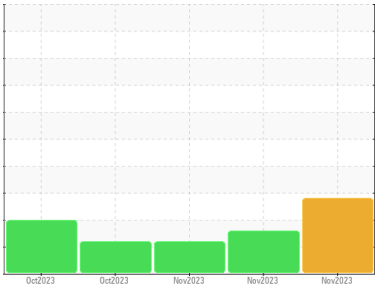
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
RIG 813
Machine Id
R813-MP-02
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Else, we recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor. There is too much water present in this sample to perform a particle count.

Wear

All component wear rates are normal.

Contamination

Appearance is milky. The high sodium (Na) level indicates the possible presence of salt water. There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0013157**	KL0013162	KL0013114
Sample Date		Client Info		**21 Nov 2023**	14 Nov 2023	01 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**29**	25	8
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>10	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**5**	5	<1
Lead	ppm	ASTM D5185m	>50	**1**	2	<1
Copper	ppm	ASTM D5185m	>200	**78**	82	66
Tin	ppm	ASTM D5185m	>10	**<1**	1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**7**	2	0
Barium	ppm	ASTM D5185m	15	**4**	0	<1
Molybdenum	ppm	ASTM D5185m	15	**1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	50	**14**	0	0
Calcium	ppm	ASTM D5185m	50	**52**	28	4
Phosphorus	ppm	ASTM D5185m	350	**138**	126	144
Zinc	ppm	ASTM D5185m	100	**28**	31	39
Sulfur	ppm	ASTM D5185m	12500	**9781**	8435	9018

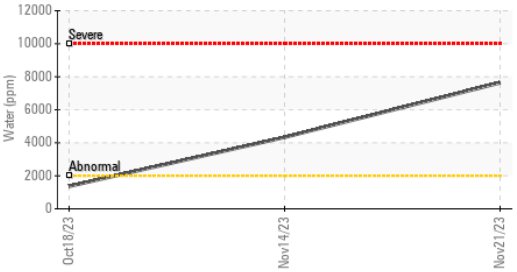
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**22**	20	7
Sodium	ppm	ASTM D5185m		▲ **263**	229	30
Potassium	ppm	ASTM D5185m	>20	**33**	32	2
Water	%	ASTM D6304	>0.2	▲ **0.763**	▲ 0.433	---
ppm Water	ppm	ASTM D6304	>2000	▲ **7630**	▲ 4330	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**---**	---	▲ 85721
Particles >6µm		ASTM D7647	>5000	**---**	---	▲ 11786
Particles >14µm		ASTM D7647	>640	**---**	---	111
Particles >21µm		ASTM D7647	>160	**---**	---	15
Particles >38µm		ASTM D7647	>40	**---**	---	0
Particles >71µm		ASTM D7647	>10	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**---**	---	▲ 24/21/14

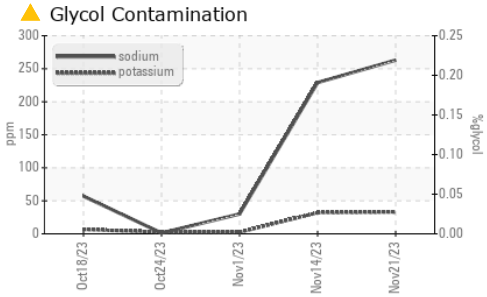
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.27**	0.27	0.31

OIL ANALYSIS REPORT

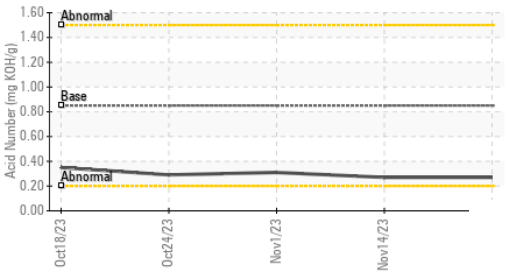
Water (KF)



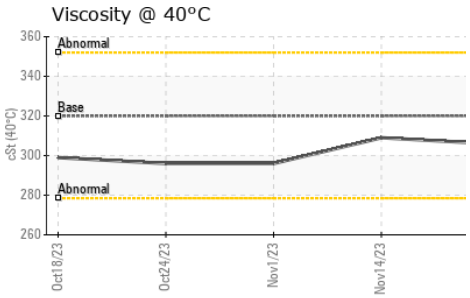
Glycol Contamination



Acid Number



Viscosity @ 40°C



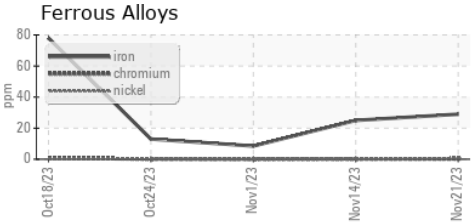
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**MILKY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ **0.2%**	▲ 0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**306**	309	296

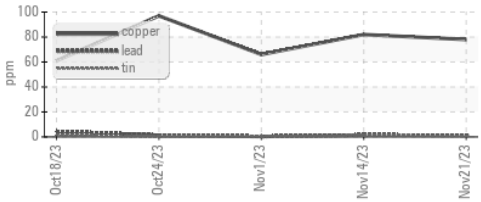
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

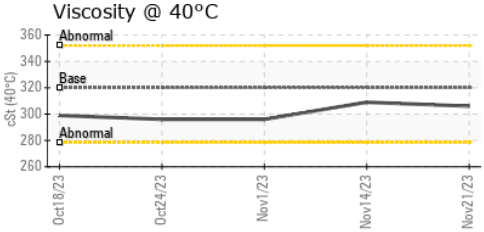
Ferrous Alloys



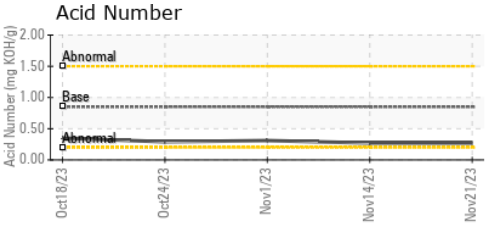
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013157 **Received** : 07 Dec 2023
Lab Number : 06027707 **Diagnosed** : 08 Dec 2023
Unique Number : 10777498 **Diagnostician** : Doug Bogart
Test Package : MOB 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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