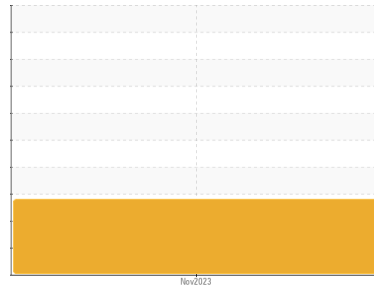


Machine Id  
**PRESS 217 (S/N 43228)**

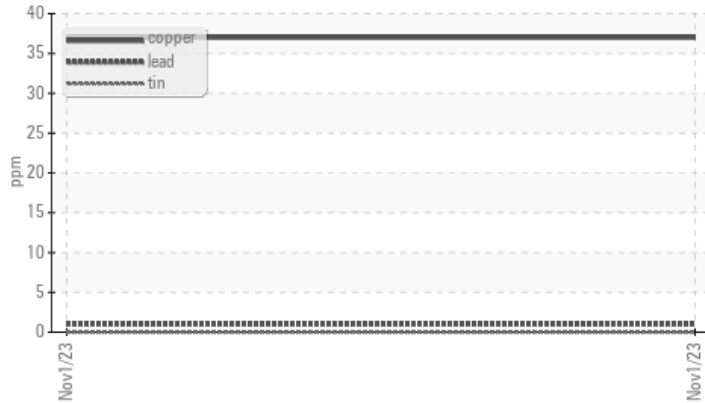
Component  
**Hydraulic System**

Fluid  
**CHEM-ECOL PUREPROTECT 68AW (2245 GAL)**

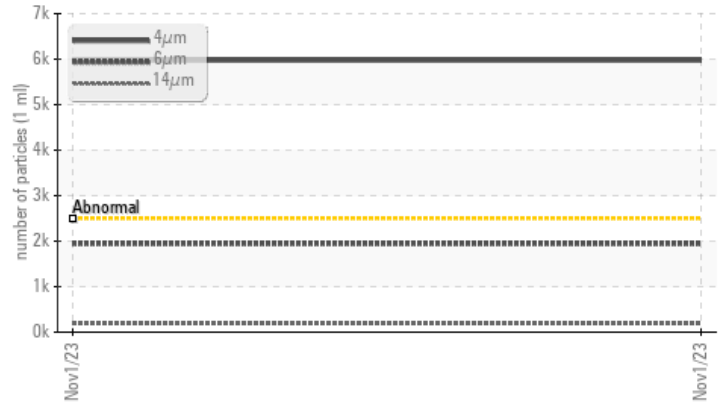


## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Copper	ppm	ASTM D5185m	>20	▲ <b>37</b>	---	---
Particles >4µm		ASTM D7647	>2500	▲ <b>5972</b>	---	---
Particles >6µm		ASTM D7647	>640	▲ <b>1945</b>	---	---
Particles >14µm		ASTM D7647	>20	▲ <b>185</b>	---	---
Particles >21µm		ASTM D7647	>4	▲ <b>43</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>18/16/11	▲ <b>20/18/15</b>	---	---
PrtFilter					no image	no image

**Customer Id:** CORCOL  
**Sample No.:** OG0000012  
**Lab Number:** 06026373  
**Test Package:** PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

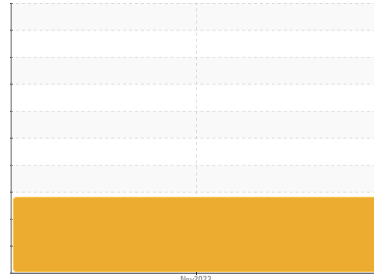
Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

Machine Id  
**PRESS 217 (S/N 43228)**

Component  
**Hydraulic System**

Fluid  
**CHEM-ECOL PUREPROTECT 68AW (2245 GAL)**



**DIAGNOSIS**

**Recommendation**

We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**

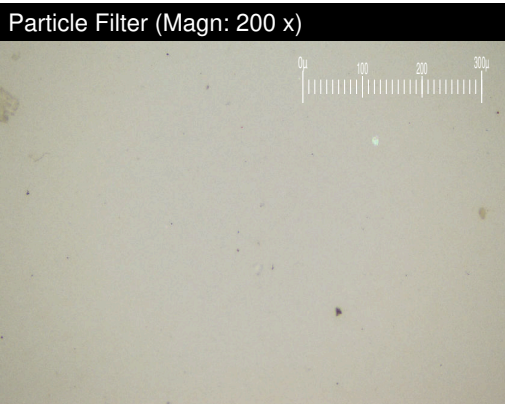
The copper level is abnormal. All other component wear rates are normal.

**Contamination**

There is a high amount of particulates present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Particle Filter (Magn: 200 x)

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>OG0000012</b>	---	---
Sample Date	Client Info		<b>01 Nov 2023</b>	---	---
Machine Age	yrs	Client Info	<b>0</b>	---	---
Oil Age	yrs	Client Info	<b>2</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>18</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >20	<b>1</b>	---	---
Copper	ppm	ASTM D5185m >20	<b>▲ 37</b>	---	---
Tin	ppm	ASTM D5185m >20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>9</b>	---	---
Calcium	ppm	ASTM D5185m	<b>32</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>788</b>	---	---
Zinc	ppm	ASTM D5185m	<b>492</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>2829</b>	---	---

**CONTAMINANTS**

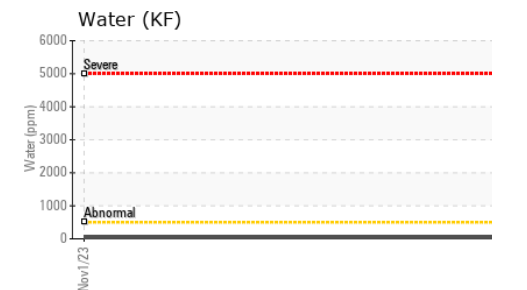
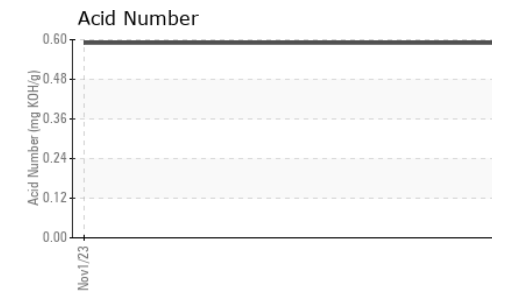
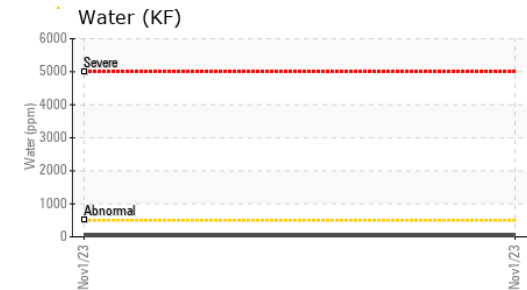
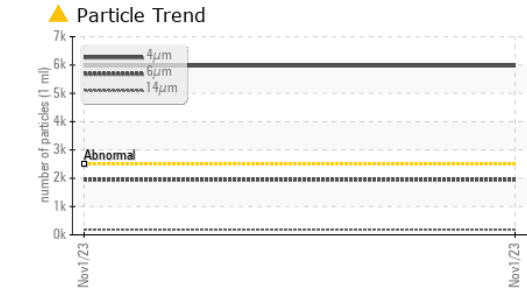
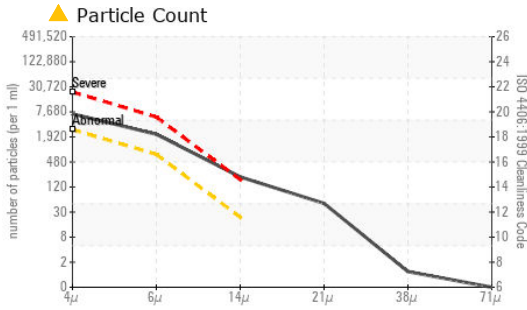
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>10</b>	---	---
Sodium	ppm	ASTM D5185m	<b>1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.003</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>38</b>	---	---

**FLUID CLEANLINESS**

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>▲ 5972</b>	---	---
Particles >6µm	ASTM D7647	>640	<b>▲ 1945</b>	---	---
Particles >14µm	ASTM D7647	>20	<b>▲ 185</b>	---	---
Particles >21µm	ASTM D7647	>4	<b>▲ 43</b>	---	---
Particles >38µm	ASTM D7647	>3	<b>1</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/11	<b>▲ 20/18/15</b>	---	---

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.59</b>	---	---



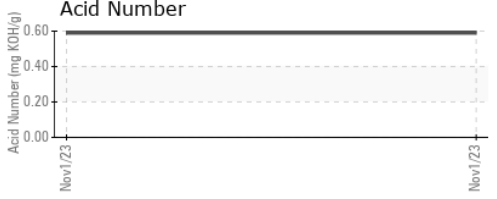
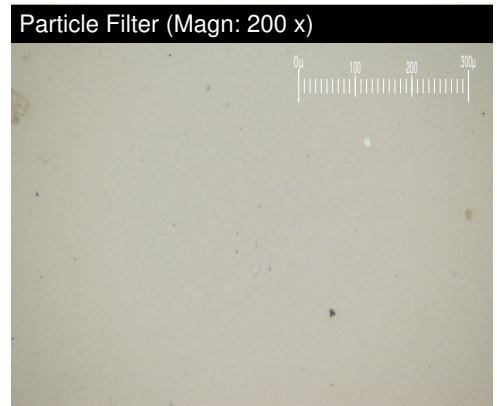
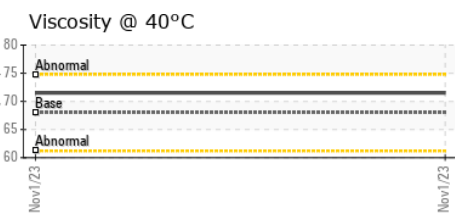
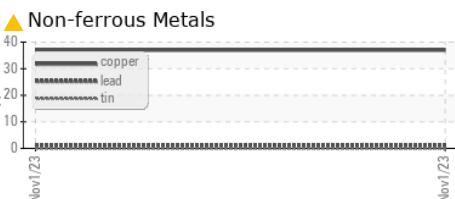
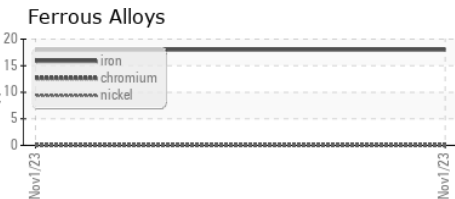
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	68	71.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color				no image	no image
Bottom				no image	no image
PrtFilter				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : OG000012 **Received** : 06 Dec 2023  
**Lab Number** : 06026373 **Diagnosed** : 07 Dec 2023  
**Unique Number** : 10776164 **Diagnostician** : Jonathan Hester  
**Test Package** : PLANT ( Additional Tests: PrtFilter )

**CORE MOLDING**  
 800 MANOR PARK DR  
 COLUMBUS, OH  
 US 43228  
 Contact: JUSTIN CLINE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: