

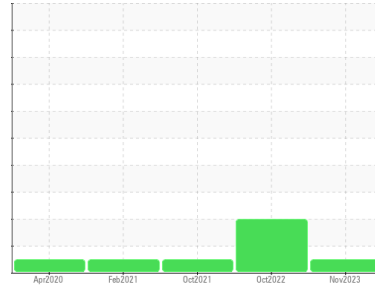


# OIL ANALYSIS REPORT



Area  
**GM Seattle Off Road Shop**  
 Machine Id  
**[GM Seattle Off Road Shop] 26-224**  
 Component  
**Hydraulic System**  
 Fluid  
**CAT HYDO (--- GAL)**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Top Up Amount: 3 gallons )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>PE0002295</b>   | PE0000388   | PE12291132  |
| Sample Date   | Client Info |             | <b>30 Nov 2023</b> | 20 Oct 2022 | 06 Oct 2021 |
| Machine Age   | hrs         | Client Info | <b>4665</b>        | 3584        | 2223        |
| Oil Age       | hrs         | Client Info | <b>4665</b>        | 3584        | 2223        |
| Oil Changed   | Client Info |             | <b>Oil Added</b>   | Oil Added   | Not Changd  |
| Sample Status |             |             | <b>NORMAL</b>      | ABNORMAL    | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1       | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|          | method     | limit/base      | current      | history1 | history2 |
|----------|------------|-----------------|--------------|----------|----------|
| PQ       | ASTM D8184 |                 | <b>17</b>    | 11       | ---      |
| Iron     | ppm        | ASTM D5185m >20 | <b>14</b>    | 17       | 12       |
| Chromium | ppm        | ASTM D5185m >10 | <b>1</b>     | <1       | 1        |
| Nickel   | ppm        | ASTM D5185m >10 | <b>0</b>     | 0        | 0        |
| Titanium | ppm        | ASTM D5185m     | <b>&lt;1</b> | <1       | 0        |
| Silver   | ppm        | ASTM D5185m     | <b>0</b>     | <1       | <1       |
| Aluminum | ppm        | ASTM D5185m >10 | <b>7</b>     | 7        | 4        |
| Lead     | ppm        | ASTM D5185m >10 | <b>2</b>     | 4        | 4        |
| Copper   | ppm        | ASTM D5185m >75 | <b>17</b>    | 20       | 17       |
| Tin      | ppm        | ASTM D5185m >10 | <b>&lt;1</b> | <1       | 1        |
| Antimony | ppm        | ASTM D5185m     | <b>---</b>   | ---      | 0        |
| Vanadium | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm        | ASTM D5185m     | <b>0</b>     | 0        | ---      |

## ADDITIVES

|            | method | limit/base       | current      | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m      | <b>0</b>     | <1       | 0        |
| Barium     | ppm    | ASTM D5185m      | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m      | <b>0</b>     | <1       | 1        |
| Manganese  | ppm    | ASTM D5185m      | <b>&lt;1</b> | <1       | ---      |
| Magnesium  | ppm    | ASTM D5185m      | <b>3</b>     | 5        | 5        |
| Calcium    | ppm    | ASTM D5185m      | <b>149</b>   | 185      | 186      |
| Phosphorus | ppm    | ASTM D5185m 1100 | <b>556</b>   | 656      | 649      |
| Zinc       | ppm    | ASTM D5185m 1210 | <b>703</b>   | 870      | 839      |
| Sulfur     | ppm    | ASTM D5185m      | <b>1423</b>  | 2192     | ---      |

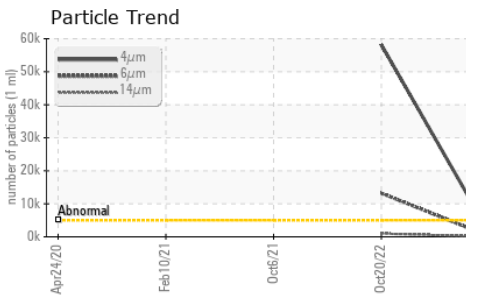
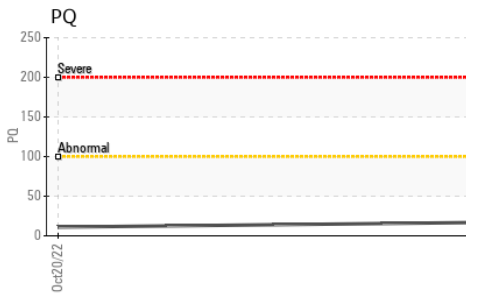
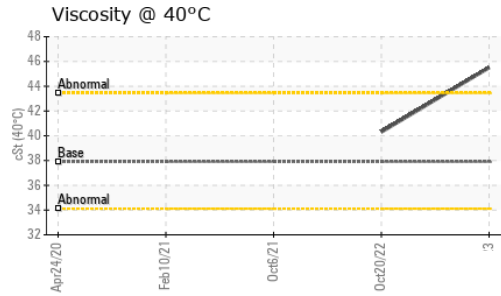
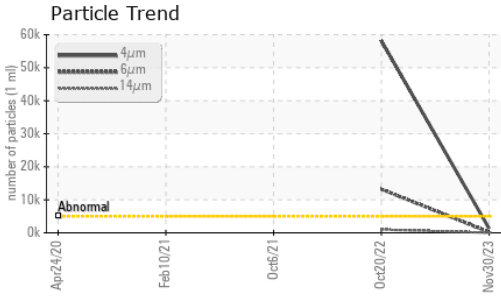
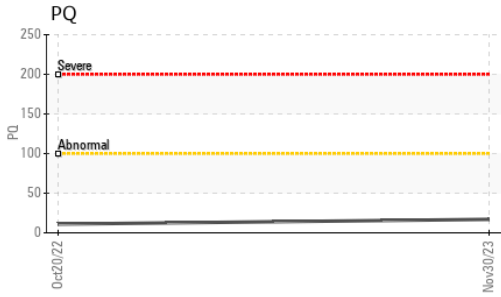
## CONTAMINANTS

|           | method | limit/base      | current   | history1 | history2 |
|-----------|--------|-----------------|-----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >20 | <b>15</b> | 13       | 8        |
| Sodium    | ppm    | ASTM D5185m     | <b>2</b>  | 0        | 0        |
| Potassium | ppm    | ASTM D5185m >20 | <b>0</b>  | 2        | 2        |

## FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1   | history2 |
|-----------------|--------------|------------|-----------------|------------|----------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>1334</b>     | ▲ 58160    | ---      |
| Particles >6µm  | ASTM D7647   | >1300      | <b>204</b>      | ▲ 13211    | ---      |
| Particles >14µm | ASTM D7647   | >160       | <b>18</b>       | ▲ 983      | ---      |
| Particles >21µm | ASTM D7647   | >40        | <b>4</b>        | ▲ 353      | ---      |
| Particles >38µm | ASTM D7647   | >10        | <b>0</b>        | 7          | ---      |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 0          | ---      |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>18/15/11</b> | ▲ 23/21/17 | 18/14/10 |

# OIL ANALYSIS REPORT

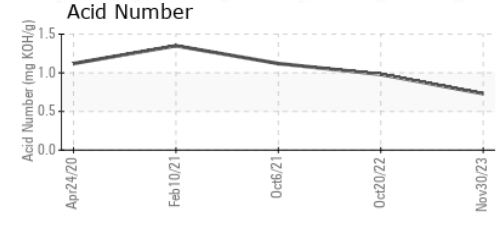
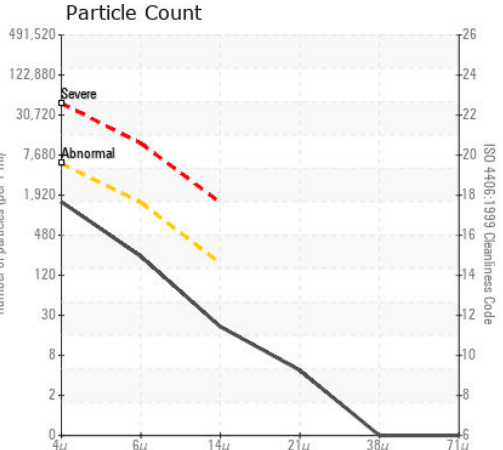
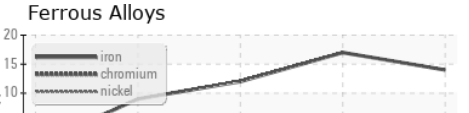


| FLUID DEGRADATION |          | method     | limit/base | current      | history1 | history2 |
|-------------------|----------|------------|------------|--------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 |            | <b>0.73</b>  | 0.98     | 1.12     |
| VISUAL            |          | method     | limit/base | current      | history1 | history2 |
| White Metal       | scalar   | *Visual    | NONE       | <b>NONE</b>  | NONE     | ---      |
| Yellow Metal      | scalar   | *Visual    | NONE       | <b>NONE</b>  | NONE     | ---      |
| Precipitate       | scalar   | *Visual    | NONE       | <b>NONE</b>  | NONE     | ---      |
| Silt              | scalar   | *Visual    | NONE       | <b>NONE</b>  | NONE     | ---      |
| Debris            | scalar   | *Visual    | NONE       | <b>NONE</b>  | LIGHT    | ---      |
| Sand/Dirt         | scalar   | *Visual    | NONE       | <b>NONE</b>  | NONE     | ---      |
| Appearance        | scalar   | *Visual    | NORML      | <b>NORML</b> | NORML    | ---      |
| Odor              | scalar   | *Visual    | NORML      | <b>NORML</b> | NORML    | ---      |
| Emulsified Water  | scalar   | *Visual    | >0.1       | <b>NEG</b>   | NEG      | ---      |
| Free Water        | scalar   | *Visual    |            | <b>NEG</b>   | NEG      | ---      |

| FLUID PROPERTIES |     | method    | limit/base | current     | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D445 | 37.9       | <b>45.5</b> | 40.3     | ---      |

| SAMPLE IMAGES |  | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
| Color         |  |        |            |         |          | no image |
| Bottom        |  |        |            |         |          | no image |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0002295 **Received** : 06 Dec 2023  
**Lab Number** : **06026300** **Diagnosed** : 07 Dec 2023  
**Unique Number** : 10776091 **Diagnostician** : Don Baldrige  
**Test Package** : CONST ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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