



PROBLEM SUMMARY



Machine Id
CATERPILLAR 745D 13407 (S/N 3T606505)
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

Sample Rating Trend

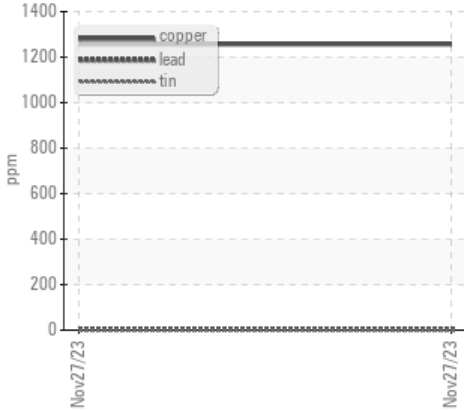


WEAR

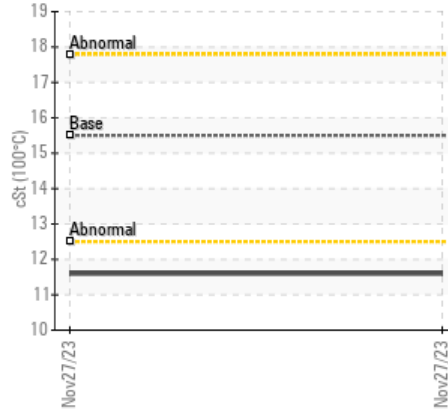


COMPONENT CONDITION SUMMARY

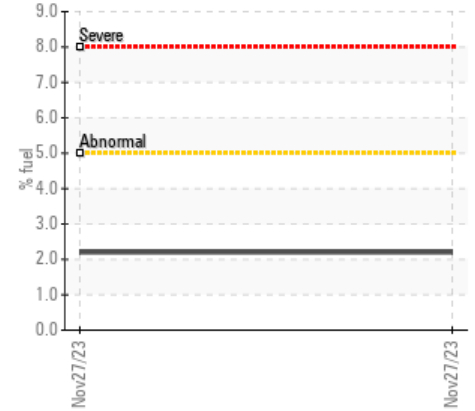
▲ Non-ferrous Metals



▲ Viscosity @ 100°C



▲ Fuel Dilution



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ABNORMAL		---	---		
Copper	ppm	ASTM D5185m	>330	▲ 1257	---	---
Fuel	%	ASTM D3524	>5	▲ 2.2	---	---
Visc @ 100°C	cSt	ASTM D445	15.5	▲ 11.6	---	---

Customer Id: TRANEW
 Sample No.: WC0863011
 Lab Number: 06026195
 Test Package: CONST



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To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

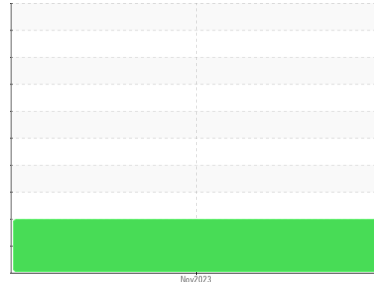


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR 745D 13407 (S/N 3T606505)
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

Sample Rating Trend



WEAR



DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

▲ Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in.

▲ Contamination

Light fuel dilution occurring.

▲ Fluid Condition

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0863011	---	---
Sample Date	Client Info		27 Nov 2023	---	---
Machine Age	hrs	Client Info	573	---	---
Oil Age	hrs	Client Info	573	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---
Glycol	WC Method		NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	45	---	---
Chromium	ppm	ASTM D5185m >20	1	---	---
Nickel	ppm	ASTM D5185m >2	0	---	---
Titanium	ppm	ASTM D5185m >2	<1	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >25	3	---	---
Lead	ppm	ASTM D5185m >40	3	---	---
Copper	ppm	ASTM D5185m >330	▲ 1257	---	---
Tin	ppm	ASTM D5185m >15	3	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	27	---	---
Barium	ppm	ASTM D5185m 1	3	---	---
Molybdenum	ppm	ASTM D5185m 60	58	---	---
Manganese	ppm	ASTM D5185m 1	2	---	---
Magnesium	ppm	ASTM D5185m 1010	759	---	---
Calcium	ppm	ASTM D5185m 1070	1867	---	---
Phosphorus	ppm	ASTM D5185m 1150	1086	---	---
Zinc	ppm	ASTM D5185m 1270	1400	---	---
Sulfur	ppm	ASTM D5185m 2060	3801	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	18	---	---
Sodium	ppm	ASTM D5185m	3	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---
Fuel	%	ASTM D3524 >5	▲ 2.2	---	---

INFRA-RED

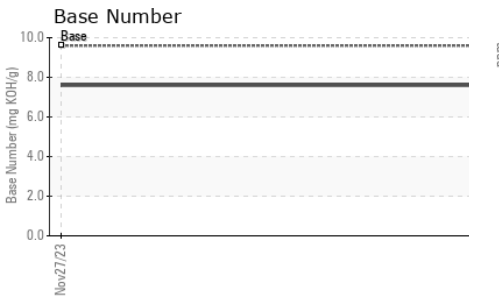
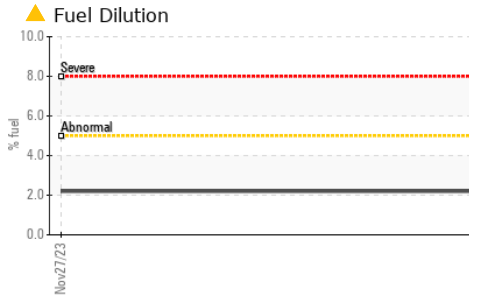
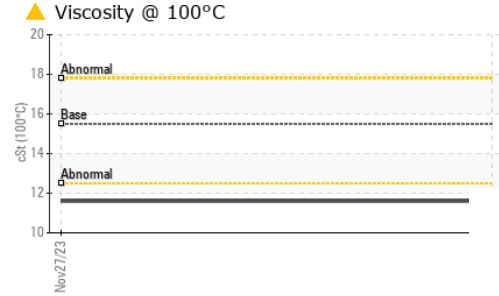
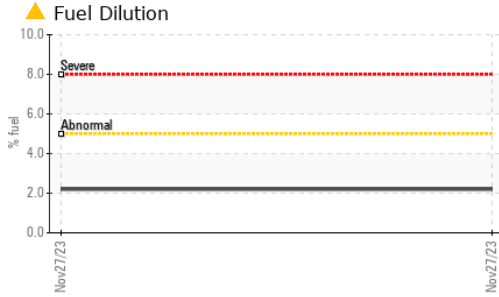
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.3	---	---
Nitration	Abs/cm	*ASTM D7624 >20	9.6	---	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	23.0	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	21.8	---	---
Base Number (BN)	mg KOH/g	ASTM D2896 9.6	7.6	---	---



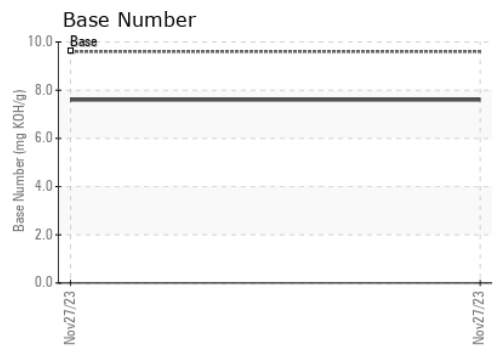
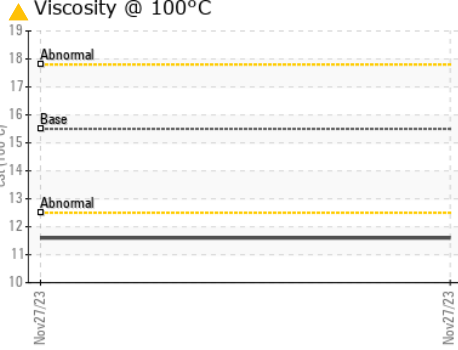
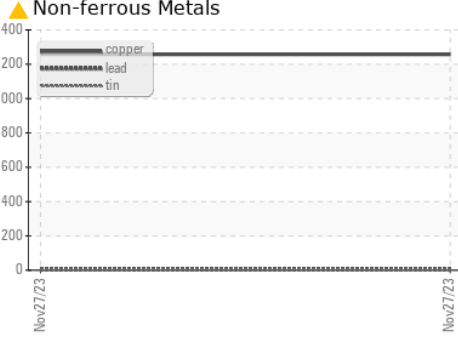
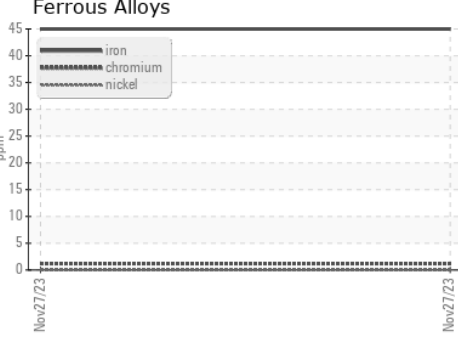
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.5	▲ 11.6	---	---

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0863011 **Received** : 06 Dec 2023
Lab Number : 06026195 **Diagnosed** : 14 Dec 2023
Unique Number : 10775986 **Diagnostician** : Jonathan Hester
Test Package : CONST (Additional Tests: FuelDilution, PercentFuel, TBN)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)