

COOLANT REPORT

Sample Rating Trend

NORMAL

Area **FRONTIER II [200006776]** Machine Id **19WEA86907** Component

Coolant

HYBRID (HOAT) COOLANT (--- LTR)

DIAGNOSIS

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

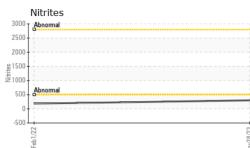
Coolant Condition

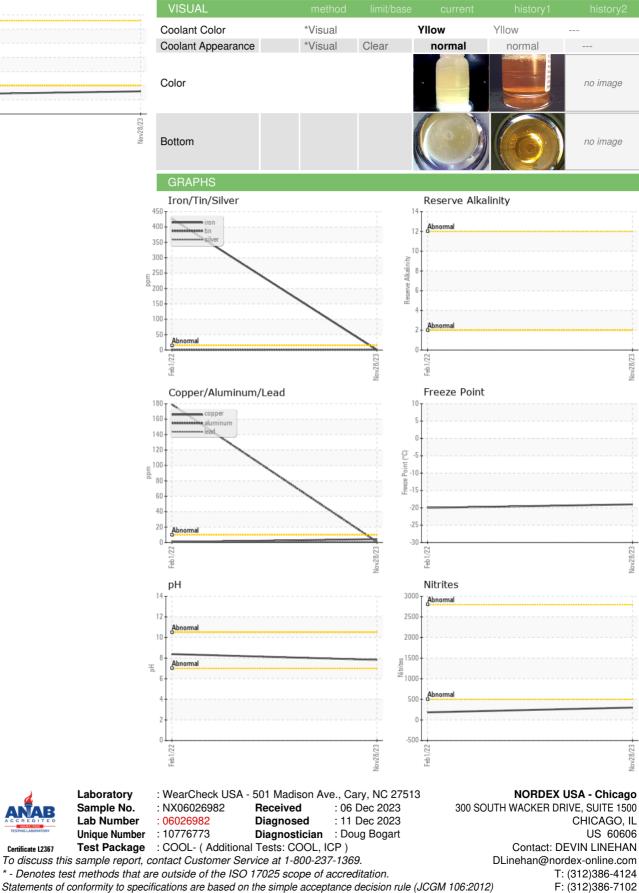
Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX06026982	NX05471856	
Sample Date		Client Info		28 Nov 2023	01 Feb 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	SEVERE	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.059		
рН	Scale 0-14	ASTM D1287		7.83	8.39	
Nitrites	ppm	AP-053:2009		300	184	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		43.9	42	
Freezing Point	°F	ASTM D3321		-19	-20	
Total Dissolved Solids				229.0	152.5	
Carboxylate				n/a	fail	
CORROSION INHI	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		116	64	
Phosphorus	ppm	ASTM D6130		0	66	
Boron	ppm	ASTM D6130		0	<1	
Molybdenum	ppm	ASTM D6130		122	948	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	427	
Aluminum	ppm	ASTM D6130	>10	<1	179	
Copper	ppm	ASTM D6130	>10	4	<1	
Lead	ppm	ASTM D6130	>10	<1	1	
Tin	ppm	ASTM D6130	>10	<1	0	
Zinc	ppm	ASTM D6130		5	116	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		15	84	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		2500	515	
Potassium	ppm	ASTM D6130		328	551	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1	1	
Magnesium	ppm	ASTM D6130		2	4	
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Certificate L2367

Contact/Location: DEVIN LINEHAN - NORDEX