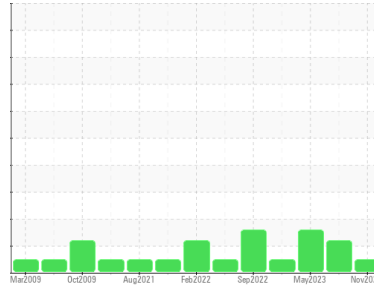




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER DSD 200 1782934 (S/N 1011)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC124782	KC121408	KC94766
Sample Date	Client Info	09 Nov 2023	17 Aug 2023	05 May 2023
Machine Age	hrs	109343	108523	107563
Oil Age	hrs	0	77832	3284
Oil Changed	Client Info	N/A	Changed	Not Chngd
Sample Status		NORMAL	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<1	0	<1
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	2	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	2	6	3
Tin	ppm	ASTM D5185m >10	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	14	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	41	0	2
Calcium	ppm	ASTM D5185m 2	2	0	0
Phosphorus	ppm	ASTM D5185m	0	0	1
Zinc	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	7	1	2
Potassium	ppm	ASTM D5185m >20	2	0	1
Water	%	ASTM D6304 >0.05	0.002	0.007	0.003
ppm Water	ppm	ASTM D6304 >500	17	78.8	31.1

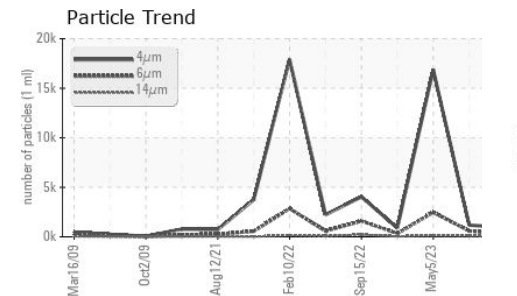
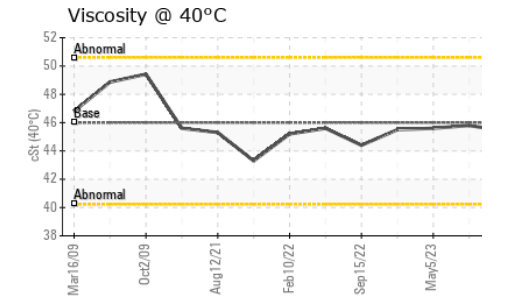
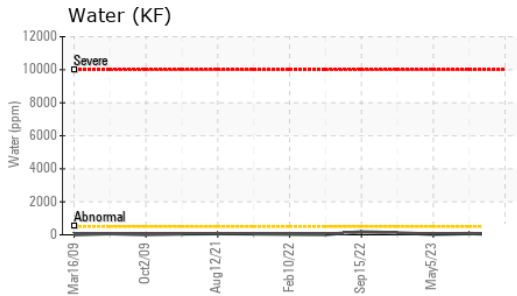
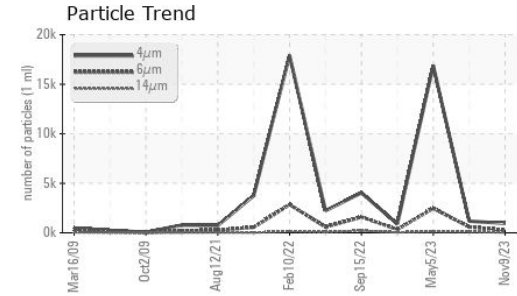
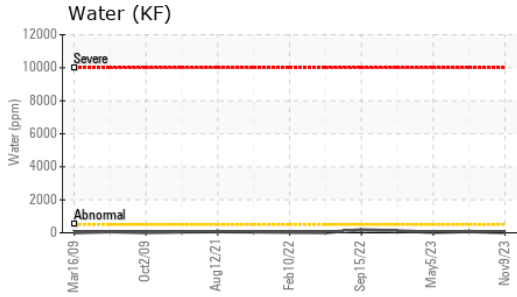
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	959	1175	16868
Particles >6µm	ASTM D7647 >1300	268	590	▲ 2484
Particles >14µm	ASTM D7647 >80	28	▲ 93	▲ 111
Particles >21µm	ASTM D7647 >20	9	▲ 23	▲ 31
Particles >38µm	ASTM D7647 >4	0	1	2
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	17/15/12	▲ 17/16/14	▲ 21/18/14

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.35	0.54	0.48

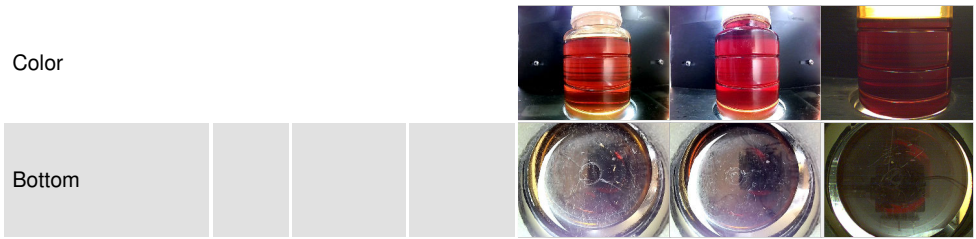
OIL ANALYSIS REPORT



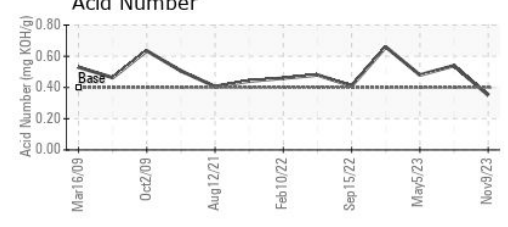
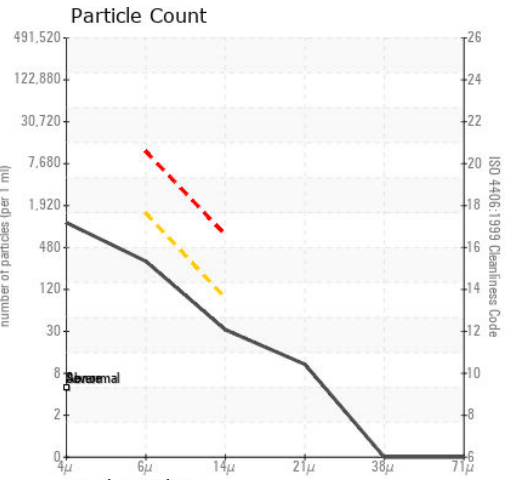
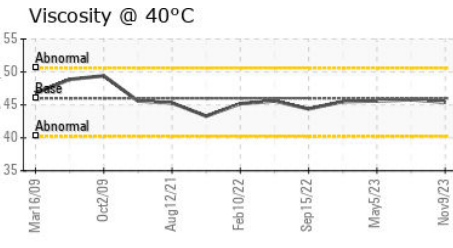
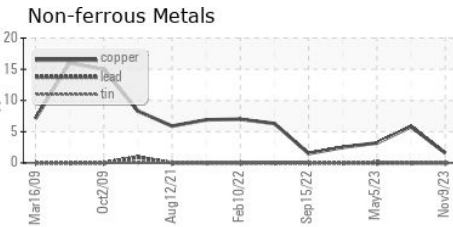
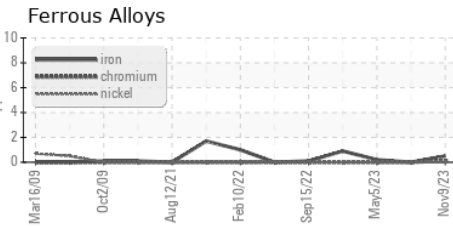
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	45.4	45.8	45.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC124782
Lab Number : 06027165
Unique Number : 10776956
Test Package : IND 2

KRAFTMAID
 150 GRAND VALLEY AVENUE
 ORWELL, OH
 US 44076
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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