



# PROBLEM SUMMARY

Sample Rating Trend

WEAR

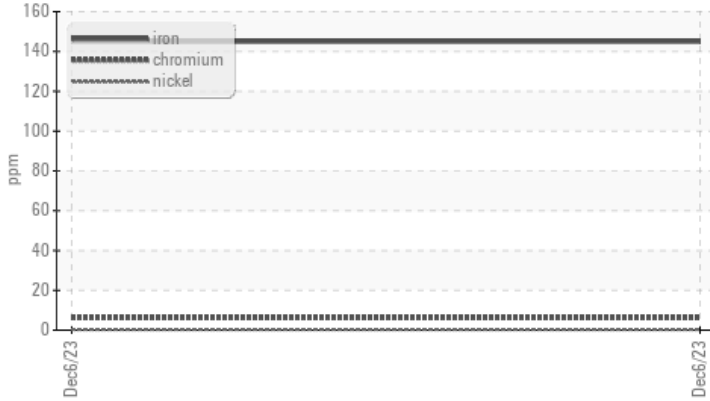


Area  
**MVD**  
 Machine Id  
**B-03-411 Pressure Displacement Blower Non-Drive End**  
 Component  
**Non-Drive End Compressor**  
 Fluid  
**GARDNER DENVER AEON PD (--- GAL)**

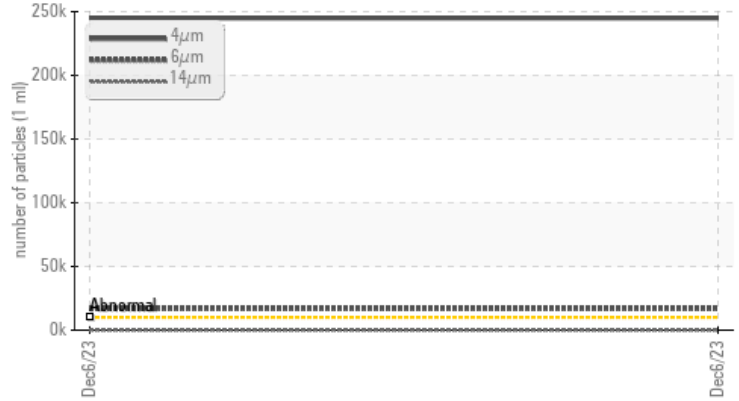


## COMPONENT CONDITION SUMMARY

### ▲ Ferrous Alloys



### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Iron	ppm	ASTM D5185m	>50	▲ <b>145</b>	---	---
Particles >4µm		ASTM D7647	>10000	▲ <b>244861</b>	---	---
Particles >6µm		ASTM D7647	>2500	▲ <b>16914</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ <b>25/21/14</b>	---	---

Customer Id: GEVDOO  
 Sample No.: WC06027701  
 Lab Number: 06027701  
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend

**WEAR**



Area  
**MVD**  
 Machine Id  
**B-03-411 Pressure Displacement Blower Non-Drive End**  
 Component  
**Non-Drive End Compressor**  
 Fluid  
**GARDNER DENVER AEON PD (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

### Wear

The iron level is abnormal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC06027701</b>	---	---
Sample Date	Client Info	<b>06 Dec 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>▲ 145</b>	---
Chromium	ppm	ASTM D5185m >10	<b>6</b>	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---
Silver	ppm	ASTM D5185m	<b>0</b>	---
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	---
Tin	ppm	ASTM D5185m >15	<b>5</b>	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---
Barium	ppm	ASTM D5185m	<b>0</b>	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	---
Manganese	ppm	ASTM D5185m	<b>1</b>	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	---
Phosphorus	ppm	ASTM D5185m	<b>760</b>	---
Zinc	ppm	ASTM D5185m	<b>0</b>	---
Sulfur	ppm	ASTM D5185m	<b>767</b>	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>8</b>	---
Sodium	ppm	ASTM D5185m	<b>0</b>	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---
Water	%	ASTM D6304 >0.1	<b>NEG</b>	---

## FLUID CLEANLINESS

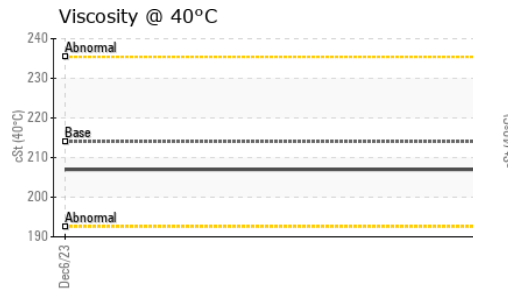
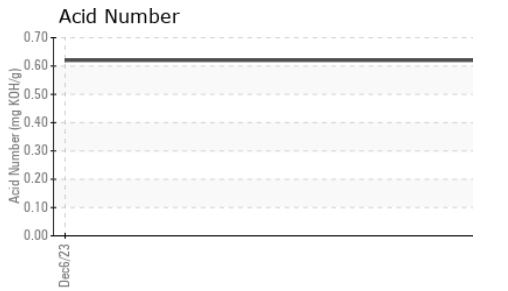
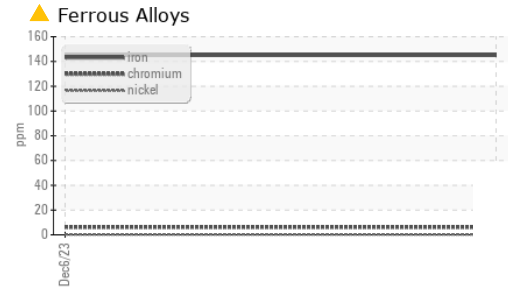
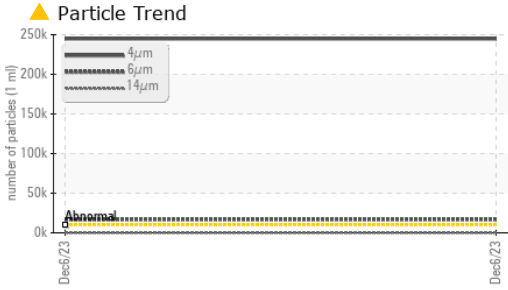
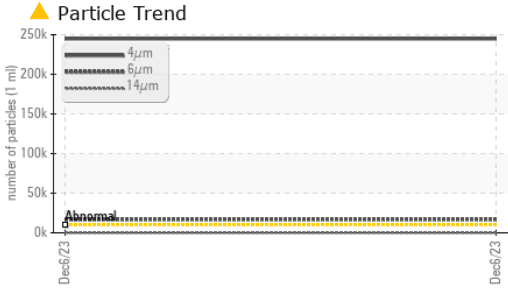
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 244861</b>	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 16914</b>	---
Particles >14µm	ASTM D7647	>320	<b>86</b>	---
Particles >21µm	ASTM D7647	>80	<b>9</b>	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 25/21/14</b>	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.62</b>	---



# OIL ANALYSIS REPORT



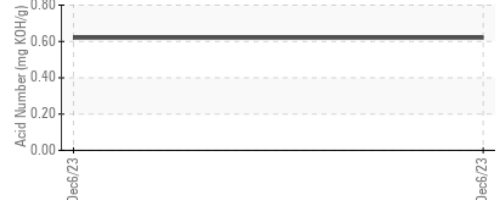
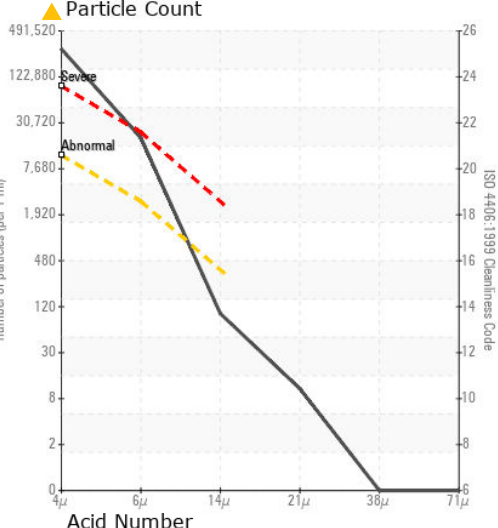
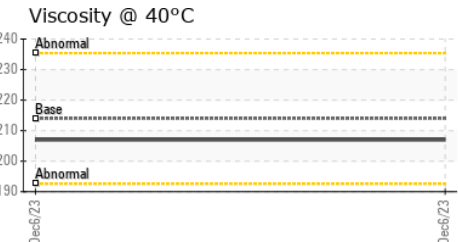
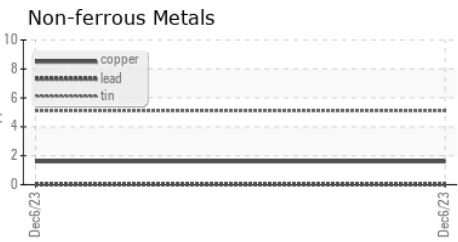
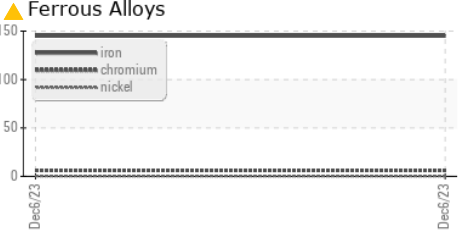
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 214	207	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC06027701 **Received** : 07 Dec 2023  
**Lab Number** : 06027701 **Diagnosed** : 08 Dec 2023  
**Unique Number** : 10777492 **Diagnostician** : Doug Bogart  
**Test Package** : PLANT

**GEVO Inc.**  
 2498 250th Street  
 Doon, IA  
 US 51235  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: