



# PROBLEM SUMMARY

Area  
**P-ACO-32**  
 Machine Id  
**TIME SAVER SANDER - MASONITE**  
 Component  
**Hydraulic System**

## Sample Rating Trend

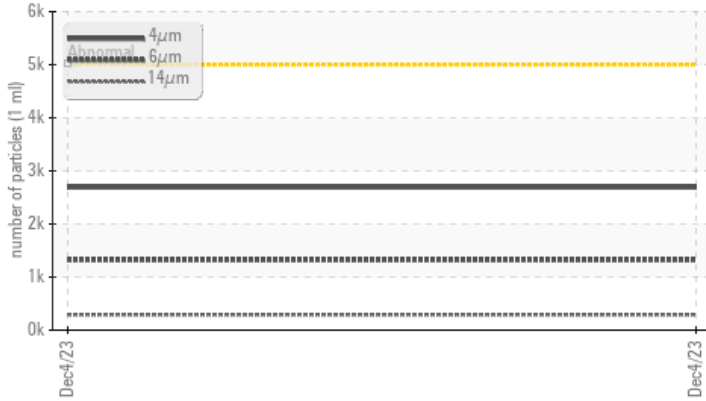


ISO



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	---	---
Particles >6µm	ASTM D7647	>1300	▲ 1324	---	---
Particles >14µm	ASTM D7647	>160	▲ 290	---	---
Particles >21µm	ASTM D7647	>40	▲ 102	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 19/18/15	---	---

Customer Id: UCPROWES  
 Sample No.: UCH06027685  
 Lab Number: 06027685  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**P-ACO-32**  
Machine Id  
**TIME SAVER SANDER - MASONITE**  
Component  
**Hydraulic System**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>UCH06027685</b>	---	---
Sample Date	Client Info	<b>04 Dec 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ATTENTION</b>	---	---

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---

## WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>4</b>	---	---
Phosphorus	ppm	ASTM D5185m	54	<b>82</b>	---	---
Zinc	ppm	ASTM D5185m		<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m	355	<b>711</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

## FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	<b>2690</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 1324</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>▲ 290</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>▲ 102</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>5</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 19/18/15</b>	---	---

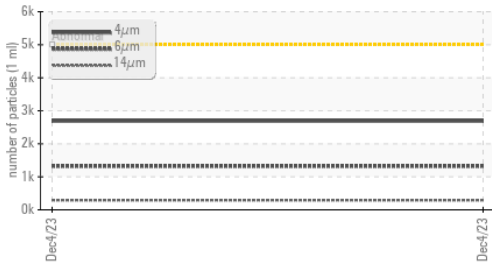
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.13	<b>0.15</b>	---

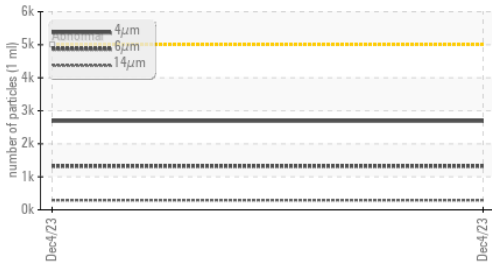


# OIL ANALYSIS REPORT

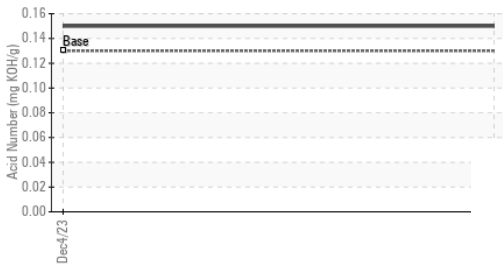
▲ Particle Trend



▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

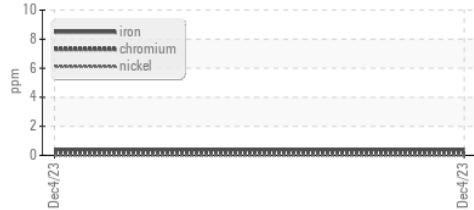
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 31	49.59	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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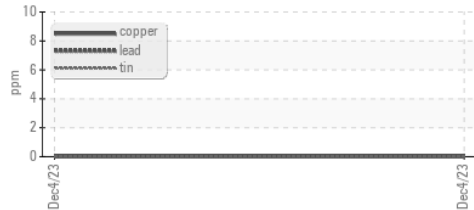
Color				no image	no image
Bottom				no image	no image

### GRAPHS

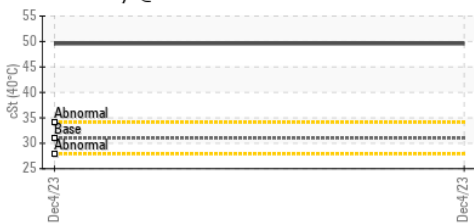
Ferrous Alloys



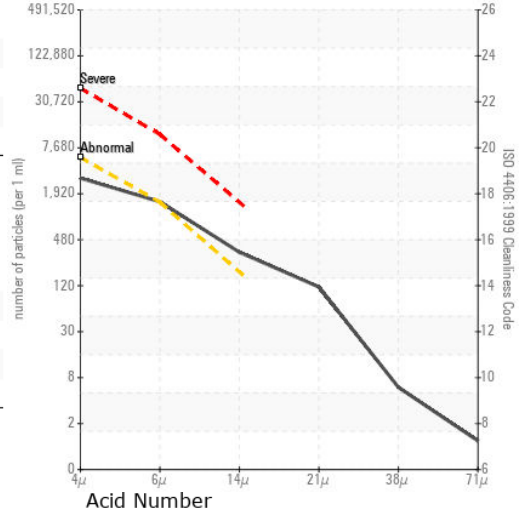
Non-ferrous Metals



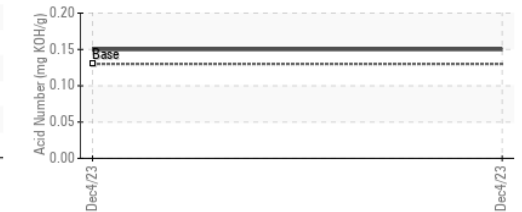
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06027685 **Received** : 07 Dec 2023  
**Lab Number** : 06027685 **Diagnosed** : 14 Dec 2023  
**Unique Number** : 10777476 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**CORROSION PRODUCTS & EQUIPMENT**  
 940 POINTVIEW AVE  
 EPHRATA, PA  
 US 17522  
 Contact: RYAN HUNGARTER  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)