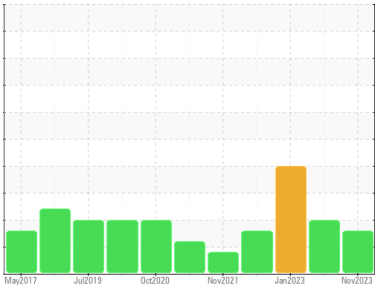
PROBLEM SUMMARY

Sample Rating Trend

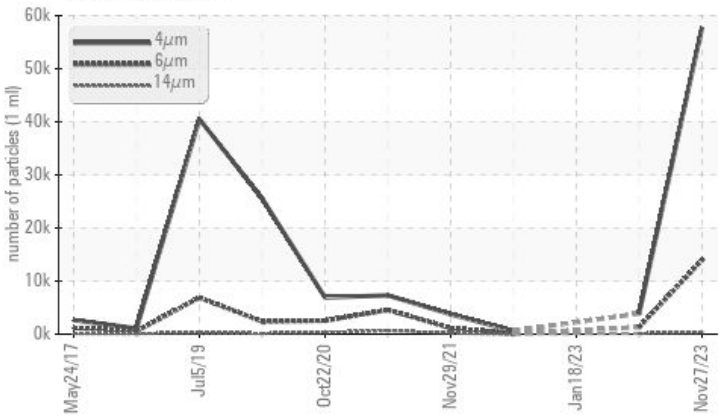


ISO

Machine Id
KAESER SK 15T 2771707 (S/N 1371)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **13918**	1292	---
Particles >14µm		ASTM D7647	>80	▲ **302**	▲ 124	---
Particles >21µm		ASTM D7647	>20	▲ **78**	▲ 33	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **23/21/15**	▲ 19/17/14	---

Customer Id: PRECARTX
Sample No.: KCPA010846
Lab Number: 06026459
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 Mar 2023 Diag: Angela Borella

WEAR

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.The aluminum level is abnormal. All other component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

18 Jan 2023 Diag: Don Baldridge

WATER

Oil and filter change at the time of sampling has been noted. There is too much water present in this sample to perform a particle count. We recommend an early resample in 500 hours to monitor this condition.The aluminum level is abnormal. All other component wear rates are normal. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

view report

10 Jun 2022 Diag: Doug Bogart

WEAR

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.The aluminum level is abnormal. An increase in the iron level is noted. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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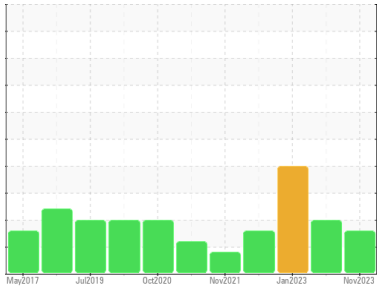
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER SK 15T 2771707 (S/N 1371)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA010846**	KCPA000138	KCP55615
Sample Date		Client Info		**27 Nov 2023**	16 Mar 2023	18 Jan 2023
Machine Age	hrs	Client Info		**96013**	93920	92642
Oil Age	hrs	Client Info		**0**	0	3000
Oil Changed		Client Info		**N/A**	N/A	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**11**	34	29
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**4**	▲ 11	▲ 14
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**4**	2	4
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	<1
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m	500	**154**	391	170
Zinc	ppm	ASTM D5185m		**97**	320	99
Sulfur	ppm	ASTM D5185m		**1331**	1410	1413

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	0	3
Potassium	ppm	ASTM D5185m	>20	**0**	1	<1
Water	%	ASTM D6304	>0.05	**0.003**	0.016	▲ 0.082
ppm Water	ppm	ASTM D6304	>500	**29**	167.2	▲ 820

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**57766**	3877	---
Particles >6µm		ASTM D7647	>1300	▲ **13918**	1292	---
Particles >14µm		ASTM D7647	>80	▲ **302**	▲ 124	---
Particles >21µm		ASTM D7647	>20	▲ **78**	▲ 33	---
Particles >38µm		ASTM D7647	>4	**3**	1	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **23/21/15**	▲ 19/17/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**0.48**	1.16	0.49

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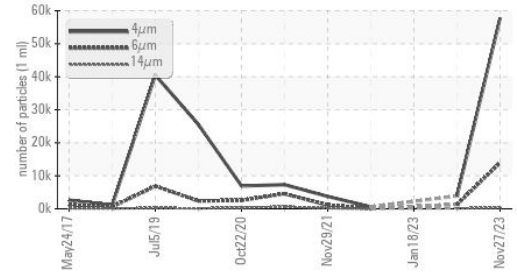
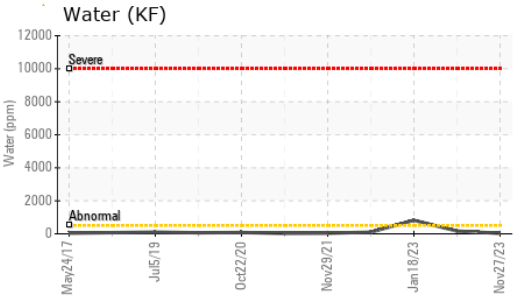
OIL ANALYSIS REPORT

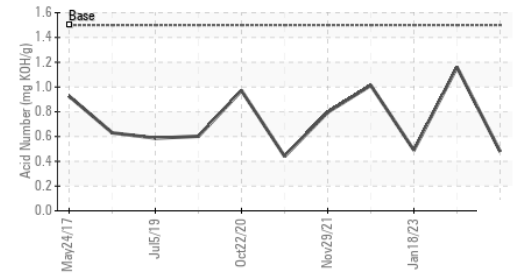
Particle Trend



Water (KF)



Acid Number



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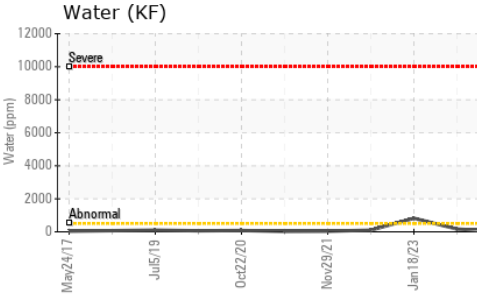
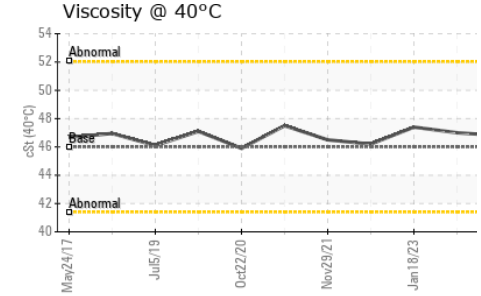
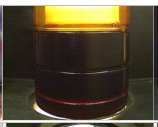
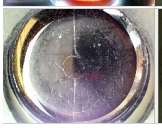
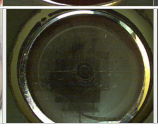
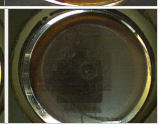


Viscosity @ 40°C



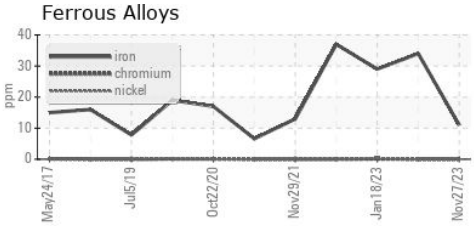
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	▲ 0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ 1.0

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.8**	47.0	47.4

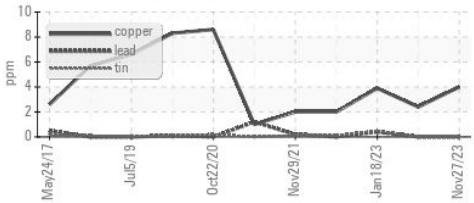
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

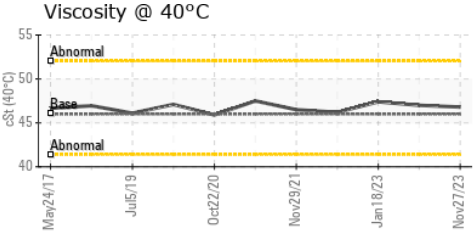
Ferrous Alloys



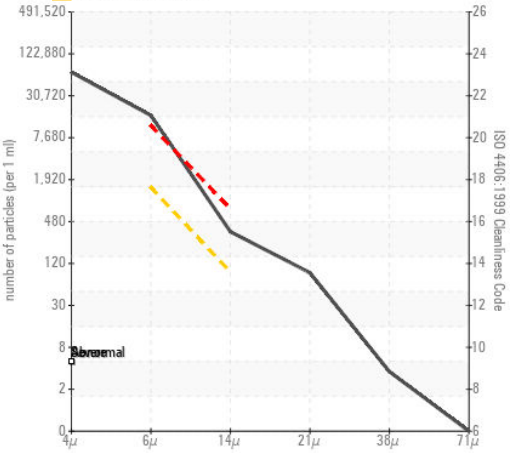
Non-ferrous Metals



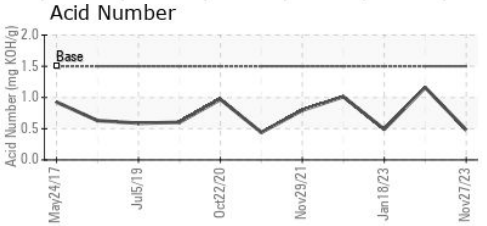
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA010846 **Received** : 06 Dec 2023
Lab Number : 06026459 **Diagnosed** : 07 Dec 2023
Unique Number : 10776250 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PRETZELS - TEXAS TWIST
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CARROLLTON, TX
US 75006
Contact: SERVICE MANAGER

T:
F: