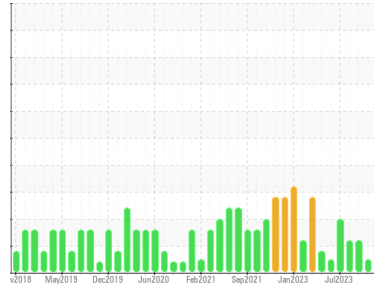


PROBLEM SUMMARY



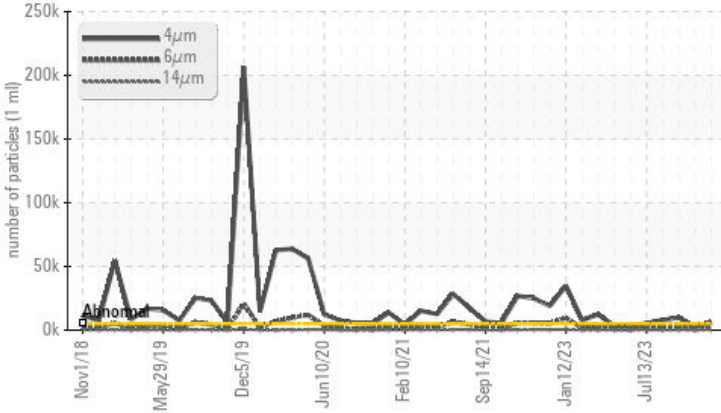
Machine Id
CATERPILLAR D10T 15105050 (S/N CATOD10TCRJG01497)
 Component
Hydraulic System
 Fluid
ROYAL PURPLE SYNDRAULIC 46 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 6177	2696	▲ 9865
Particles >6µm	ASTM D7647	>1300	▲ 1999	793	▲ 2216
Particles >14µm	ASTM D7647	>160	▲ 327	99	160
Particles >21µm	ASTM D7647	>40	▲ 112	29	39
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/16	19/17/14	▲ 20/18/14

Customer Id: NRGJEW
 Sample No.: RP0036210
 Lab Number: 06027709
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

24 Oct 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 Sep 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



25 Aug 2023 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

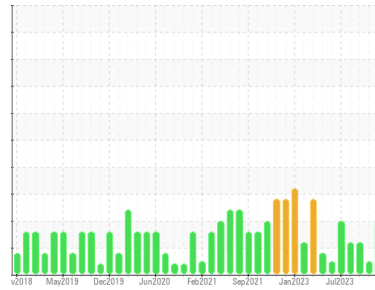
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
CATERPILLAR D10T 15105050 (S/N CATOD10TCRJG01497)
 Component
Hydraulic System
 Fluid
ROYAL PURPLE SYNDRAULIC 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0036210	RP0033489	RP0033739
Sample Date	Client Info		20 Nov 2023	24 Oct 2023	21 Sep 2023
Machine Age	hrs	Client Info	76064	75707	75411
Oil Age	hrs	Client Info	653	296	998
Oil Changed	Client Info		Not Chngd	Not Chngd	Changed
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	2	2
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >10	<1	0	0
Titanium	ppm	ASTM D5185m	0	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	45	41	70
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m 150	50	74	38
Phosphorus	ppm	ASTM D5185m 670	327	349	350
Zinc	ppm	ASTM D5185m 800	368	397	351

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	2	1	2
Sodium	ppm	ASTM D5185m	3	1	5
Potassium	ppm	ASTM D5185m >20	<1	2	0
Water	%	ASTM D6304 >0.1	0.005	0.013	0.008
ppm Water	ppm	ASTM D6304 >1000	59	135.3	82.2

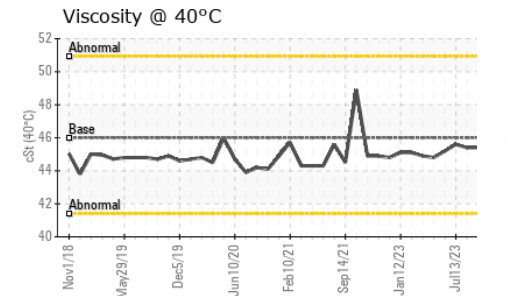
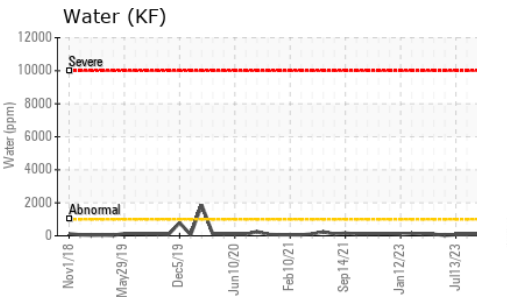
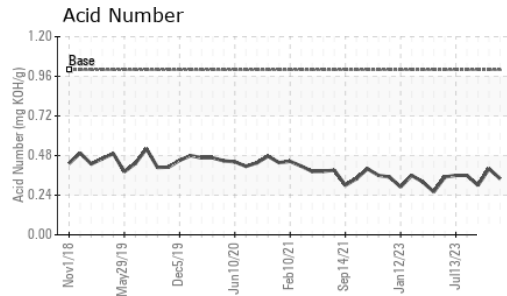
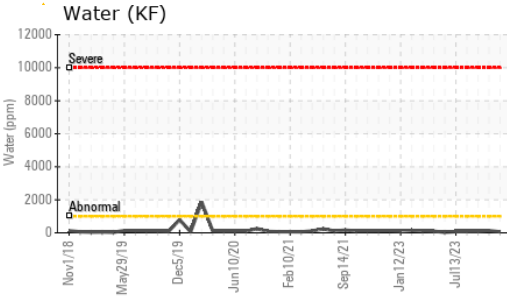
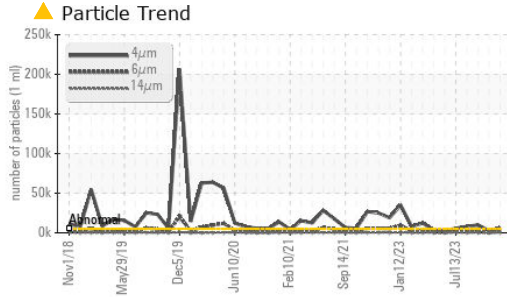
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 6177	2696	▲ 9865
Particles >6µm	ASTM D7647	>1300	▲ 1999	793	▲ 2216
Particles >14µm	ASTM D7647	>160	▲ 327	99	160
Particles >21µm	ASTM D7647	>40	▲ 112	29	39
Particles >38µm	ASTM D7647	>10	2	1	3
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/16	19/17/14	▲ 20/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.34	0.40	0.30

OIL ANALYSIS REPORT

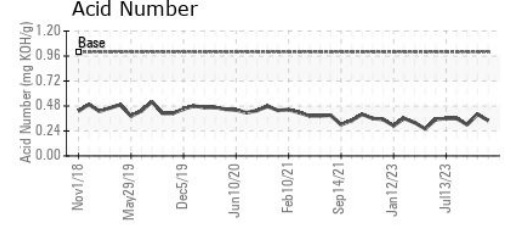
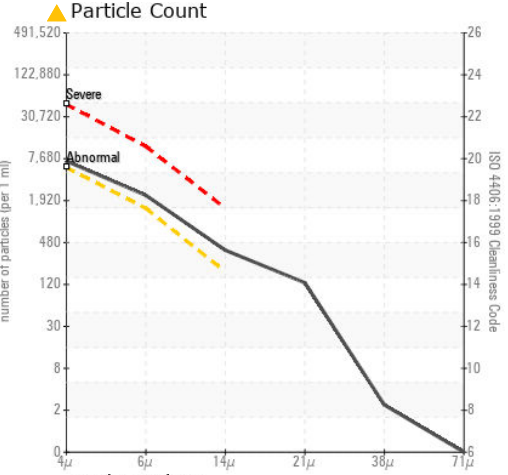
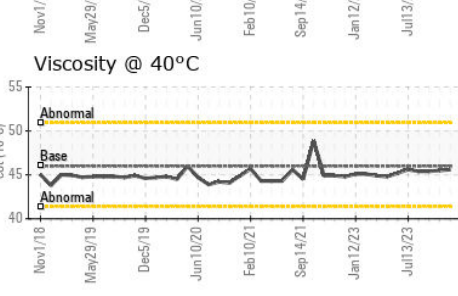
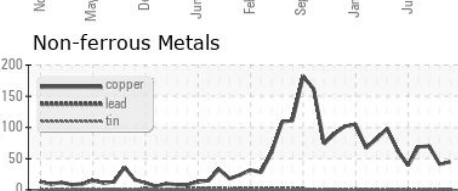
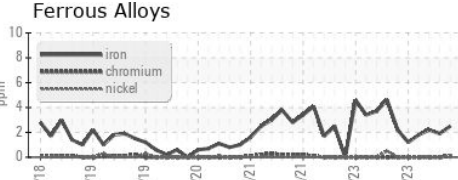


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.6	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0036210 **Received** : 07 Dec 2023
Lab Number : 06027709 **Diagnosed** : 08 Dec 2023
Unique Number : 10777500 **Diagnostician** : Doug Bogart
Test Package : IND 2

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)