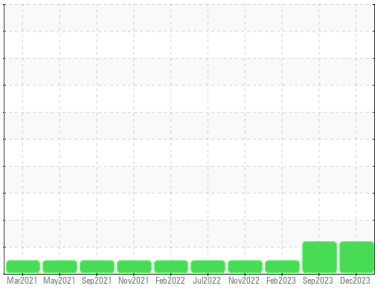
PROBLEM SUMMARY

Sample Rating Trend

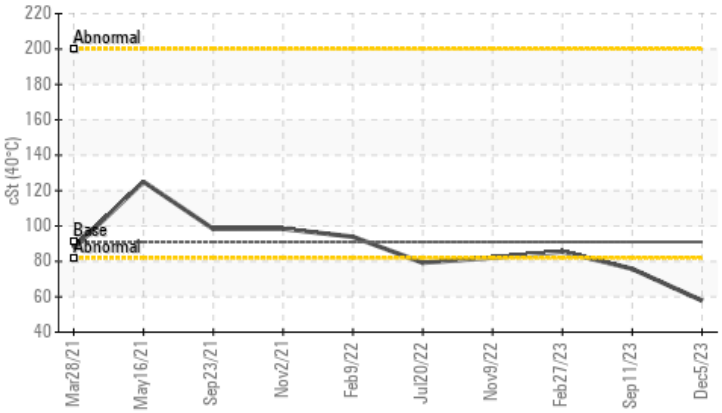


VISCOSITY

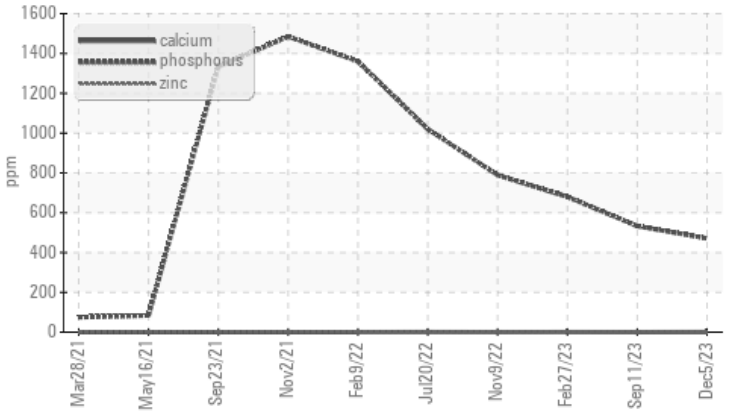
Machine Id
B3 SARAN LINE BANDER (S/N U152800236)
Component
Pump
Fluid
USPI VAC 100 (--- GAL)

COMPONENT CONDITION SUMMARY

Viscosity @ 40°C



Additives



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	NORMAL
Phosphorus	ppm	ASTM D5185m	1800	▲ **471**	▲ 533	680
Sulfur	ppm	ASTM D5185m	0	▲ **163**	▲ 222	47
Visc @ 40°C	cSt	ASTM D445	91	▲ **57.8**	▲ 75.77	85.5

Customer Id: KRACOLUSP
Sample No.: USPM31994
Lab Number: 06026486
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

11 Sep 2023 Diag: Doug Bogart

VISCOSITY

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand or type of oil. Confirmed. The AN level is acceptable for this fluid.

view report

27 Feb 2023 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. Viscosity confirmed.

view report

09 Nov 2022 Diag: Jonathan Hester

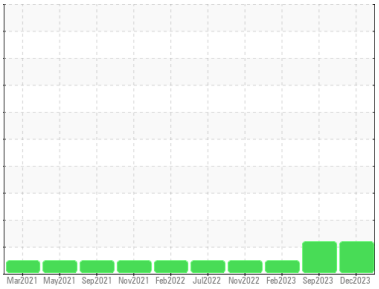
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. Viscosity confirmed.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Machine Id
B3 SARAN LINE BANDER (S/N U152800236)
Component
Pump
Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand or type of oil. Confirmed. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM31994**	USPM29575	USPM26541
Sample Date		Client Info		**05 Dec 2023**	11 Sep 2023	27 Feb 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**0**	2	6
Chromium	ppm	ASTM D5185m	>5	**0**	0	0
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>7	**0**	<1	<1
Lead	ppm	ASTM D5185m	>12	**0**	0	0
Copper	ppm	ASTM D5185m	>30	**<1**	0	0
Tin	ppm	ASTM D5185m	>9	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	3
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	1
Magnesium	ppm	ASTM D5185m	0	**0**	0	0
Calcium	ppm	ASTM D5185m	0	**<1**	0	<1
Phosphorus	ppm	ASTM D5185m	1800	▲ **471**	▲ 533	680
Zinc	ppm	ASTM D5185m	0	**0**	0	3
Sulfur	ppm	ASTM D5185m	0	▲ **163**	▲ 222	47

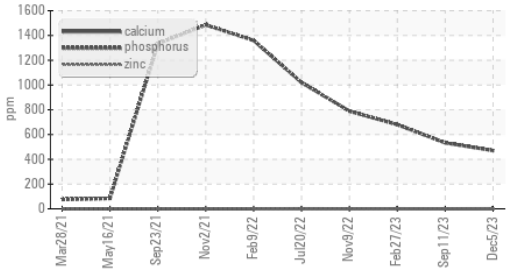
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**2**	2	2
Sodium	ppm	ASTM D5185m		**3**	2	1
Potassium	ppm	ASTM D5185m	>20	**2**	<1	<1
Water	%	ASTM D6304	>.1	**0.008**	0.016	0.018
ppm Water	ppm	ASTM D6304	>1000	**84**	163.0	187.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**175**	45	271
Particles >6µm		ASTM D7647	>2500	**51**	25	76
Particles >14µm		ASTM D7647	>640	**9**	6	12
Particles >21µm		ASTM D7647	>160	**2**	2	4
Particles >38µm		ASTM D7647	>40	**0**	0	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**15/13/10**	13/12/10	15/13/11

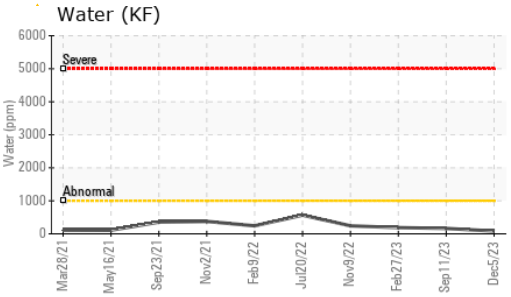
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	**0.18**	0.11	0.19

OIL ANALYSIS REPORT

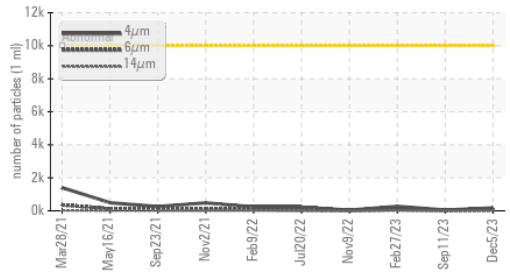
Additives



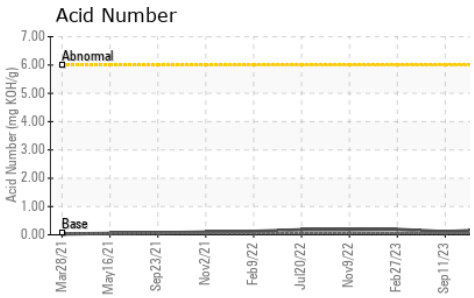
Water (KF)



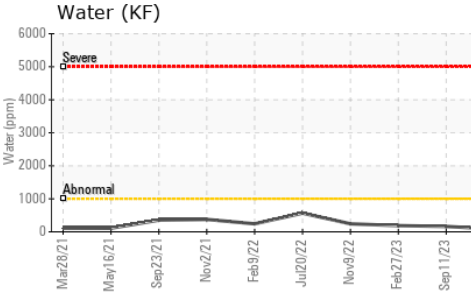
Particle Trend



Acid Number



Water (KF)



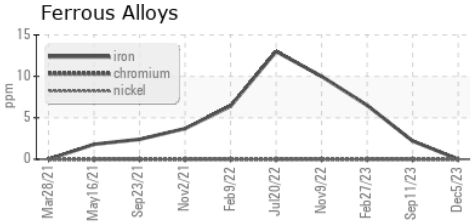
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	91	▲ **57.8**	▲ 75.77	85.5

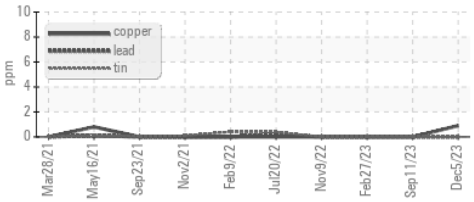
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

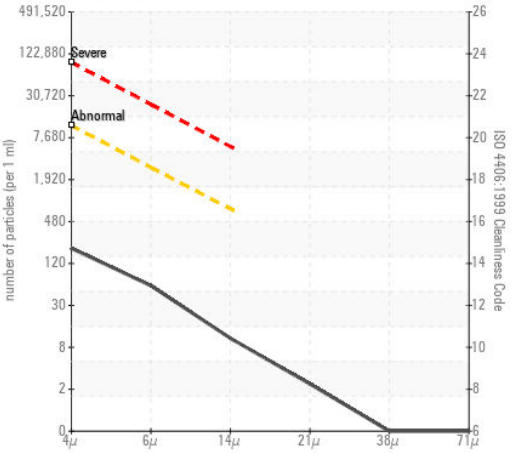
Ferrous Alloys



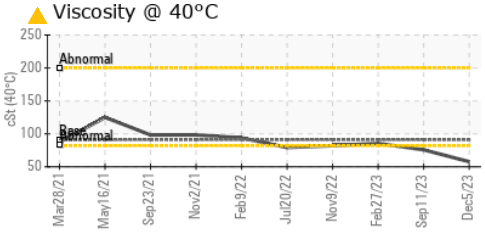
Non-ferrous Metals



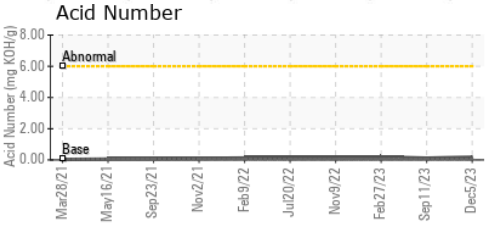
Particle Count



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM31994
Lab Number : 06026486
Unique Number : 10776277
Test Package : IND 2

Received : 06 Dec 2023
Diagnosed : 07 Dec 2023
Diagnostician : Doug Bogart

KraftHeinz - Columbia - Plant 8330 USP
4600 WACO RD
COLUMBIA, MO
US 65202
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: