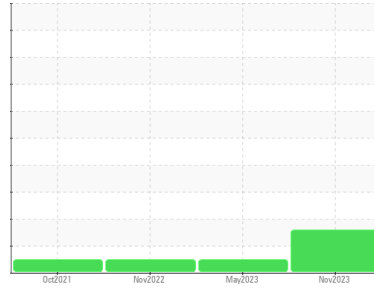


PROBLEM SUMMARY

Sample Rating Trend



ISO

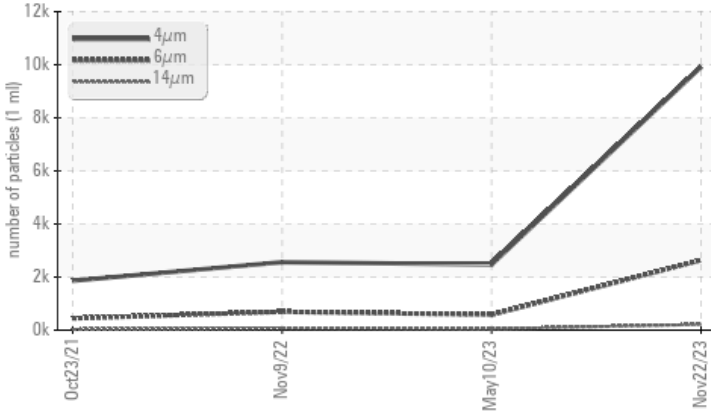


Machine Id
7369524 (S/N 1511)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2639	581	692
Particles >14µm	ASTM D7647	>80	▲ 216	44	73
Particles >21µm	ASTM D7647	>20	▲ 61	10	23
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/15	18/16/13	19/17/13

Customer Id: METTAV
Sample No.: KC101930
Lab Number: 06027163
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

10 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



09 Nov 2022 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



23 Oct 2021 Diag: Doug Bogart

NORMAL



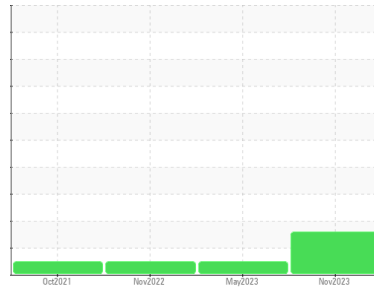
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7369524 (S/N 1511)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC101930	KC100947	KC94400
Sample Date	Client Info			22 Nov 2023	10 May 2023	09 Nov 2022
Machine Age	hrs	Client Info		7019	4900	3491
Oil Age	hrs	Client Info		3678	1409	1416
Oil Changed	Client Info			Changed	Not Changd	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	14	7	13
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	1	35	18
Calcium	ppm	ASTM D5185m	2	<1	0	0
Phosphorus	ppm	ASTM D5185m		0	1	0
Zinc	ppm	ASTM D5185m		0	2	18

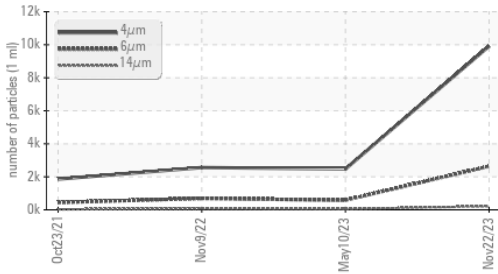
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		0	12	6
Potassium	ppm	ASTM D5185m	>20	<1	3	2
Water	%	ASTM D6304	>0.05	0.008	0.020	0.021
ppm Water	ppm	ASTM D6304	>500	82	204.5	214.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		9917	2473	2561
Particles >6µm		ASTM D7647	>1300	▲ 2639	581	692
Particles >14µm		ASTM D7647	>80	▲ 216	44	73
Particles >21µm		ASTM D7647	>20	▲ 61	10	23
Particles >38µm		ASTM D7647	>4	3	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/15	18/16/13	19/17/13

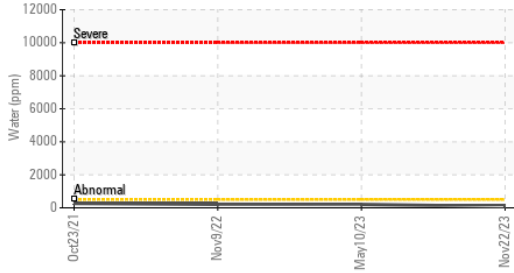
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.29	0.28	0.29

OIL ANALYSIS REPORT

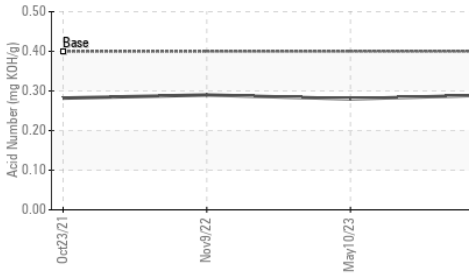
▲ Particle Trend



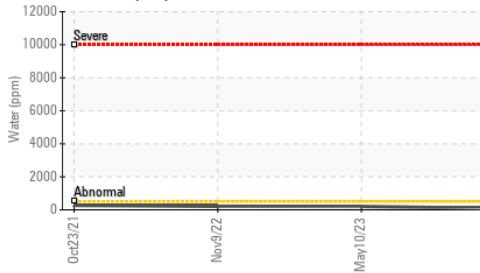
Water (KF)



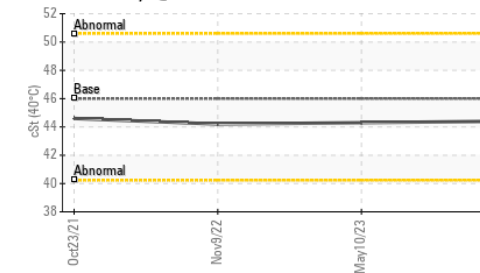
Acid Number



Water (KF)



Viscosity @ 40°C



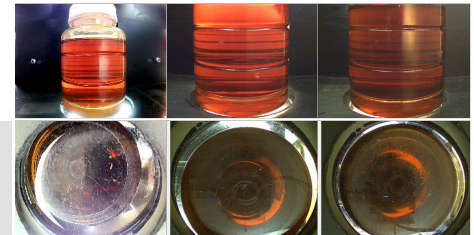
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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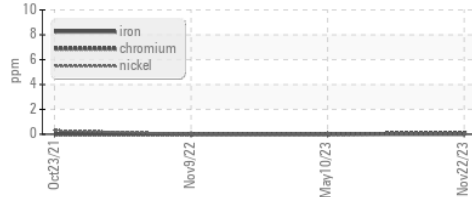
Color

Bottom

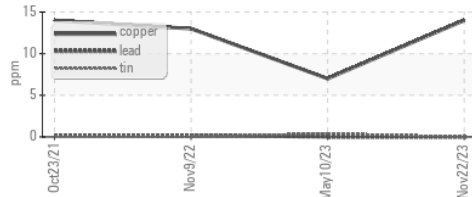


GRAPHS

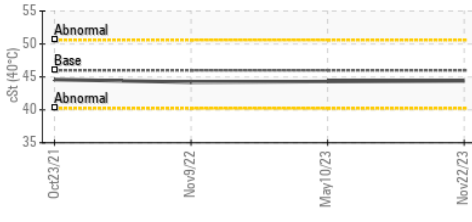
Ferrous Alloys



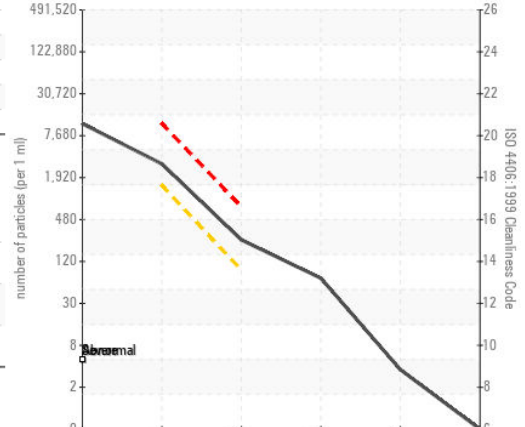
Non-ferrous Metals



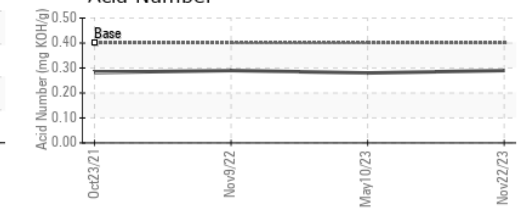
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC101930
Lab Number : 06027163
Unique Number : 10776954
Test Package : IND 2

METRO STEEL USA
 476 S RIDGE INDUSTRIAL DR
 TAVARES, FL
 US 32778
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: