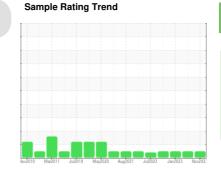


## **OIL ANALYSIS REPORT**







Flui

CAT 420 D 8345 (S/N FDP03339) Component Right Final Drive

PETRO CANADA TRAXON E SYNTHETIC CD-50 (--- GAL)

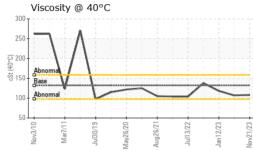
DIAGNOSIS							
	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
ecommendation	Sample Number		Client Info		WC0879428	WC0790992	WC0775874
esample at the next service interval to monitor.	Sample Date		Client Info		21 Nov 2023	27 Jun 2023	12 Jan 2023
ear	Machine Age	hrs	Client Info		5744	5206	4740
l component wear rates are normal.	Oil Age	hrs	Client Info		538	466	319
ontamination	Oil Changed		Client Info		Changed	Changed	Changed
here is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
	CONTAMINATION	٧	method	limit/base	current	history1	history2
Fluid Condition Confirm oil type. The condition of the oil is acceptable for the time in service.	Water		WC Method	>0.2	NEG	NEG	NEG
	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>800	47	50	52
	Chromium	ppm	ASTM D5185m	>10	0	<1	<1
	Nickel	ppm	ASTM D5185m	>5	0	<1	<1
	Titanium	ppm	ASTM D5185m	>15	0	<1	0
	Silver	ppm	ASTM D5185m	>2	0	<1	0
	Aluminum	ppm	ASTM D5185m	>75	<1	0	1
	Lead	ppm	ASTM D5185m	>10	0	0	<1
	Copper	ppm	ASTM D5185m	>75	<1	<1	<1
	Tin	ppm	ASTM D5185m	>8	0	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	<1	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	1	147	141	97
	Barium	ppm	ASTM D5185m	1	0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	<1
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m	1	<1	4	10
	Calcium	ppm	ASTM D5185m	40	463	680	2045
	Phosphorus	ppm	ASTM D5185m	1072	412	409	640
	Zinc	ppm	ASTM D5185m	4	157	187	554
	Sulfur	ppm	ASTM D5185m		2074	1891	2745
	CONTAMINANTS		method	limit/base	current	history1	history2
	CONTAMINANTS Silicon	ppm	method ASTM D5185m		current 8	history1 10	history2 6
	Silicon	ppm	ASTM D5185m	>400	8	10	6
	Silicon Sodium	ppm ppm	ASTM D5185m ASTM D5185m	>400	8 3 <1	10 0	6 1 1
	Silicon Sodium Potassium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>400 >20	8 3 <1	10 0 2	6 1 1
	Silicon Sodium Potassium VISUAL	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>400 >20 limit/base	8 3 <1 current	10 0 2 history1	6 1 1 history2
	Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>400 >20 limit/base NONE	8 3 <1 current NONE	10 0 2 history1 NONE	6 1 1 history2 NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> *Visual *Visual	>400 >20 limit/base NONE NONE	8 3 <1 current NONE NONE	10 0 2 history1 NONE NONE	6 1 1 history2 NONE NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE	8 3 <1 current NONE NONE NONE	10 0 2 history1 NONE NONE NONE	6 1 1 NONE NONE NONE NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE NONE	8 3 <1 NONE NONE NONE NONE NONE NONE	10 0 2 history1 NONE NONE NONE NONE NONE	6 1 1 NONE NONE NONE NONE NONE NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE NONE NONE	8 3 <1 NONE NONE NONE NONE NONE NONE	10 0 2 history1 NONE NONE NONE NONE NONE NONE	6 1 1 NONE NONE NONE NONE NONE NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 Iimit/base NONE NONE NONE NONE NONE NONE NONE	8 3 <1 Current NONE NONE NONE NONE NONE NONE NORML	10 0 2 history1 NONE NONE NONE NONE NONE NONE NONE	6 1 1 NONE NONE NONE NONE NONE NONE NONE
	Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE NONE NONE	8 3 <1 NONE NONE NONE NONE NONE NONE	10 0 2 history1 NONE NONE NONE NONE NONE NONE	1 1 NONE NONE NONE NONE NONE NONE

Contact/Location: MIKE WYATT - TRANEW



## **OIL ANALYSIS REPORT**

FLUID PROPERTIES method



		FLUID PROPER Visc @ 40°C	cSt	ASTM D445	limit/base	current	107	history2 118
		SAMPLE IMAGE		method	limit/base	current	history1	history2
20	23	Color				no image	no image	no image
May26/20 Aug26/21	Jul13/22 Jan12/23 Nov21/23	Bottom				no image	no image	no image
	(1-0-1) 651 H0-C	GRAPHS Ferrous Alloys For the second	May26/20 Mag26/21 Mag	Juli322 + + + + + + + + + + + + + + + + + +	Nov21/23			
* - Denotes tes	t methods that a	: WearCheck USA - : WC0879428 : 06026816 : 10776607 : CONST contact Customer Set re outside of the ISO ifications are based on	Receive Diagnos Diagnos rvice at 1-8 17025 sco	d : 06 [ sed : 08 [ tician : Dor 800-237-1369 ope of accred	Dec 2023 Dec 2023 Baldridge D. Vitation.	n	N Contact nwyatt@tradercc T:	DRAWER 1578 EW BERN, NC US 28563 : MIKE WYATT



Contact/Location: MIKE WYATT - TRANEW