

# **COOLANT REPORT**

Sample Rating Trend

NORMAL

### Area **FRONTIER II [200006776]** Machine Id **19WEA86907** Component

**Coolant** 

# HYBRID (HOAT) COOLANT (--- LTR)

# DIAGNOSIS

# Recommendation

The fluid is suitable for further service.

# Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

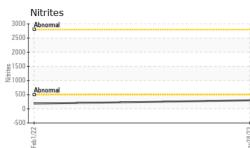
## **Coolant Condition**

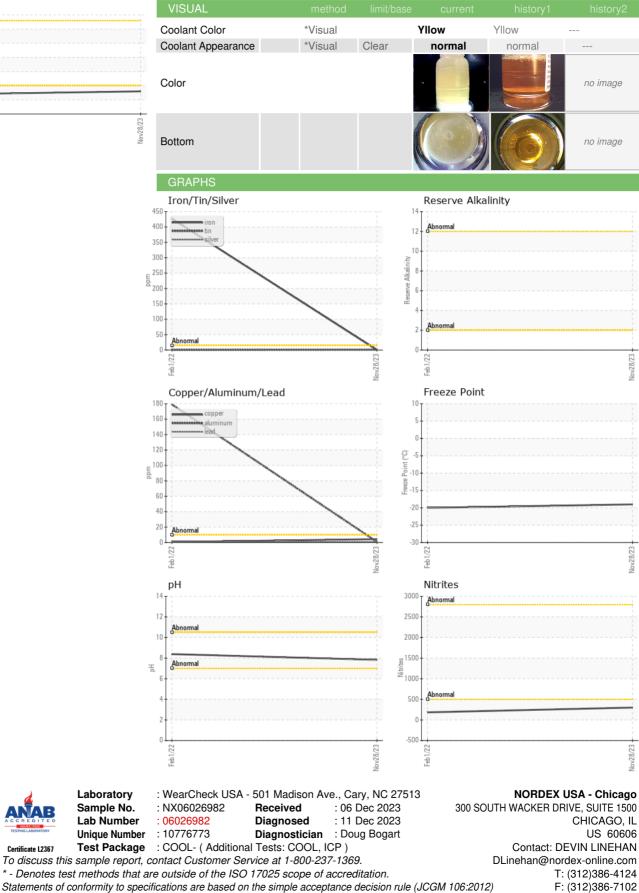
Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX06026982	NX05471856	
Sample Date		Client Info		28 Nov 2023	01 Feb 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	SEVERE	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.059		
рН	Scale 0-14	ASTM D1287		7.83	8.39	
Nitrites	ppm	AP-053:2009		300	184	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		43.9	42	
Freezing Point	°F	ASTM D3321		-19	-20	
Total Dissolved Solids				229.0	152.5	
Carboxylate				n/a	fail	
CORROSION INHI	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		116	64	
Phosphorus	ppm	ASTM D6130		0	66	
Boron	ppm	ASTM D6130		0	<1	
Molybdenum	ppm	ASTM D6130		122	948	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	427	
Aluminum	ppm	ASTM D6130	>10	<1	179	
Copper	ppm	ASTM D6130	>10	4	<1	
Lead	ppm	ASTM D6130	>10	<1	1	
Tin	ppm	ASTM D6130	>10	<1	0	
Zinc	ppm	ASTM D6130		5	116	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		15	84	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		2500	515	
Potassium	ppm	ASTM D6130		328	551	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1	1	
Magnesium	ppm	ASTM D6130		2	4	
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Certificate L2367

Contact/Location: DEVIN LINEHAN - NORDEX