

# **OIL ANALYSIS REPORT**

CATERPILLAR SN-21PP

Sample Rating Trend





NORMAL

Diesel Engine Fluid MOBIL 15W40 (--- GAL)

Component

### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

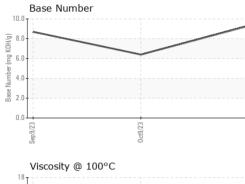
## Fluid Condition

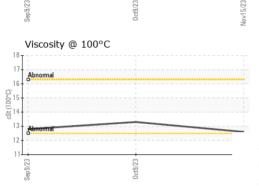
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM		method	limit/base	current	nistory i	nistory2
Sample Number		Client Info		AO0000048	AO05992074	AO0000011
Sample Date		Client Info		15 Nov 2023	09 Oct 2023	09 Sep 2023
Machine Age	hrs	Client Info		17497	17103	16510
Oil Age	hrs	Client Info		497	500	510
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	9	33	10
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	<1	<1	0
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	3	3	2
Lead	ppm	ASTM D5185m	>40	<1	3	<1
Copper	ppm	ASTM D5185m	>330	1	2	1
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	historv1	historv2
ADDITIVES Boron	nnm	method ASTM D5185m	limit/base	current	history1 2	history2 0
Boron	ppm	ASTM D5185m	limit/base	2	2	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	2 0	2 0	0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59	2 0 64	0 0 66
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1	2 0 64 <1	0 0 66 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953	2 0 64 <1 1005	0 0 66 <1 1087
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953 1047	2 0 64 <1 1005 1072	0 0 66 <1 1087 1257
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953 1047 1153	2 0 64 <1 1005 1072 1102	0 0 66 <1 1087 1257 1148
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953 1047 1153 1274	2 0 64 <1 1005 1072 1102 1360	0 0 66 <1 1087 1257 1148 1422
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		2 0 59 <1 953 1047 1153 1274 3210	2 0 64 <1 1005 1072 1102 1360 2961	0 0 66 <1 1087 1257 1148 1422 4137
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953 1047 1153 1274 3210 current	2 0 64 <1 1005 1072 1102 1360 2961 history1	0 0 66 <1 1087 1257 1148 1422 4137 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base	2 0 59 <1 953 1047 1153 1274 3210 current 4	2 0 64 <1 1005 1072 1102 1360 2961 history1 5	0 0 66 <1 1087 1257 1148 1422 4137 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	2 0 59 <1 953 1047 1153 1274 3210 current	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1	0 0 66 <1 1087 1257 1148 1422 4137 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base	2 0 59 <1 953 1047 1153 1274 3210 current 4	2 0 64 <1 1005 1072 1102 1360 2961 history1 5	0 0 66 <1 1087 1257 1148 1422 4137 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >118	2 0 59 <1 953 1047 1153 1274 3210 current 4 2	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1	0 0 66 <1 1087 1257 1148 1422 4137 history2 4 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >118 >20	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 <1 <1	0 0 66 <1 1087 1257 1148 1422 4137 history2 4 2 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >118 >20 limit/base >3	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1 1 current	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 <1 <1 history1	0 0 66 <1 1087 1257 1148 1422 4137 <b>history2</b> 4 2 1 <b>history2</b>
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >118 >20 limit/base >3	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1 2 1	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 <1 <1 history1 0.5	0 0 66 <1 1087 1257 1148 1422 4137 <b>history2</b> 4 2 1 <b>history2</b> 0.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >118 >20 limit/base >3 >20	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1 2 1 0.3 8.6	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 <1 <1 history1 0.5 11.6	0 0 66 <1 1087 1257 1148 1422 4137 <b>history2</b> 4 2 1 <b>history2</b> 0.3 8.2 19.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >25 >118 >20 limit/base >3 >20 >30	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1 current 0.3 8.6 20.2 current	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 5 1 <1 <1 0.5 11.6 23.0 history1	0 0 66 <1 1087 1257 1148 1422 4137 history2 4 2 1 history2 0.3 8.2 19.7 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >118 >20 limit/base >3 >20 >30	2 0 59 <1 953 1047 1153 1274 3210 current 4 2 1 2 1 0.3 8.6 20.2	2 0 64 <1 1005 1072 1102 1360 2961 history1 5 1 <1 <1 0.5 11.6 23.0	0 0 66 <1 1087 1257 1148 1422 4137 <b>history2</b> 4 2 1 <b>history2</b> 0.3 8.2 19.7

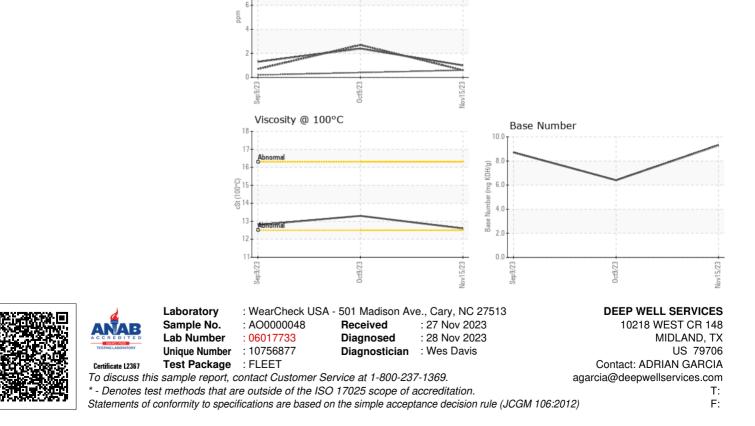


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		12.6	13.3	12.8
GRAPHS						
Ferrous Alloys						
35 im	~					
30 iron 30	$\wedge$					
30 25	$\wedge$					
30 25	$\wedge$					
35 30 iron anckel	$\wedge$					
iron chromium chromium nickel	$\wedge$					
iron chromium cs 20 15	$\wedge$					
35 30 25 20 15 5 0						
35 30 25 20 15 5	0ct9/23		Nov15/23			



Non-ferrous Metals