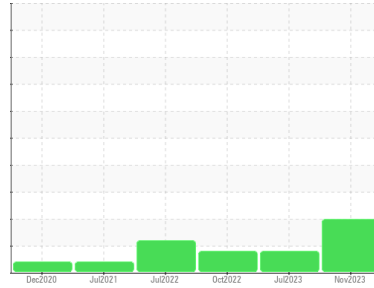




# PROBLEM SUMMARY

Sample Rating Trend



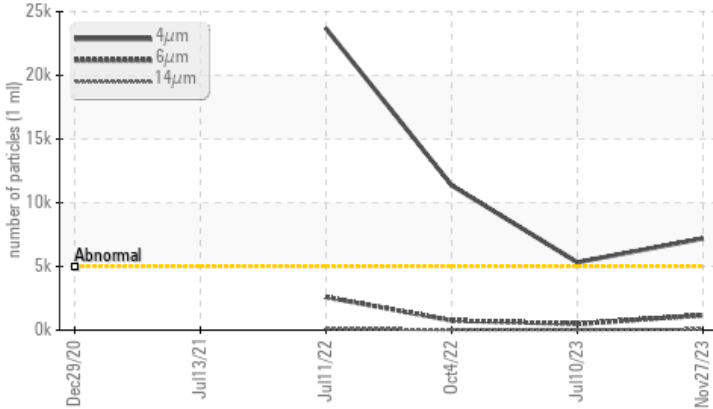
## ADDITIVES



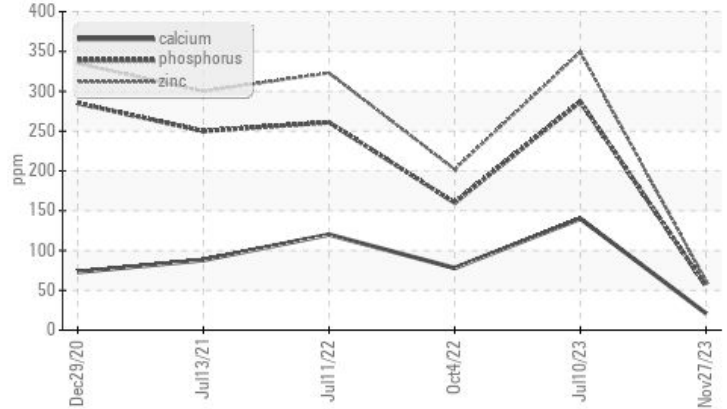
Area  
**Nashville**  
 Machine Id  
**[Nashville] Hydraulic - Steering**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 32 (35 GAL)**

### COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Additives



### RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. ( Customer Sample Comment: tanks cleaned and new added )

### PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ABNORMAL
Phosphorus	ppm	ASTM D5185m	300	▲ 55	287	160
Zinc	ppm	ASTM D5185m	370	▲ 62	349	202
Sulfur	ppm	ASTM D5185m	2500	▲ 175	1279	783
Particles >4µm		ASTM D7647	>5000	▲ 7201	▲ 5325	▲ 11365
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/17/13	▲ 20/16/12	▲ 21/17/12

Customer Id: MARCAT  
 Sample No.: WC0805241  
 Lab Number: 06026384  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 10 Jul 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The oil filtered at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 04 Oct 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The oil filtered at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 11 Jul 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

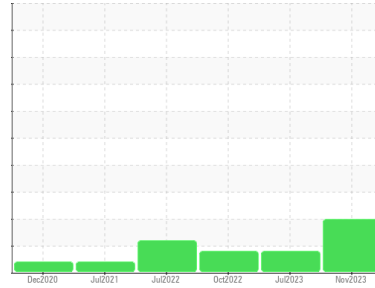
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



## ADDITIVES



Area  
**Nashville**  
 Machine Id  
**[Nashville] Hydraulic - Steering**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 32 (35 GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: tanks cleaned and new added )

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0805241</b>	WC0769194	WC0683322
Sample Date	Client Info		<b>27 Nov 2023</b>	10 Jul 2023	04 Oct 2022
Machine Age	hrs	Client Info	<b>117</b>	0	0
Oil Age	hrs	Client Info	<b>117</b>	11304	6222
Oil Changed	Client Info		<b>Not Chngd</b>	Filtered	Filtered
Sample Status			<b>ATTENTION</b>	ATTENTION	ABNORMAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	14	8
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >20	<b>2</b>	7	3
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	4	2
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	2	1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 25	<b>&lt;1</b>	5	2
Calcium	ppm	ASTM D5185m 200	<b>21</b>	140	78
Phosphorus	ppm	ASTM D5185m 300	<b>▲ 55</b>	287	160
Zinc	ppm	ASTM D5185m 370	<b>▲ 62</b>	349	202
Sulfur	ppm	ASTM D5185m 2500	<b>▲ 175</b>	1279	783

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>10</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.05	<b>0.001</b>	0.003	0.002
ppm Water	ppm	ASTM D6304 >500	<b>14</b>	38.6	24.0

### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 7201</b>	▲ 5325	▲ 11365
Particles >6µm	ASTM D7647	>1300	<b>1171</b>	490	752
Particles >14µm	ASTM D7647	>160	<b>65</b>	30	28
Particles >21µm	ASTM D7647	>40	<b>19</b>	12	10
Particles >38µm	ASTM D7647	>10	<b>1</b>	1	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/17/13</b>	▲ 20/16/12	▲ 21/17/12

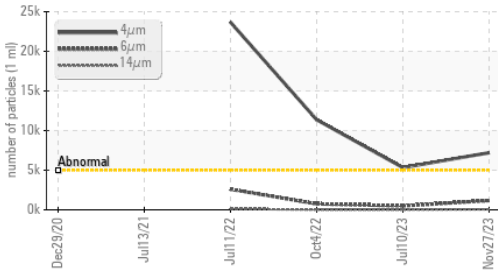
### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.108</b>	0.25	0.25

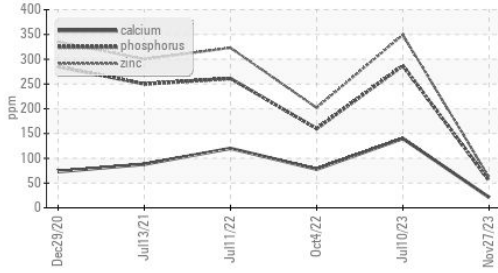


# OIL ANALYSIS REPORT

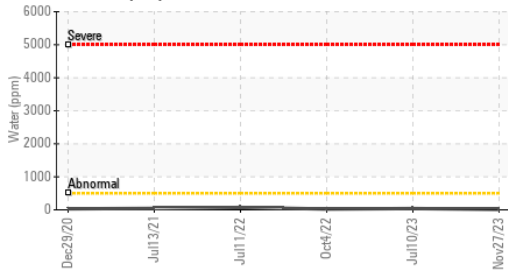
## ▲ Particle Trend



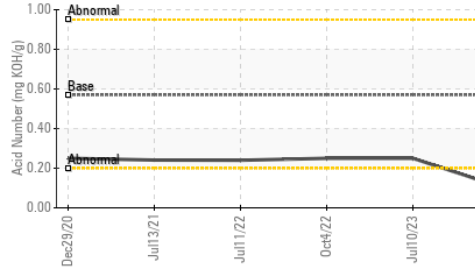
## ▲ Additives



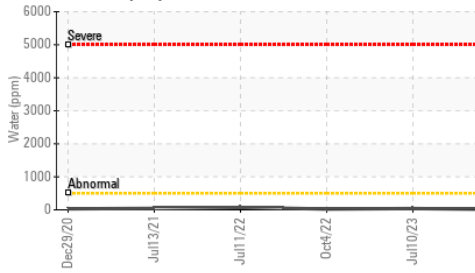
## Water (KF)



## Acid Number



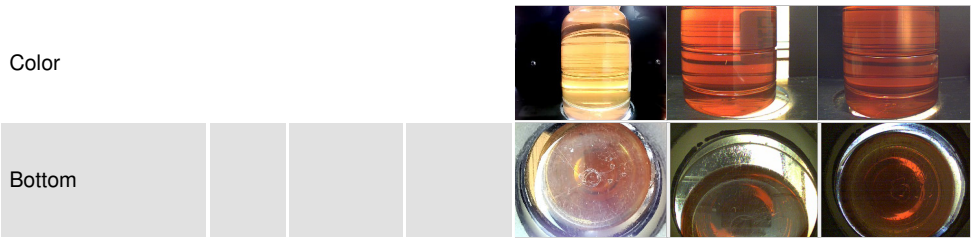
## Water (KF)



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

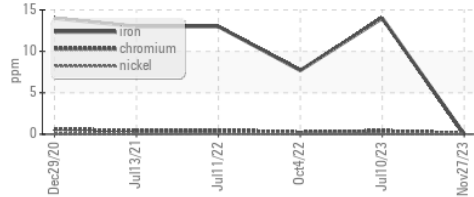
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	32.5	32.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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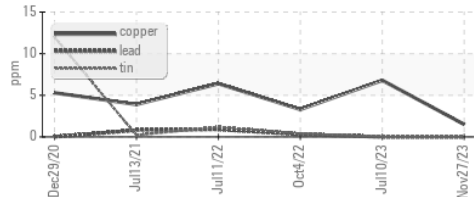


## GRAPHS

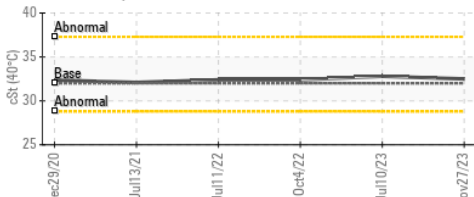
### Ferrous Alloys



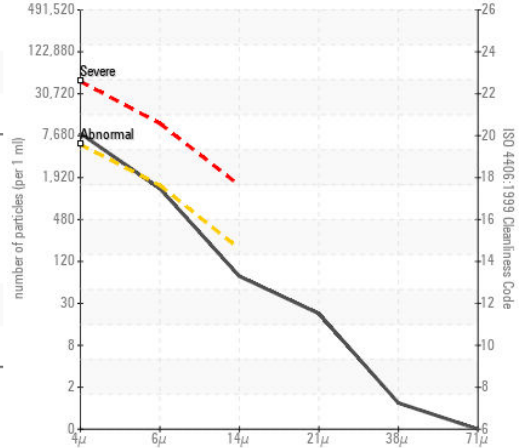
### Non-ferrous Metals



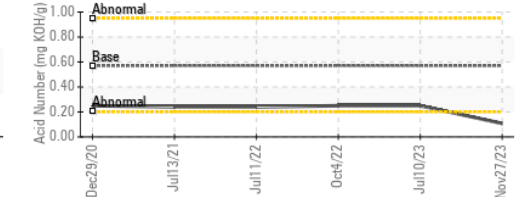
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0805241 Received : 06 Dec 2023  
 Lab Number : 06026384 Diagnosed : 12 Dec 2023  
 Unique Number : 10776175 Diagnostician : Jonathan Hester  
 Test Package : IND 2 ( Additional Tests: KF )

**MARATHON PETROLEUM CO.**  
 101 12TH ST  
 CATLETTSBURG, KY  
 US 41169  
 Contact: CORY GUMBERT  
 cagumbert@marathonpetroleum.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (606)585-3950

F: x: