

# **COOLANT REPORT**

# West Virginia [West Virginia] Coolant - Port Genset Component Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

## DIAGNOSIS

### Recommendation

We recommend that you perform a partial drain and top off with straight antifreeze to increase level of glycol.

#### Corrosion

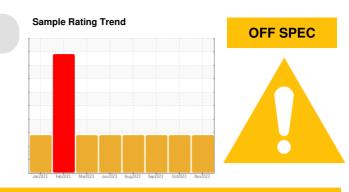
All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

#### Coolant Condition

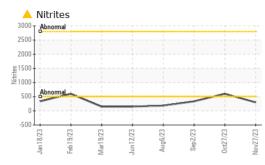
The glycol level is lower than acceptable. The pH level of this fluid is within the acceptable limits.



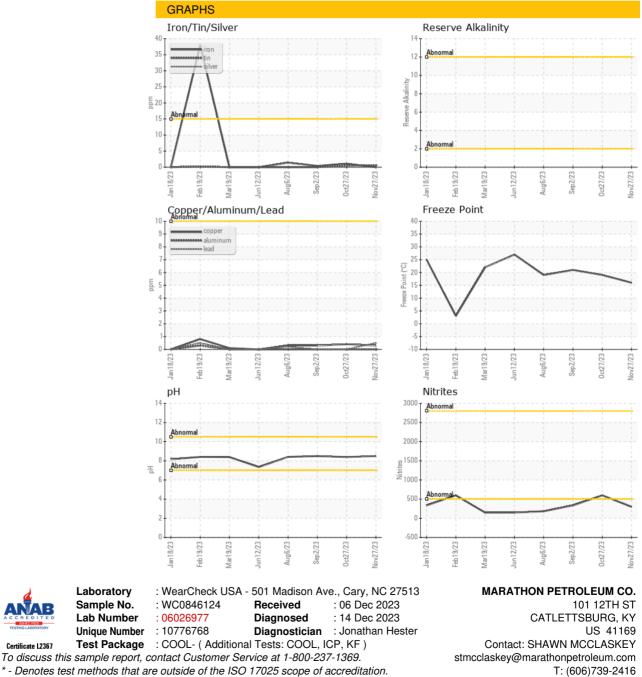
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0846124	WC0805458	WC0805329
Sample Date		Client Info		27 Nov 2023	27 Oct 2023	02 Sep 2023
Machine Age	hrs	Client Info		26539	26183	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PHYSICAL TEST RE	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.026	1.022	1.019
рН	Scale 0-14	ASTM D1287		8.49	8.39	8.49
Nitrites	ppm	AP-053:2009		300	600	336
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		<b>A</b> 20.5	<b>1</b> 7.7	15.9
Freezing Point	°F	ASTM D3321		16	19	21
Total Dissolved Solids				126.0	114.5	107.5
Carboxylate				fail	fail	fail
CORROSION INHIE	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	89	4	5
Phosphorus	ppm	ASTM D6130	0	0	<1	0
Boron	ppm	ASTM D6130	0	0	0	3
Molybdenum	ppm	ASTM D6130	950	133	122	183
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	1	<1
Aluminum	ppm	ASTM D6130	>10	0	0	0
Copper	ppm	ASTM D6130	>10	<1	<1	<1
Lead	ppm	ASTM D6130	>10	<1	0	0
Tin	ppm	ASTM D6130	>10	<1	<1	0
Zinc	ppm	ASTM D6130		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		20	26	51
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		1547	1452	2554
Potassium	ppm	ASTM D6130		30	32	73
SCALE POTENTIA	L	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		5	8	18
Magnesium	ppm	ASTM D6130		2	3	5
0						



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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Pink	Pink	Pink
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



• Consistent and the second of the ISO 17025 scope of accreditation.
• Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: Barry Bridges

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