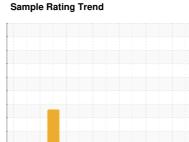


# **OIL ANALYSIS REPORT**





NORMAL

		Jul2020 M	ar2021 Jul2021 Jan	2022 Jul2022 Jan2023	Aug2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		USPM31988	USPM29064	USPM28689	
Sample Date		Client Info		05 Dec 2023	02 Aug 2023	19 Apr 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				NORMAL	NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	0	<1	0	
Chromium	ppm	ASTM D5185m	>4	0	0	0	
Nickel	ppm	ASTM D5185m	>4	0	0	0	
Titanium	ppm	ASTM D5185m		0	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m		0	<1	0	
Lead	ppm		>20	0	0	0	
Copper	ppm	ASTM D5185m		1	0	0	
Tin	ppm		>5	<1	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0	0	
Barium	ppm	ASTM D5185m	0	8	5	6	
Molybdenum	ppm	ASTM D5185m	0	0	0	0	
Manganese	ppm	ASTM D5185m		<1	0	<1	
Magnesium	ppm	ASTM D5185m	0	0	<1	0	
Calcium	ppm	ASTM D5185m		2	2	0	
Phosphorus	ppm	ASTM D5185m	1	5	5	2	
Zinc	ppm	ASTM D5185m		0	0	0	
Sulfur	ppm	ASTM D5185m	0	13	21	27	
CONTAMINANTS	S	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	1	1	2	
Sodium	ppm	ASTM D5185m		3	<1	2	
Potassium	ppm	ASTM D5185m		2	0	0	
Water	%	ASTM D6304	>0.2	0.043	0.127	0.041	
ppm Water	ppm	ASTM D6304	>2000	431	1273.6	414.7	
FLUID CLEANLI	NESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>10000	2012	4190	451	
Particles >6µm		ASTM D7647	>2500	586	1041	120	
Particles >14µm		ASTM D7647	>320	40	36	12	
Particles >21µm		ASTM D7647		7	6	5	
Particles >38µm		ASTM D7647	>20	0	0	1	

ASTM D7647 >4

mg KOH/g ASTM D8045 0.05

ISO 4406 (c) >20/18/15

COM-3 (S/N 003-122724)

Air Compressor Fluid USPI AIR 46 (--- GAL)

#### DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particles >71µm

**Oil Cleanliness** 

Acid Number (AN)

FLUID DEGRADATION

Contact/Location: Service Manager - CARWESSOU

0.20

0

19/17/12

0

0.17

18/16/12

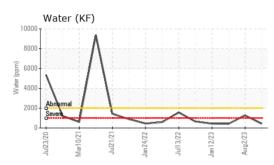
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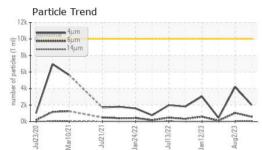
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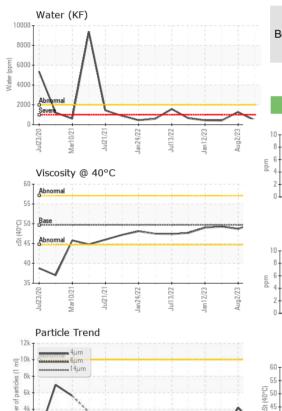
16/14/11



# **OIL ANALYSIS REPORT**





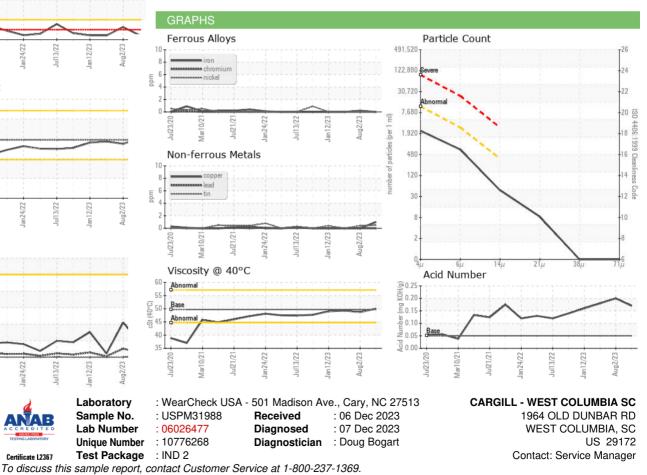


2

0

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	50.0	48.7	49.3
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color				•		
Dettern						

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

Certificate L2367