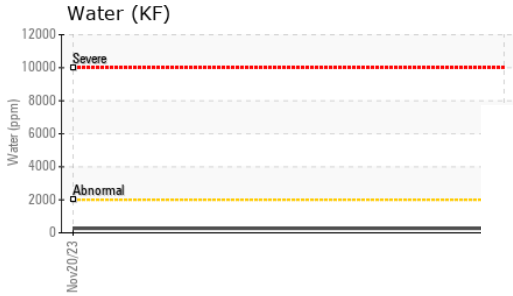
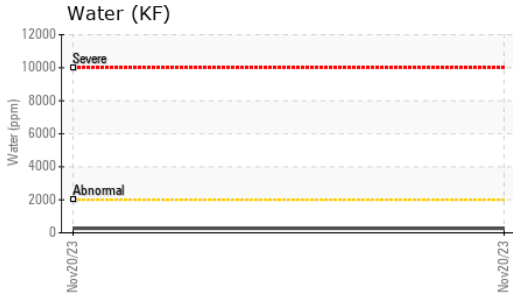
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.35</b>	---	---

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	---	---
Free Water	scalar	*Visual	<b>NEG</b>	---	---

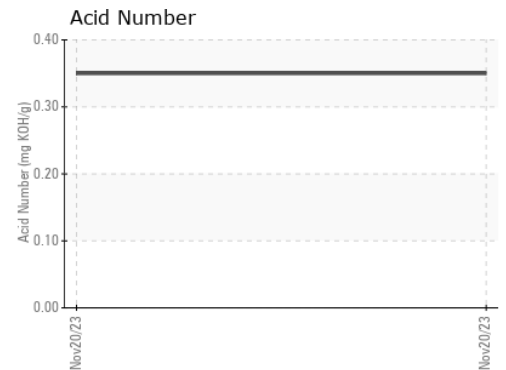
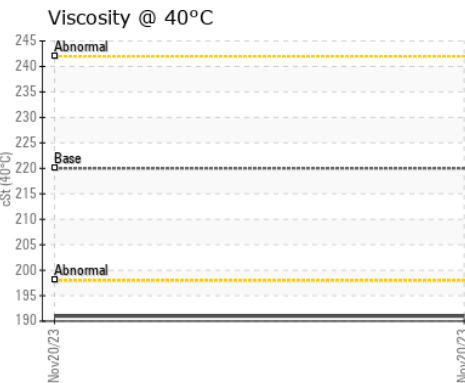
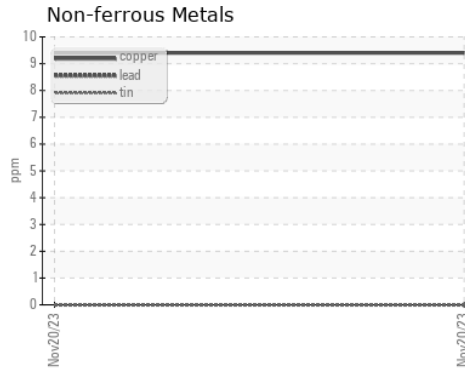
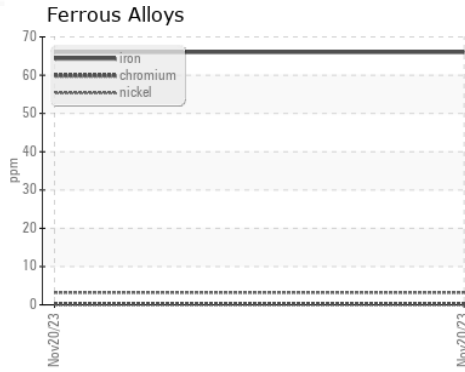
# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	191	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0033155 **Received** : 24 Nov 2023  
**Lab Number** : 06017460 **Diagnosed** : 29 Nov 2023  
**Unique Number** : 10756604 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)