

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id RG1.1 Component Reduction Gear Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

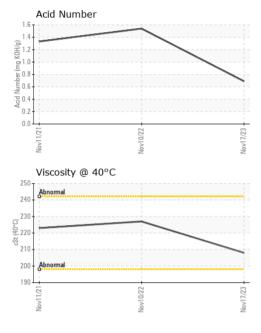
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | Nor | v2021 | Nov2022 Nov20 | 23 | |
|------------------|----------|-------------|------------|---------------|-------------|-------------|
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KFS0004117 | KFS0002766 | KFS0000375 |
| Sample Date | | Client Info | | 17 Nov 2023 | 10 Nov 2022 | 11 Nov 2021 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >150 | 5 | 96 | 54 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | 2 | <1 |
| Lead | ppm | ASTM D5185m | >100 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | <1 | 1 | 0 |
| Tin | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | >5 | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 34 | 19 | 25 |
| Barium | ppm | ASTM D5185m | | 38 | 27 | 30 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 3 | <1 | <1 |
| Phosphorus | ppm | ASTM D5185m | | 249 | 421 | 347 |
| Zinc | ppm | ASTM D5185m | | 14 | 8 | 5 |
| Sulfur | ppm | ASTM D5185m | | 6918 | 6262 | 4802 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | 11 | 6 | 2 |
| Sodium | ppm | ASTM D5185m | | 0 | 2 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.69 | 1.54 | 1.332 |



OIL ANALYSIS REPORT



| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------------------|--------|---------------------|------------|----------------|-----------------|-----------------|
| White Metal | scalar | *Visual | NONE | NONE | LIGHT | LIGHT |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | | | | | | |
| Visc @ 40°C | cSt | ASTM D445 | | 208 | 227 | 223 |
| Visc @ 40°C SAMPLE IMAGES | | ASTM D445 method | limit/base | 208 current | 227 history1 | 223 history2 |
| - | | | limit/base | | | - |

