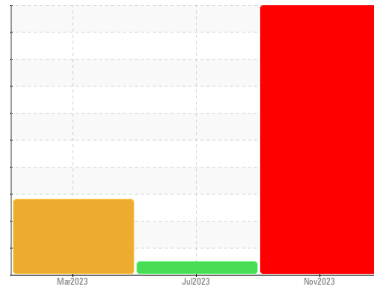


# PROBLEM SUMMARY

Sample Rating Trend



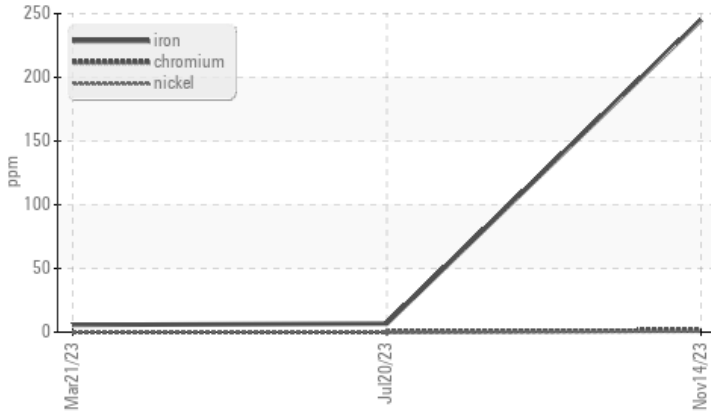
VISUAL METAL



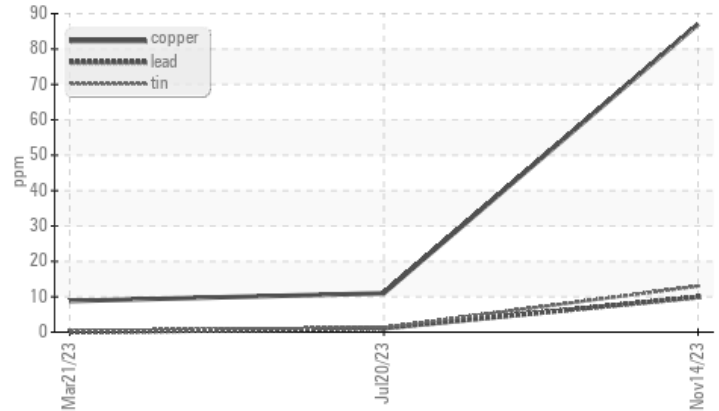
Machine Id  
**LIM\_MLU4 LIM\_MLU4**  
Component  
**Inboard Pump**  
Fluid  
**NOT GIVEN (--- GAL)**

## COMPONENT CONDITION SUMMARY

### Ferrous Alloys



### Non-ferrous Metals



## RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>90	245	7	6
Lead	ppm	ASTM D5185m	>12	10	1	0
Copper	ppm	ASTM D5185m	>30	87	11	9
Tin	ppm	ASTM D5185m	>9	13	1	<1
White Metal	scalar	*Visual	NONE	HEAVY	NONE	NONE

Customer Id: ENELIM  
Sample No.: RP0032525  
Lab Number: 06026551  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 20 Jul 2023 Diag: Jonathan Hester

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 21 Mar 2023 Diag: Angela Borella

#### WATER



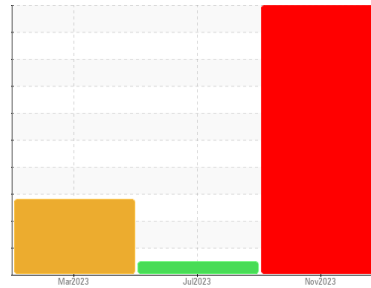
We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

[view report](#)



# OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL



Machine Id  
**LIM\_MLU4 LIM\_MLU4**  
Component  
**Inboard Pump**  
Fluid  
**NOT GIVEN (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

The iron level is severe. High concentration of visible metal present. Bearing and/or bushing wear is indicated.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0032525</b>	RP0033078	RP0032838
Sample Date	Client Info		<b>14 Nov 2023</b>	20 Jul 2023	21 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>245</b>	7	6
Chromium	ppm	ASTM D5185m >5	<b>2</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>2</b>	0	<1
Lead	ppm	ASTM D5185m >12	<b>10</b>	1	0
Copper	ppm	ASTM D5185m >30	<b>87</b>	11	9
Tin	ppm	ASTM D5185m >9	<b>13</b>	1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>2</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>39</b>	81	21
Calcium	ppm	ASTM D5185m	<b>0</b>	1	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	12	49
Zinc	ppm	ASTM D5185m	<b>0</b>	9	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>5</b>	0	2
Sodium	ppm	ASTM D5185m	<b>1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	0
Water	%	ASTM D6304 >.1	<b>0.036</b>	0.023	0.086
ppm Water	ppm	ASTM D6304 >1000	<b>370</b>	235.1	860

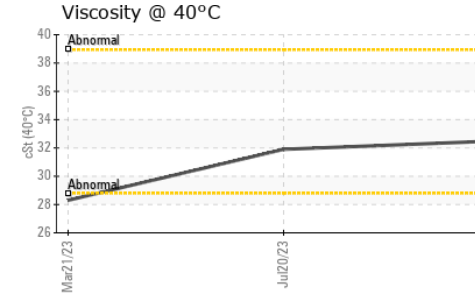
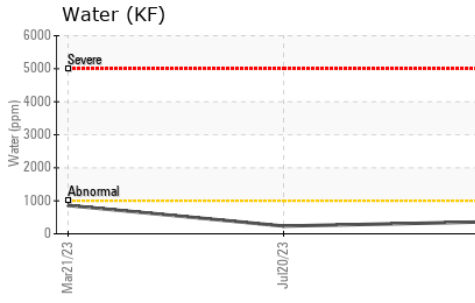
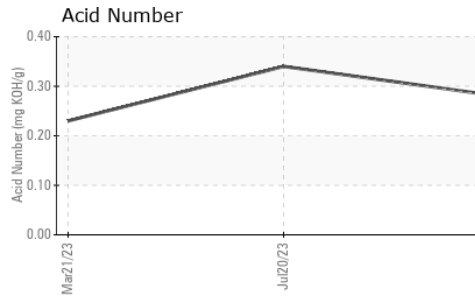
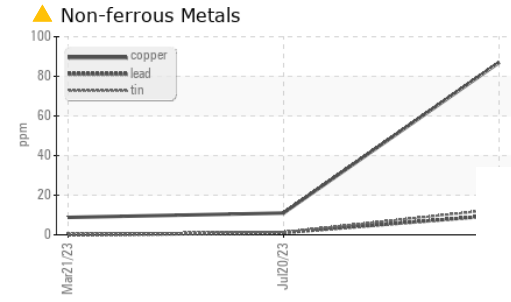
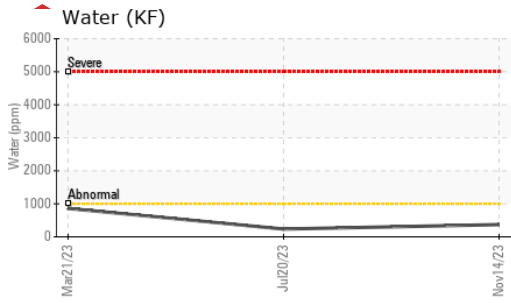
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.28</b>	0.34	0.23

## VISUAL

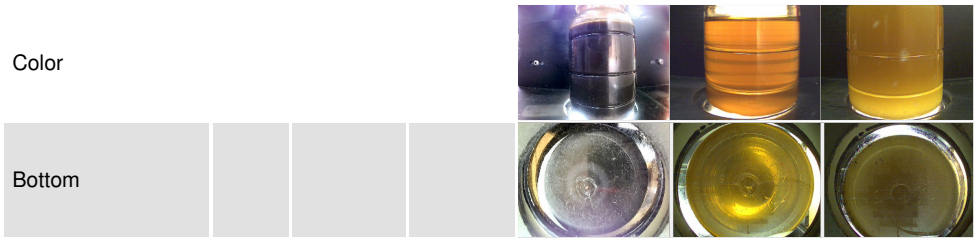
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>HEAVY</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	LIGHT	MODER
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	HAZY
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >.1	<b>NEG</b>	NEG	0.2%
Free Water	scalar	*Visual	<b>NEG</b>	NEG	0.2%

# OIL ANALYSIS REPORT

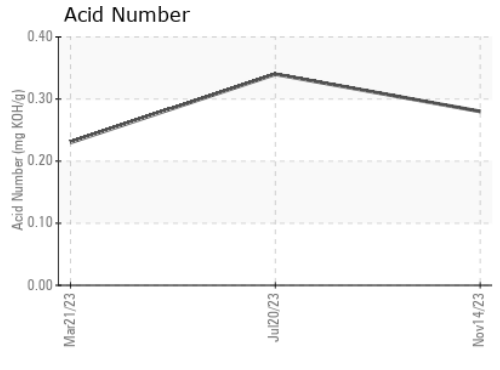
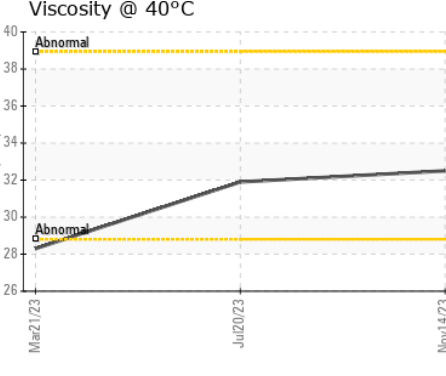
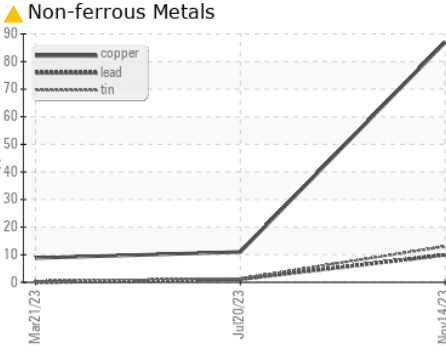
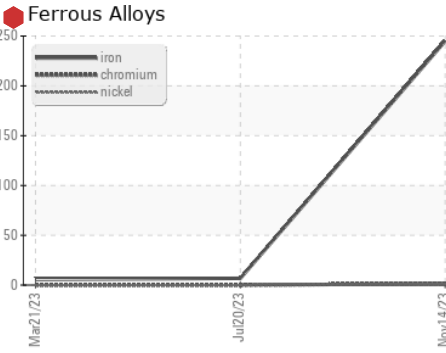


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>32.5</b>	31.9	28.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0032525 **Received** : 06 Dec 2023  
**Lab Number** : **06026551** **Diagnosed** : 08 Dec 2023  
**Unique Number** : 10776342 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**ENERGY TRANSFER - LIMA**  
 1520 BUCKEYE RD  
 LIMA, OH  
 US 45804

Contact: ANDREW WYDERKA  
 andrew.wyderka@energytransfer.com

T: (419)618-1505  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)