

## **OIL ANALYSIS REPORT**

Sample Rating Trend







#### Machine Id **FALK TG 3** Component

# **Gearbox**

ROYAL PURPLE SYNFILM GT 220 (48 GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

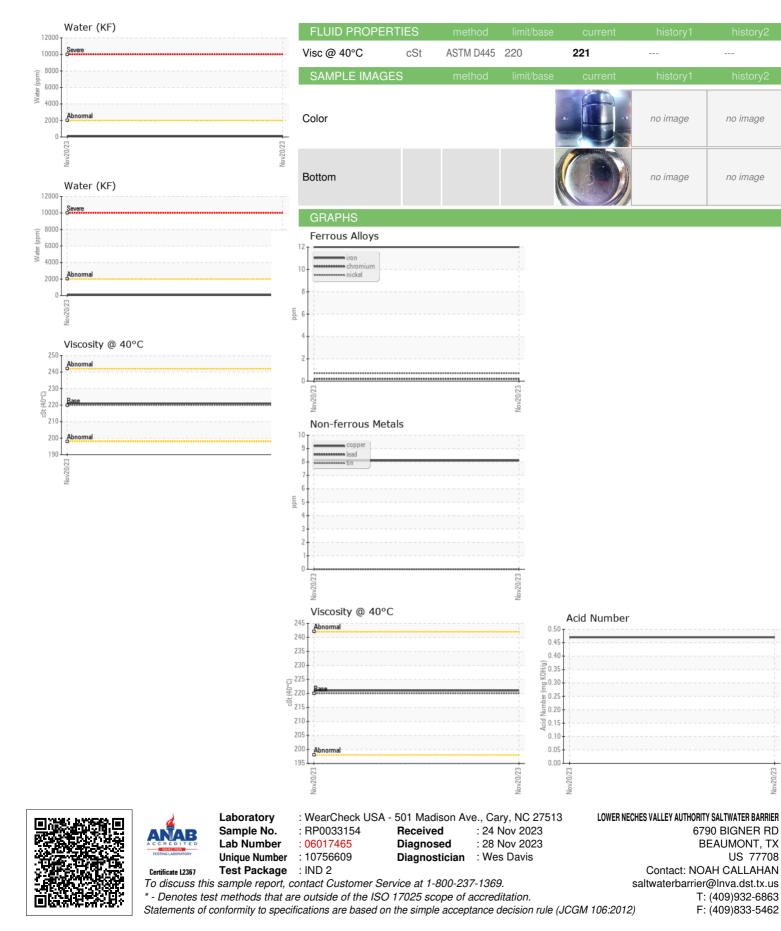
## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0033154		
Sample Date		Client Info		20 Nov 2023		
Machine Age	yrs	Client Info		21		
Oil Age	yrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	12		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	8		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.2	0.011		
ppm Water	ppm	ASTM D6304	>2000	115		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.47		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG	DAH-GALLAHAI	N - LOWBEASB
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