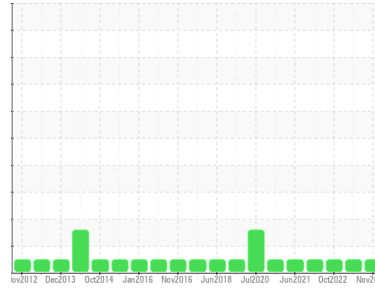




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
RIPPEY [200005325]
 Machine Id
82202 SITE 19

Component
Wind Turbine Gearbox
 Fluid
CASTROL OPTIGEAR SYNTHETIC X 320 (340 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	NX06027156	NX05999838	NX05672231
Sample Date	Client Info	17 Nov 2023	16 Aug 2023	05 Oct 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2		
PQ	ASTM D8184	>80	18	11	10	
Iron	ppm	ASTM D5185m	>150	7	6	7
Chromium	ppm	ASTM D5185m	>5	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	<1	<1	0
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	6	4	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>50	1	<1	1
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	38	0
Barium	ppm	ASTM D5185m		0	0	5
Molybdenum	ppm	ASTM D5185m	1150	780	732	748
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		5	7	5
Calcium	ppm	ASTM D5185m	2000	1417	1375	1386
Phosphorus	ppm	ASTM D5185m	400	309	336	320
Zinc	ppm	ASTM D5185m	0	0	0	<1
Sulfur	ppm	ASTM D5185m	1850	1767	1706	1919

CONTAMINANTS

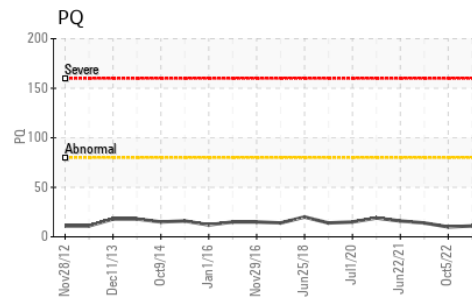
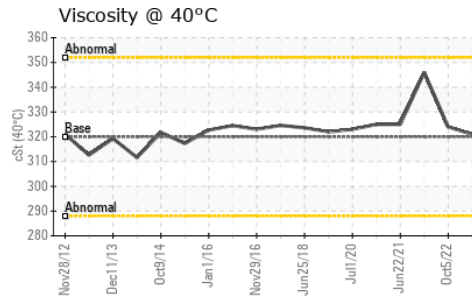
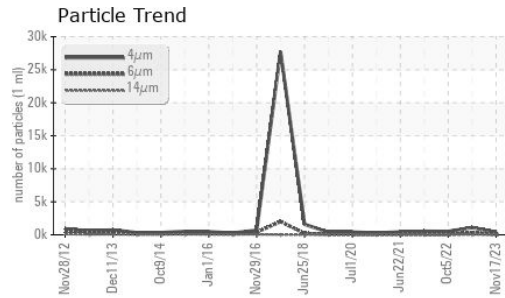
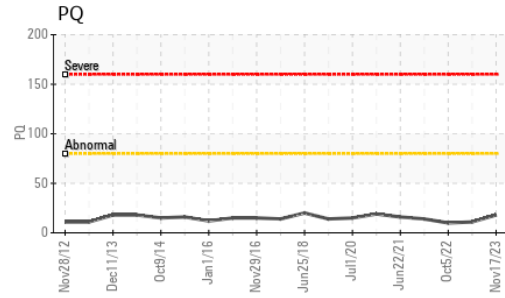
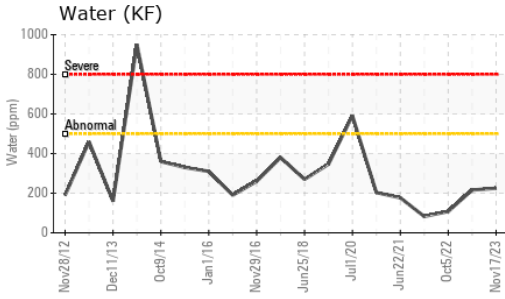
method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	10	11	8
Sodium	ppm	ASTM D5185m	>20	5	8	6
Potassium	ppm	ASTM D5185m	>20	2	0	2
Water	%	ASTM D6304	>0.05	0.022	0.021	0.010
ppm Water	ppm	ASTM D6304	>500	225	215.9	107.9

FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647		410	1102	517
Particles >6µm	ASTM D7647	>2500	74	273	76
Particles >14µm	ASTM D7647	>320	3	24	6
Particles >21µm	ASTM D7647	>80	1	9	1
Particles >38µm	ASTM D7647	>20	0	1	0
Particles >71µm	ASTM D7647	>4	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	16/13/9	17/15/12	16/13/10



OIL ANALYSIS REPORT

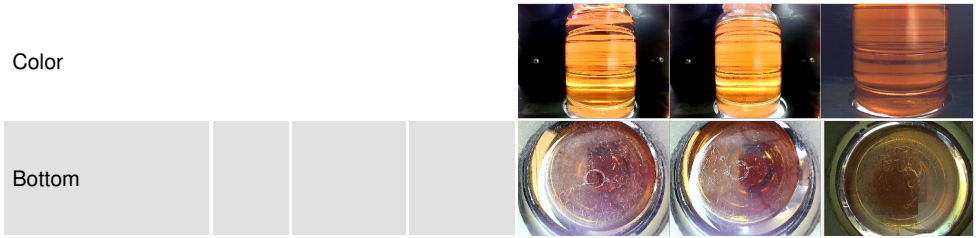


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.6	0.59	0.57	0.58

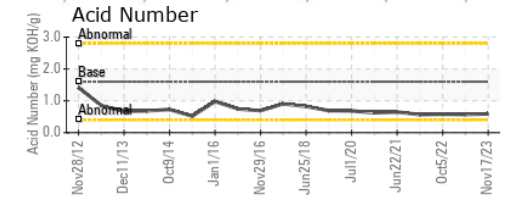
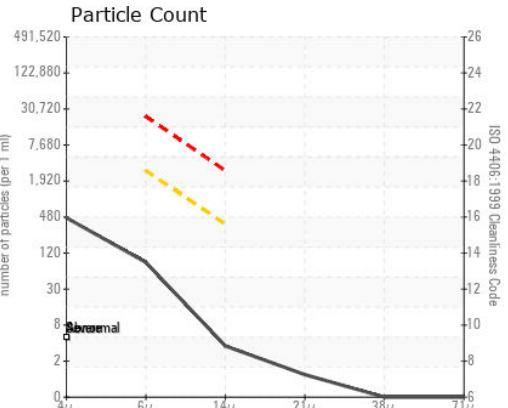
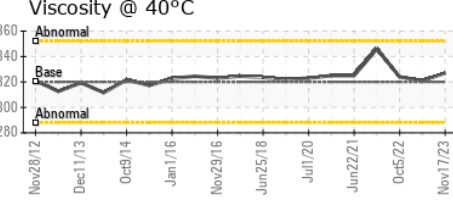
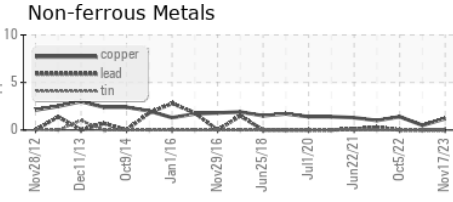
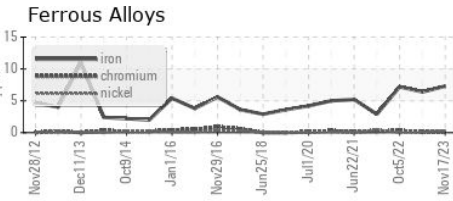
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	327	321	324

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX06027156 **Received** : 06 Dec 2023
Lab Number : **06027156** **Diagnosed** : 11 Dec 2023
Unique Number : 10776947 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

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 CHICAGO, IL
 US 60606
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 DLinehan@nordex-online.com
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)