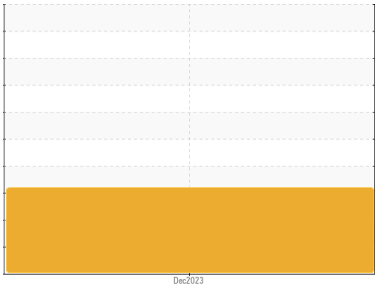
PROBLEM SUMMARY

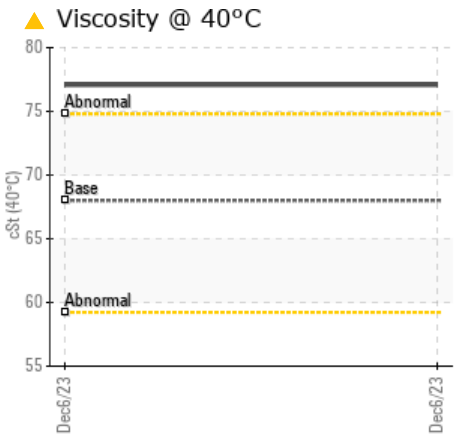
Sample Rating Trend

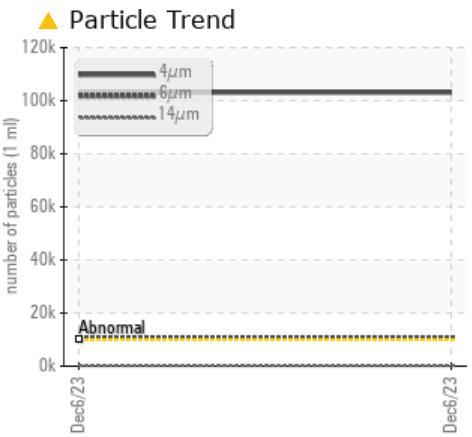


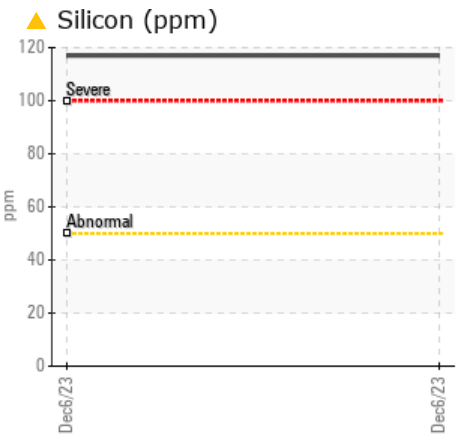
DIRT

Area
RNG
Machine Id
C251A Vacuum Compressor
Component
Screw Compressor
Fluid
COMPRESSOR OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Silicon	ppm	ASTM D5185m	>50	▲ **117**	---	---
Particles >4µm		ASTM D7647	>10000	▲ **103115**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **10334**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **24/21/15**	---	---
Visc @ 40°C	cSt	ASTM D445	68	▲ **77.08**	---	---

Customer Id: GEVDOO
Sample No.: WC06027699
Lab Number: 06027699
Test Package: PLANT

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

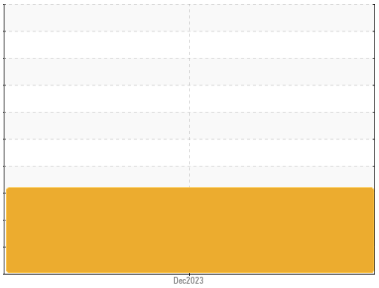
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Area
RNG
Machine Id
C251A Vacuum Compressor
Component
Screw Compressor
Fluid
COMPRESSOR OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. No water, or moisture detected in the sample.

Fluid Condition
The oil viscosity is higher than normal. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC06027699**	---	---
Sample Date		Client Info		**06 Dec 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	**8**	---	---
Chromium	ppm	ASTM D5185m	>4	**<1**	---	---
Nickel	ppm	ASTM D5185m		**<1**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>5	**<1**	---	---
Lead	ppm	ASTM D5185m	>10	**0**	---	---
Copper	ppm	ASTM D5185m	>30	**<1**	---	---
Tin	ppm	ASTM D5185m	>15	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

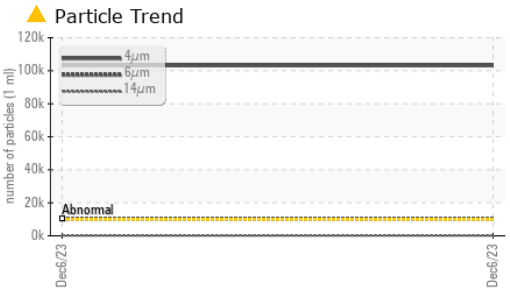
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	---	---
Barium	ppm	ASTM D5185m	5	**0**	---	---
Molybdenum	ppm	ASTM D5185m	5	**<1**	---	---
Manganese	ppm	ASTM D5185m		**0**	---	---
Magnesium	ppm	ASTM D5185m	5	**<1**	---	---
Calcium	ppm	ASTM D5185m	5	**9**	---	---
Phosphorus	ppm	ASTM D5185m	150	**70**	---	---
Zinc	ppm	ASTM D5185m	5	**0**	---	---
Sulfur	ppm	ASTM D5185m	5000	**1041**	---	---

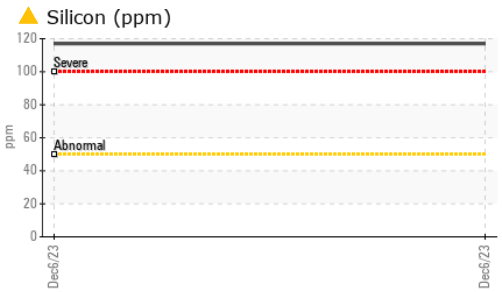
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	▲ **117**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---
Water	%	ASTM D6304	>0.1	**NEG**	---	---

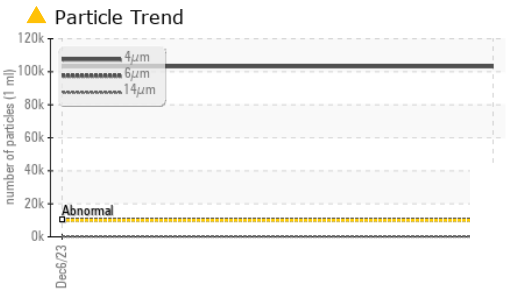
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **103115**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **10334**	---	---
Particles >14µm		ASTM D7647	>320	**219**	---	---
Particles >21µm		ASTM D7647	>80	**39**	---	---
Particles >38µm		ASTM D7647	>20	**1**	---	---
Particles >71µm		ASTM D7647	>4	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **24/21/15**	---	---

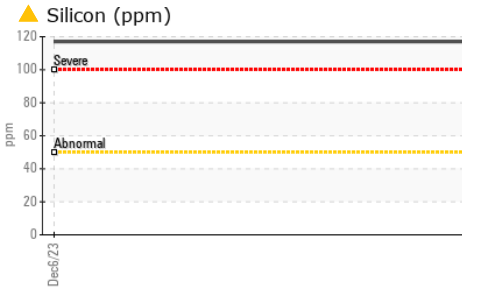
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	**0.77**	---	---

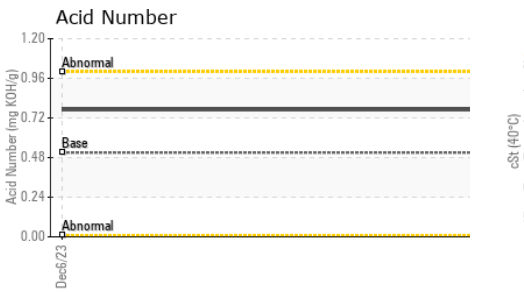
OIL ANALYSIS REPORT









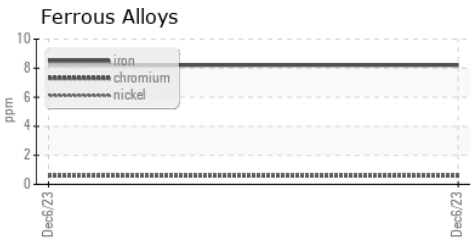


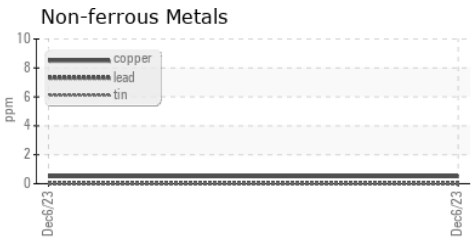
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.1	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

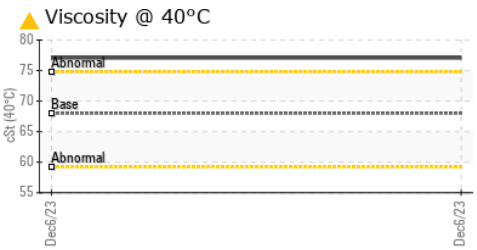
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	▲ **77.08**	---	---

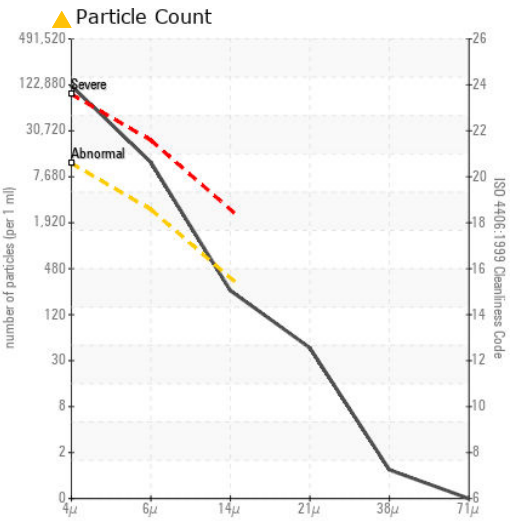
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

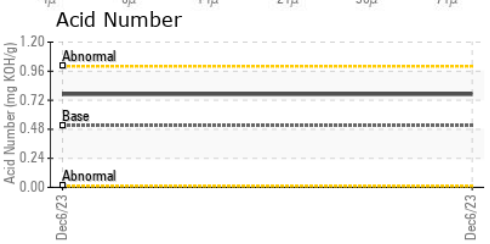
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC06027699
Lab Number : 06027699
Unique Number : 10777490
Test Package : PLANT

Received : 07 Dec 2023
Diagnosed : 12 Dec 2023
Diagnostician : Angela Borella

GEVO Inc.
2498 250th Street
Doon, IA
US 51235
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: