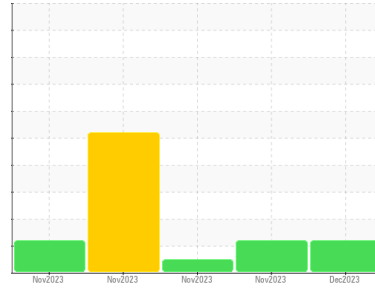




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
RIG 816
 Machine Id
R816-MP-02
 Component
Gearbox
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KL0013156	KL0013028	KL0013023
Sample Date	Client Info	01 Dec 2023	14 Nov 2023	10 Nov 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	32	36	30
Chromium	ppm ASTM D5185m >10	<1	<1	0
Nickel	ppm ASTM D5185m >10	<1	0	0
Titanium	ppm ASTM D5185m	<1	<1	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >25	1	2	2
Lead	ppm ASTM D5185m >50	0	0	0
Copper	ppm ASTM D5185m >200	24	23	21
Tin	ppm ASTM D5185m >10	0	0	0
Vanadium	ppm ASTM D5185m	0	<1	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<1	<1	<1
Barium	ppm ASTM D5185m	0	0	<1
Molybdenum	ppm ASTM D5185m	<1	0	0
Manganese	ppm ASTM D5185m	<1	<1	<1
Magnesium	ppm ASTM D5185m	1	0	0
Calcium	ppm ASTM D5185m	24	12	16
Phosphorus	ppm ASTM D5185m	133	124	123
Zinc	ppm ASTM D5185m	33	31	40
Sulfur	ppm ASTM D5185m	8565	7162	7527

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	12	10	14
Sodium	ppm ASTM D5185m	6	15	12
Potassium	ppm ASTM D5185m >20	2	<1	<1

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 189400	▲ 176787	▲ 156542
Particles >6µm	ASTM D7647 >5000	▲ 34425	▲ 45122	▲ 61493
Particles >14µm	ASTM D7647 >640	470	350	▲ 2321
Particles >21µm	ASTM D7647 >160	58	25	▲ 266
Particles >38µm	ASTM D7647 >40	1	0	3
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 25/22/16	▲ 25/23/16	▲ 24/23/18

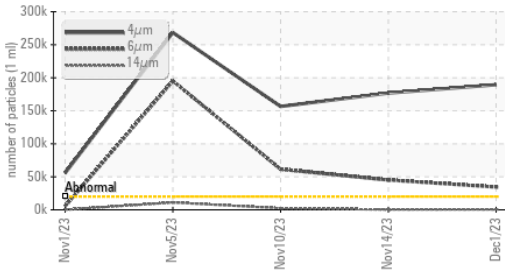
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.32	0.32	0.30

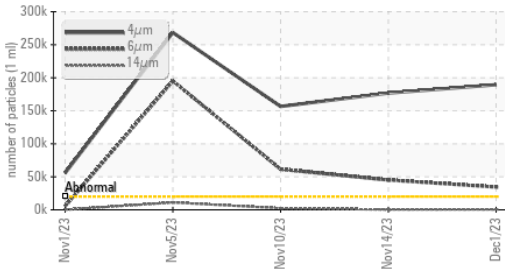


OIL ANALYSIS REPORT

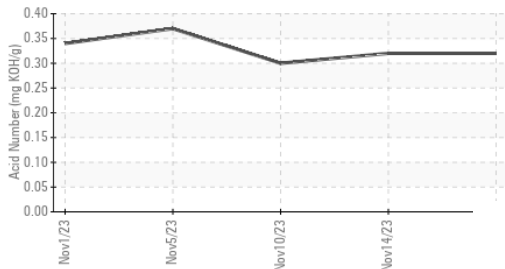
▲ Particle Trend



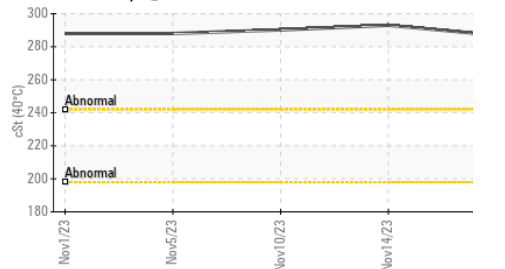
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	287	293	290.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

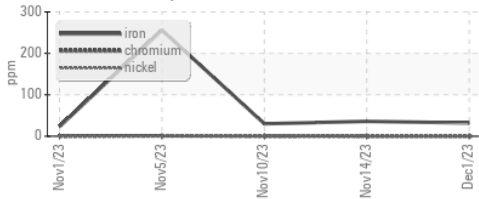


Bottom

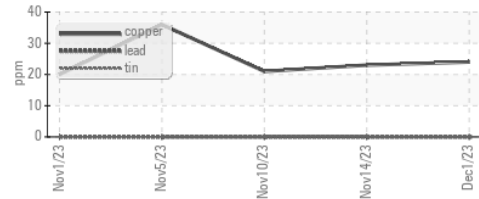


GRAPHS

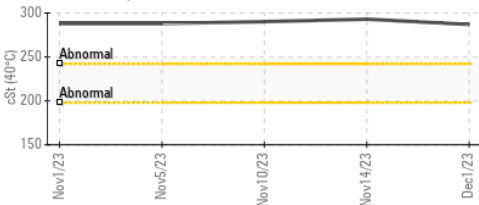
Ferrous Alloys



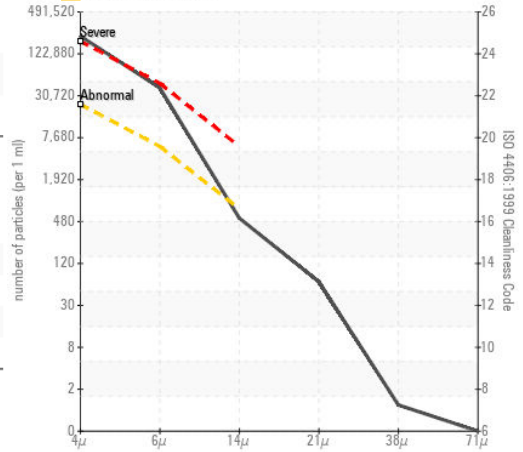
Non-ferrous Metals



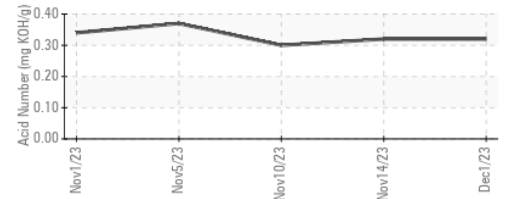
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KL0013156 Received : 07 Dec 2023
 Lab Number : 06027704 Diagnosed : 08 Dec 2023
 Unique Number : 10777495 Diagnostician : Doug Bogart
 Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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