

COOLANT REPORT

Sample Rating Trend

NORMAL

Area **FRONTIER II [200006776]** Machine Id **09WEA86938** Component

Coolant

ISENTHAL VARIDOS 45 (--- LTR)

DIAGNOSIS

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

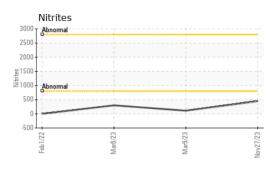
Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

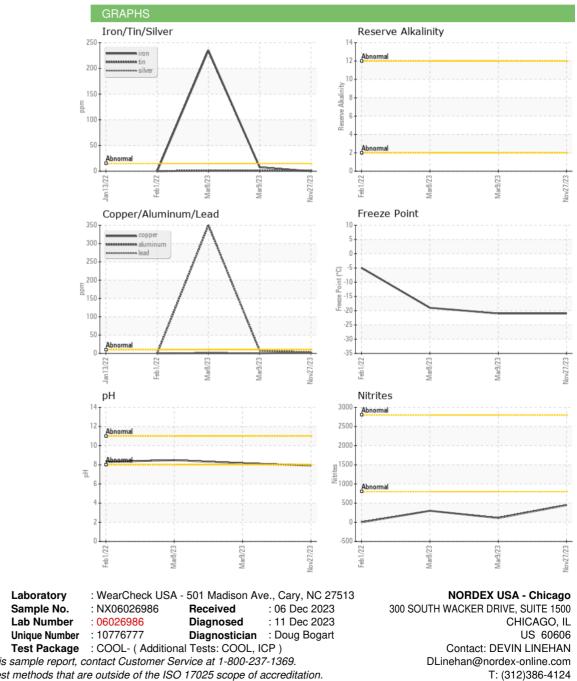
		Jan2022	Feb2022	Mar2023 Mar2023	Nov2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX06026986	NX0599046	NX05799031
Sample Date		Client Info		27 Nov 2023	09 Mar 2023	08 Mar 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	SEVERE
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.060	1.060	1.059
pН	Scale 0-14	ASTM D1287	8.5	7.93	8.17	8.48
Nitrites	ppm	AP-053:2009	260	448	112	300
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321	45	44.7	44.4	43.6
Freezing Point	°F	ASTM D3321	-24	-21	-21	-19
Total Dissolved Solids				225.0	237.5	156.0
Carboxylate				n/a	n/a	n/a
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	25	66	8	95
Phosphorus	ppm	ASTM D6130	140	0	5	142
Boron	ppm	ASTM D6130	0	0	<1	<1
Molybdenum	ppm	ASTM D6130	1075	143	281	1200
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	8	235
Aluminum	ppm	ASTM D6130	>10	2	7	9350
Copper	ppm	ASTM D6130	>10	2	<1	<1
Lead	ppm	ASTM D6130	>10	<1	<1	2
Tin	ppm	ASTM D6130	>10	<1	<1	1
Zinc	ppm	ASTM D6130		3	2	60
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		10	16	81
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130	1075	2230	5677	1116
Potassium	ppm	ASTM D6130	5	291	182	2473
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1	<1	8
Magnesium	ppm	ASTM D6130		<1	0	3
	PPIII				0	Ū.



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Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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