



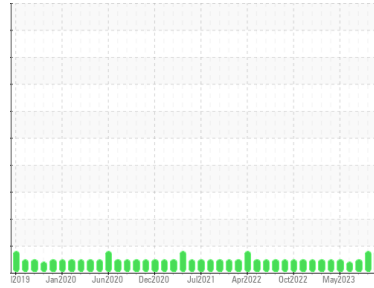
# PROBLEM SUMMARY

## Sample Rating Trend

WEAR

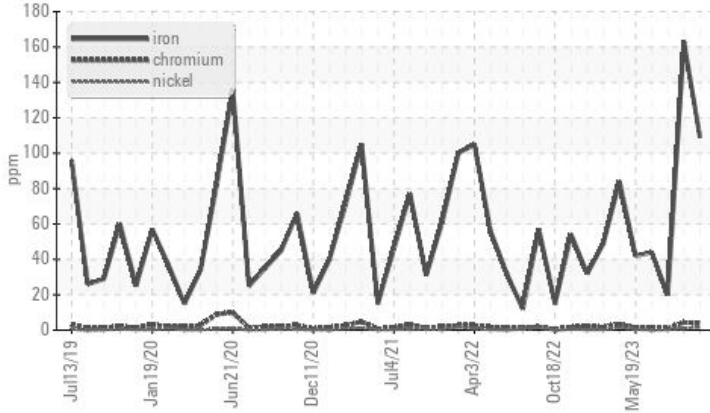


Area  
**MACHINE SHOP**  
 Machine Id  
**0-5939-0000 DEC MANIPULATOR**  
 Component  
**Diesel Engine**  
 Fluid  
**ROYAL PURPLE 15W40 CI-4 (HD) (22 QTS)**



## COMPONENT CONDITION SUMMARY

### ▲ Ferrous Alloys



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185m	>100	▲ 109	▲ 163	20

Customer Id: ALLMONMACH

Sample No.: WC0864211

Lab Number: 06026677

Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Sean Felton +1 919-379-4092

[sfelton@wearcheckusa.com](mailto:sfelton@wearcheckusa.com)

To change component or sample information:

Customer Service +1 1-800-237-1369

[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 09 Oct 2023 Diag: Jonathan Hester

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Cylinder, crank, or cam shaft wear is indicated. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

view report



### 27 Aug 2023 Diag: Wes Davis

#### NORMAL



Resample at the next service interval to monitor. Please specify the component make and model with your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

view report



### 02 Jul 2023 Diag: Doug Bogart

#### VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. The BN result indicates that there is suitable alkalinity remaining in the oil.

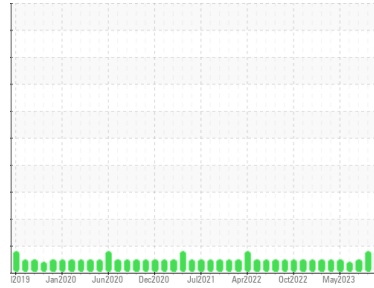
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**MACHINE SHOP**  
 Machine Id  
**0-5939-0000 DEC MANIPULATOR**  
 Component  
**Diesel Engine**  
 Fluid  
**ROYAL PURPLE 15W40 CI-4 (HD) (22 QTS)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

Cylinder, crank, or cam shaft wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0864211</b>	WC0864202	WC0821650
Sample Date	Client Info		<b>03 Dec 2023</b>	09 Oct 2023	27 Aug 2023
Machine Age	hrs	Client Info	<b>36522</b>	35419	34617
Oil Age	hrs	Client Info	<b>0</b>	35419	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>▲ 109</b>	▲ 163	20
Chromium	ppm	ASTM D5185m >20	<b>4</b>	4	<1
Nickel	ppm	ASTM D5185m >4	<b>2</b>	1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>3</b>	15	4
Lead	ppm	ASTM D5185m >40	<b>9</b>	10	1
Copper	ppm	ASTM D5185m >330	<b>11</b>	24	11
Tin	ppm	ASTM D5185m >15	<b>1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>&lt;1</b>	1	2
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	2	0
Molybdenum	ppm	ASTM D5185m 120	<b>79</b>	71	58
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	2	<1
Magnesium	ppm	ASTM D5185m	<b>20</b>	19	19
Calcium	ppm	ASTM D5185m 3000	<b>3729</b>	4116	3319
Phosphorus	ppm	ASTM D5185m 1150	<b>1166</b>	1318	1137
Zinc	ppm	ASTM D5185m 1250	<b>1497</b>	1683	1314
Sulfur	ppm	ASTM D5185m 16000	<b>15008</b>	19279	17511

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>8</b>	8	4
Sodium	ppm	ASTM D5185m	<b>3</b>	5	<1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	3	2

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>2.1</b>	2.1	0.4
Nitration	Abs/cm	*ASTM D7624 >20	<b>10.8</b>	10.8	5.9
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>34.9</b>	34.7	25.7

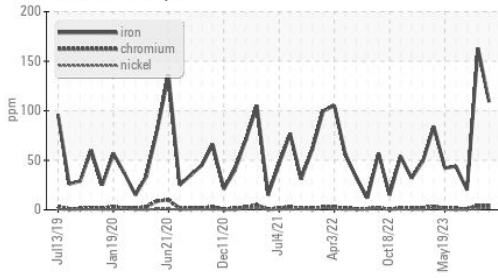
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>22.2</b>	21.8	16.5
Base Number (BN)	mg KOH/g	ASTM D2896 10	<b>10.08</b>	9.35	11.40

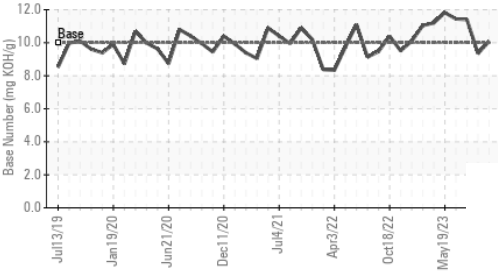


# OIL ANALYSIS REPORT

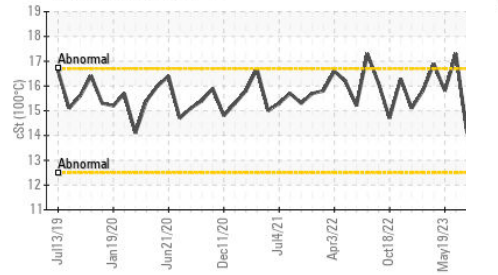
## ▲ Ferrous Alloys



## Base Number



## Viscosity @ 100°C

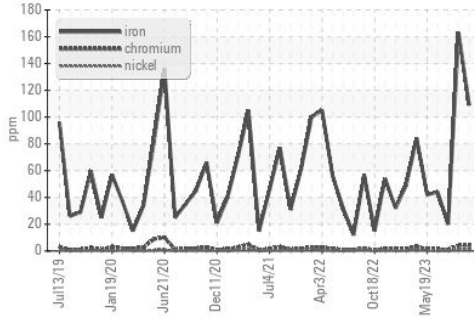


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

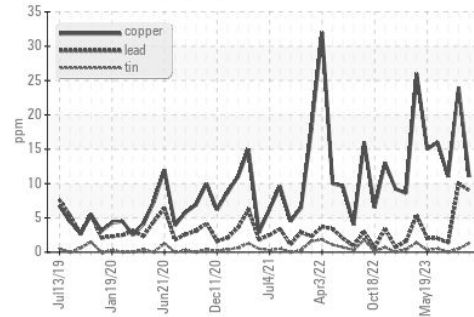
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	15.4	14.1

## GRAPHS

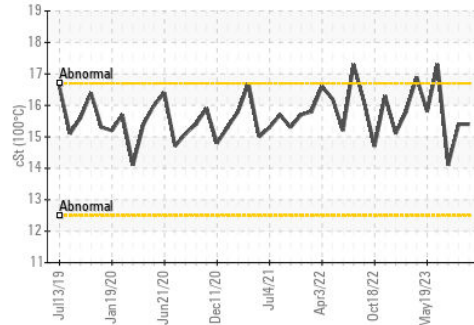
### ▲ Ferrous Alloys



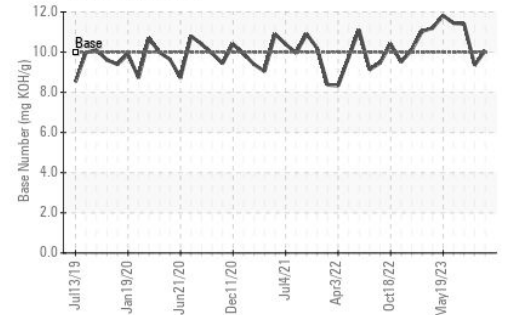
### Non-ferrous Metals



### Viscosity @ 100°C



### Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0864211  
 Lab Number : 06026677  
 Unique Number : 10776468  
 Test Package : IND 2

Received : 06 Dec 2023  
 Diagnosed : 07 Dec 2023  
 Diagnostician : Sean Felton

**ALLVAC - MACHINE SHOP**  
 2020 ASHCRAFT AVE  
 MONROE, NC  
 US 28110

Contact: mark eilerman  
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 T: (704)292-4051  
 F: (704)282-0665

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)