

## **COOLANT REPORT**

#### West Virginia Machine Id [West Virginia] Coolant - Starboard Main Engine (Jacket) Component Coolant

Fluid

### **CATERPILLAR ELC (35 GAL)**

#### DIAGNOSIS

#### Recommendation

We recommend drain/flush system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's recommendations.

#### Corrosion

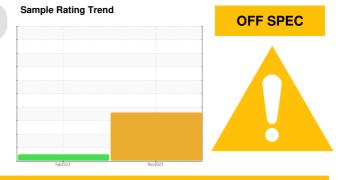
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is a light concentration of oil present in the coolant.

#### Coolant Condition

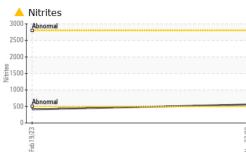
Carboxylate test failed. The glycol level is lower than acceptable. The pH level of this fluid is within the acceptable limits.

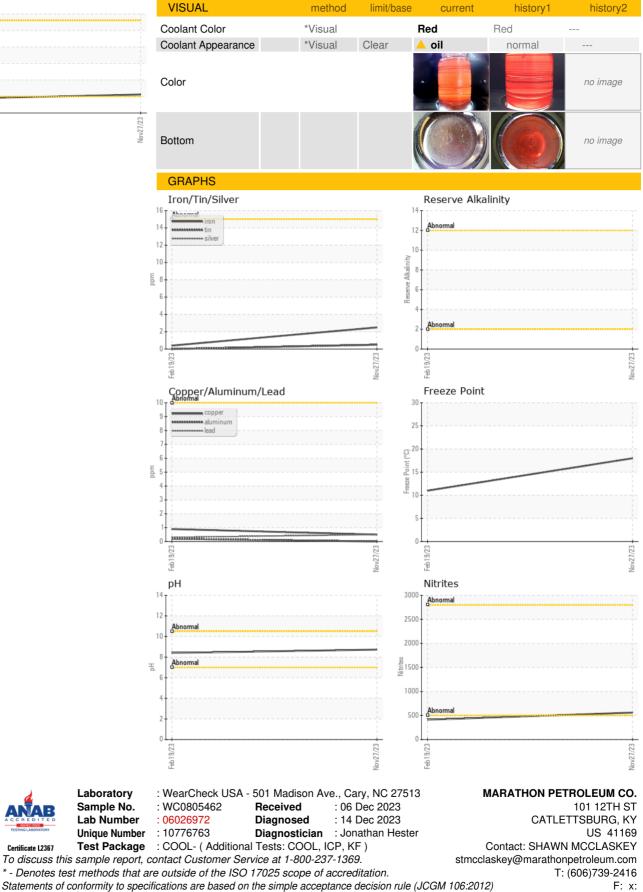


SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0805462	WC0735748	
Sample Date		Client Info		27 Nov 2023	19 Feb 2023	
Machine Age	hrs	Client Info		39717	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.023	1.032	
рН	Scale 0-14	ASTM D1287		8.73	8.40	
Nitrites	ppm	AP-053:2009		560	412	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		<b>18.3</b>	24.2	
Freezing Point	°F	ASTM D3321		18	11	
Total Dissolved Solids				122.0	175.5	
Carboxylate				fail	fail	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	76	10	
Phosphorus	ppm	ASTM D6130	0	0	0	
Boron	ppm	ASTM D6130	0	0	7	
Molybdenum	ppm	ASTM D6130	950	98	418	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	2	<1	
Aluminum	ppm	ASTM D6130	>10	0	<1	
Copper	ppm	ASTM D6130	>10	<1	<1	
Lead	ppm	ASTM D6130	>10	<1	<1	
Tin	ppm	ASTM D6130	>10	<1	0	
Zinc	ppm	ASTM D6130		0	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		36	111	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		1404	2935	
Potassium	ppm	ASTM D6130		105	1864	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		17	61	
Magnesium	ppm	ASTM D6130		6	17	
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Certificate L2367

Submitted By: Barry Bridges

Page 2 of 2