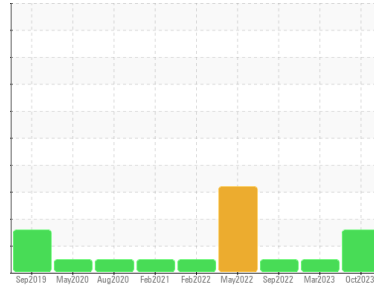




# PROBLEM SUMMARY

Area  
**SULLUBE [2403088]**  
 Machine Id  
**SULLAIR 37215050219 - GATEWAY SENATOBIA**  
 Component  
**Compressor**

Sample Rating Trend

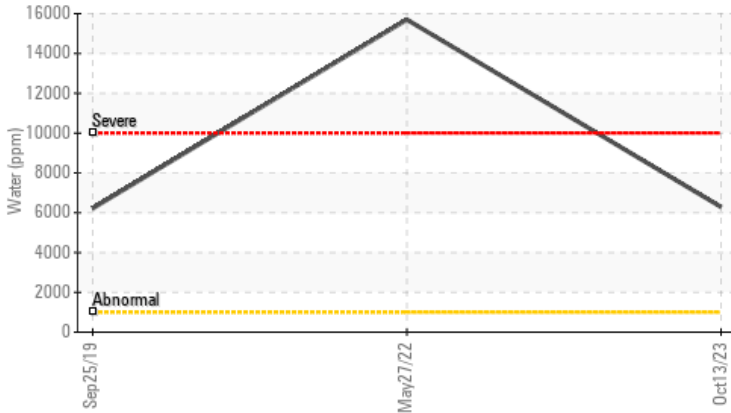


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water (KF)



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status    |        |            |       | <b>ABNORMAL</b> | NORMAL | NORMAL |
|------------------|--------|------------|-------|-----------------|--------|--------|
| Water            | %      | ASTM D6304 | >0.1  | ▲ <b>0.629</b>  | ---    | ---    |
| ppm Water        | ppm    | ASTM D6304 | >1000 | ▲ <b>6289</b>   | ---    | ---    |
| Emulsified Water | scalar | *Visual    | >0.1  | ▲ <b>0.2%</b>   | NEG    | NEG    |

Customer Id: UCAIMMEM  
 Sample No.: UCH06017471  
 Lab Number: 06017471  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

| Action          | Status | Date | Done By | Description   |
|-----------------|--------|------|---------|---|
| Water Drain-off | ---    | ---  | ?       | We advise that you follow the water drain-off procedure for this component. |

## HISTORICAL DIAGNOSIS

### 29 Mar 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Sep 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 May 2022 Diag: Jonathan Hester

WATER



We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid.

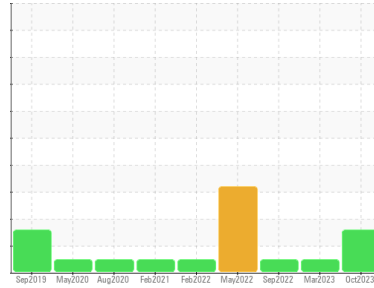
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**SULLUBE [2403088]**  
 Machine Id  
**SULLAIR 37215050219 - GATEWAY SENATOBIA**  
 Component  
**Compressor**

## DIAGNOSIS

### ▲ Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>UCH06017471</b> | UCH05839333 | UCH05660919 |
| Sample Date   | Client Info |             | <b>13 Oct 2023</b> | 29 Mar 2023 | 02 Sep 2022 |
| Machine Age   | hrs         | Client Info | <b>23205</b>       | 21535       | 19688       |
| Oil Age       | hrs         | Client Info | <b>4205</b>        | 3167        | 851         |
| Oil Changed   | Client Info |             | <b>N/A</b>         | Changed     | Not Changed |
| Sample Status |             |             | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >50 | <b>1</b>     | <1       | 0        |
| Chromium | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | 0        | <1       |
| Nickel   | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | <1       |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | <1       |
| Aluminum | ppm    | ASTM D5185m >25 | <b>2</b>     | 0        | <1       |
| Lead     | ppm    | ASTM D5185m >25 | <b>0</b>     | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >50 | <b>2</b>     | 1        | 1        |
| Tin      | ppm    | ASTM D5185m >15 | <b>&lt;1</b> | <1       | 2        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 1        |
| Cadmium  | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |

## ADDITIVES

|            | method | limit/base      | current      | history1 | history2 |
|------------|--------|-----------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Barium     | ppm    | ASTM D5185m 745 | <b>163</b>   | 127      | 127      |
| Molybdenum | ppm    | ASTM D5185m 0.0 | <b>&lt;1</b> | 0        | <1       |
| Manganese  | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m 0.0 | <b>1</b>     | <1       | 0        |
| Calcium    | ppm    | ASTM D5185m 1   | <b>4</b>     | 3        | 0        |
| Phosphorus | ppm    | ASTM D5185m 3   | <b>0</b>     | 2        | 0        |
| Zinc       | ppm    | ASTM D5185m 0.1 | <b>0</b>     | 6        | 0        |
| Sulfur     | ppm    | ASTM D5185m 240 | <b>280</b>   | 322      | 159      |

## CONTAMINANTS

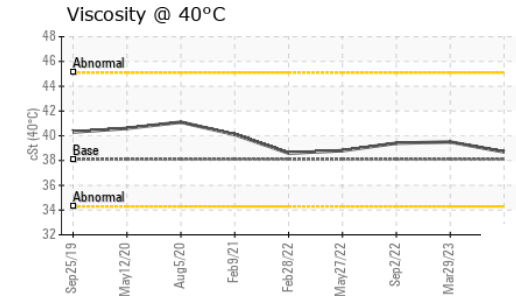
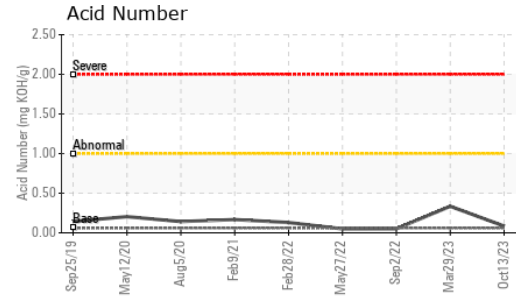
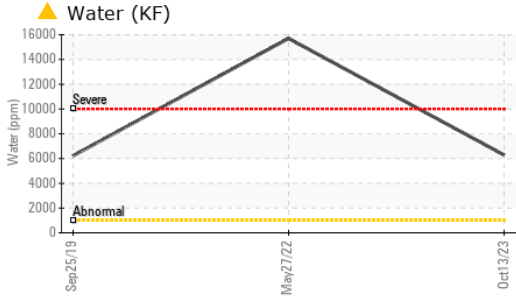
|           | method | limit/base       | current        | history1 | history2 |
|-----------|--------|------------------|----------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25  | <b>8</b>       | 15       | 11       |
| Sodium    | ppm    | ASTM D5185m      | <b>119</b>     | 142      | 121      |
| Potassium | ppm    | ASTM D5185m >20  | <b>3</b>       | 3        | 4        |
| Water     | %      | ASTM D6304 >0.1  | <b>▲ 0.629</b> | ---      | ---      |
| ppm Water | ppm    | ASTM D6304 >1000 | <b>▲ 6289</b>  | ---      | ---      |

## FLUID DEGRADATION

|                  | method   | limit/base     | current      | history1 | history2 |
|------------------|----------|----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 .06 | <b>0.085</b> | 0.335    | 0.051    |



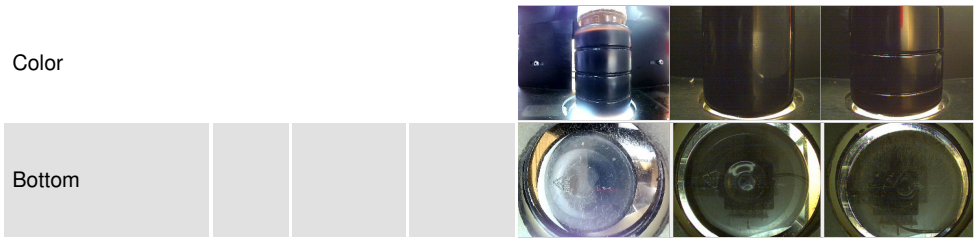
# OIL ANALYSIS REPORT



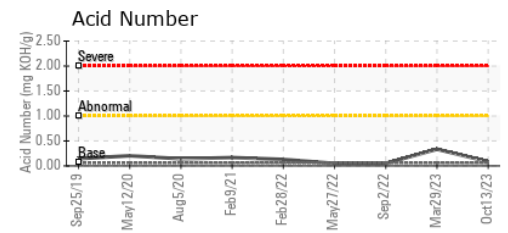
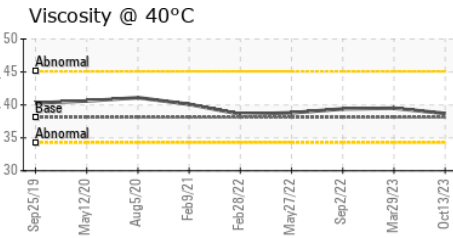
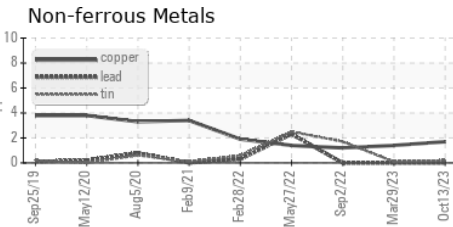
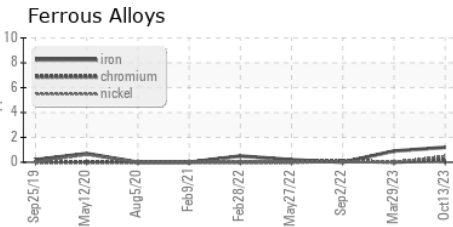
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | ▲ 0.2%   | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |
|------------------|--------|------------|---------|-------------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 38.1    | <b>38.7</b> | 39.5     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06017471 **Received** : 24 Nov 2023  
**Lab Number** : 06017471 **Diagnosed** : 01 Dec 2023  
**Unique Number** : 10756615 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

**AIM POWER AND FLUIDS**  
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 MEMPHIS, TN  
 US 38118  
 Contact: WAIN GOAD  
 Wain.goad@aimcompanies.com  
 T: (901)363-2200  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)